



**TUBE HEAT EXCHANGER AND THERMOSTAT WITH INSTALLATION
COMPONENTS: TAMD70D**

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	844950	1			
2	876026	1	· Housing		(844806)
2A	180715	4	· Plug		
2B	957171	4	· Gasket		
3	845106	1	· Insert		
4	844734	1	· End plate		
5	844735	1	· End plate		
6	925278	4	· O-ring		
7	955977	2	· Rubber ring		
8	955536	4	· Screw		
9	942336	4	· Spring washer		
10	955592	2	· Screw		
11	941912	2	· Spring washer		
12	823660	4	· Zinc electrode		
13	823661	4	· · Zinc electrode		
14	823662	4	· · Plug		
15	836169	4	· Gasket		
16	350578	1	· Pressure cap		
17	844798	1	Bracket		
18	955523	1	Screw		
19	941907	1	Spring washer		
20	844804	1	Bracket		
21	955533	4	Screw		
22	941907	4	Spring washer		
23	955894	4	Washer		
24	807425	4	Sleeve		L = 24 MM
25	807425	2	Sleeve		EARLY TYPE
26	942336	4	Spring washer		
27	940114	4	Screw		
28		1	LIFTING EYE		
29	192618	X	Hose		L = 250 MM
30	844803	1	Bracket		
31	955577	2	Screw	02B-1050	
32	941911	2	Spring washer	02B-1050	
33	942336	2	Spring washer		
34	940114	2	Screw		EARLY TYPE
34A	953257	2	Stud		LATE TYPE
34B	955827	2	Nut		LATE TYPE
35	845267	1	Hose attachment		
36	836822	1	Gasket		
37	940135	2	Screw		
38	941907	4	Spring washer		
39	955527	2	Screw		
40	82745	2	Tap		
41	952980	X	Rubber hose		L = 75 MM
42	943480	2	Clamp		
43	845268	1	Tube		
44	952979	X	Rubber hose		L = 60 MM
45	943479	2	Hose clamp		
46	943371	X	Hose		L = 190 MM
47	943479	2	Hose clamp		
48	824136	1	Thermostat housing		
49	420162	1	Seal	02B-1300	
50	820604	1	Gasket	IK	
51	940134	4	Screw		
52	941909	4	Spring washer		
53	467014	2	Thermostat		ERS AV FOR 70%Z9 2 EA 875788 THERMOSTAT KIT , FOR 76%Z9 2 EA 875787 THERMOSTAT KIT.
54	416033	2	Sealing ring	IK	
55	824235	1	Cover		
56	955540	3	Screw		
57	942336	3	Spring washer		
58	952077	3	Plug		

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59	180761	2	Plug		
60	11996	2	Gasket	IK	
61	82744	1	Tap		
62	820800	1	Tube		
63	420171	1	Gasket		
64	956570	1	Screw		L = 25 MM
	956571	1	Screw		L = 32 MM
65	941907	2	Spring washer		
66	952077	1	Plug		
67	949974	4	O-ring		
68		1	EXHAUST MANIFOLD	02B-2250	
69		1	CIRCULATION PUMP	02B-1300	