

This diagram illustrates the assembly of a mechanical component, likely a pump or motor. The parts are numbered as follows:

- 1**: A circular cover or end plate.
- 2**: The main cylindrical body or housing.
- 3**: A complex mechanical component, possibly a pump head or valve assembly.
- 4**: A small, cross-shaped internal component.
- 5**: A circular gasket or seal.
- 6**: A small circular component, possibly a bush or washer.
- 7**: A gear or sprocket.
- 8**: A rectangular plate or flange.
- 9**: A bolt or screw.
- 10**: A rectangular plate or flange, similar to 8.
- 11**: A circular component, possibly a bush or washer.
- 12**: A small circular component, possibly a bush or washer.
- 13**: A long, thin rod or shaft.
- 14**: A cable or hose with a connector.
- 15**: A small electrical plug or connector.
- 16**: A small cylindrical component, possibly a pin or plug.
- 17**: A long, thin rod or shaft, similar to 13.
- 18**: A small circular component, possibly a bush or washer.

The diagram shows the assembly sequence and relative positions of these parts. Dashed lines indicate the assembly path and alignment of components.

COMMON

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	843410	1	Oil bilge pump	24V
2	842222	1	• Electrical motor	
3	844015	1	• • Housing	
4	844022	1	• • Impeller kit	
5		1	• • • O-ring	
6		1	• • • Sealing ring	
7		1	• • • Lock ring	
8	844018	1	• • Cover	
9	844021	4	• • Screw	
10	844017	1	• • Wear washer	
11	844016	1	• • Wear washer	
12	844019	1	• • Oil deflector ring	
13	847464	2	• • Screw	
14	843113	1	• Cable trunk	
15	844280	2	• • Cable terminal	
16		1	• • Isolator	BLACK
		1	• • Isolator	RED
17	943707	X	• Rubber hose	
18	943471	3	• Hose clamp	