



7473

**REVERSE GEAR TWIN DISC MG509 KC AND INSTALLATION  
COMPONENTS: TAMD70E**

**04A**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	REV.GEAR, RATIO 1,45:1		
		1	REV.GEAR, RATIO 2,00:1		
		1	REV.GEAR, RATIO 3,00:1		
		1	REV.GEAR, RATIO 3,83:1		
		1	REV.GEAR, RATIO 4,50:1		
		1	· COMPONENTS NOT SPEC.		
2	862623	1	Gasket		
3	940162	6	Screw		
4	942336	6	Spring washer		
5	953486	11	Stud		
	955536	1	Screw		
6	942336	12	Spring washer		
7	955827	11	Nut		
8	837098	2	Bracket		
9	955589	10	Screw		
10	941912	10	Spring washer		
11	837083	1	Oil cooler		
				04A-0650	
12	806580	1	End plate		
13	837129	1	Cover		
14	180759	3	· Plug		
15	838929	1	· Zinc anod		
16	838928	1	· Plug		
17	943479	X	Hose clamp		
18	343849	1	Radiator hose		
19	847020	1	Bracket		
20	940135	4	Screw		
21	941907	4	Spring washer		
22	955826	4	Nut		
23	955592	2	Screw		
24	837063	4	Elbow union		
25	848351	2	Hose		L = 770 MM
26	842717	1	Nipple		
27	947624	1	Gasket		
28	837781	1	Pressure sensor		
29	836064	1	Nipple		
30	954320	2	Nut		
31	954303	X	Copper tube		L = 5000 MM
32	954334	1	Fitting		
33		X	CONTROL		SEE GROUP 9
34		X	CONTROL CABLE		SEE GROUP 9
35	950021	2	Screw		
36	819067	1	Brace		
37	819068	1	Washer		
38	836117	1	Bracket		
39	813674	1	Cube		
40	940191	1	Washer		
41	907824	1	Cotter pin		
42	955750	6	Screw		FOR 837055
	955772	8	Screw		FOR 837093
43	955887	6	Nut		FOR 837055
	955889	8	Castle nut		FOR 837093
44	907861	6	Cotter pin		FOR 837055
	907881	8	Cotter pin		FOR 837093
45	837055	1	Clutch flange		,167) D1 = 30 MM. OPPOSITE REVOLUTION IN RELATION TO ENGINE.
	837093	1	Companion flange		,163) D1 = 60 MM. OPPOSITE REVOLUTION IN RELATION TO ENGINE.
46	17178	2	Pin		FOR 837055
	907661	2	Pin		FOR 837093
			ENGINE MOUNTS		SEE GROUP 2A