

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275066	6	Cylinder liner kit		
	6	• CYLINDER LINER		
	6	• PISTON		
275320	6	• Piston ring kit		
275736	6	• Sealing ring kit		(275738)
914523	12	• Lock ring		
275320	6	Piston ring kit		
	6	• OIL RING		
	12	• COMPRESSION RING		
	6	• COMPRESSION RING		
275736	6	Sealing ring kit		(275738)
	6	• SEAL RING		
	12	• SEAL RING		
270081	6	Big end bearing kit		STD D
		Bulletin 45-30	45-30-EN	New connecting rod for TAMD60B
270082	6	Big end bearing kit		0,25 MM U.S
270083	6	Big end bearing kit		0,50 MM U.S
270084	6	Big end bearing kit		0,75 MM U.S
270085	6	Big end bearing kit		1,00 MM U.S
271230	7	Main bearing kit		STD D
271231	7	Main bearing kit		0,25MM U.S (270426)
271232	7	Main bearing kit		0,50MM U.S (270427)
271233	7	Main bearing kit		0,75MM U.S (270428)
271234	7	Main bearing kit		1,00MM U.S (270429)
271235	7	Main bearing kit		1,25MM U.S (270430)
276751	1	Thrust washer kit		STD D
276752	1	Thrust washer kit		0,1 MM O.S
276753	1	Thrust washer kit		0,2 MM O.S
276780	1	Thrust washer kit		0,3 MM O.S
275740	2	Gasket kit, CYL.HEAD		(275566) MO-47363/XXXX
275740	2	Gasket kit, CYL.HEAD		MO47364/XXXX-
	2	• GASKET		
422414	12	• Sealing ring		D = 32 MM
466421	12	• Sealing ring, SEAL RING		D = 16 MM. INCLUDED IN GASKET KIT 275566. MO-47363/XXXX
466421	18	• Sealing ring, SEAL RING		D = 16 MM. INCLUDED IN GASKET KIT 275740. MO47364/XXXX-
422413	2	• Sealing ring		D = 11 MM
275570	1	Oil pump kit, SPARE PARTS KIT OIL PUMP		
424133	1	• Washer		
	1	• GEAR		
	1	• SHAFT WITH GEAR		
910115	1	• Key		
470234	2	• Bushing		(940359)
875604	1	Gasket kit, INDUCTION AND EXHAUST MANIFOLD		
842239	2	• Gasket		
420071	2	• Gasket		
466271	1	• Gasket		
820604	1	• Gasket		
		• THERMOSTAT HOUSING		
875605	1	Gasket kit, ADDITIONAL GASKET KIT RECONDITION ENGINE		
907132	3	• Gasket		
18671	4	• Gasket		
18818	2	• Gasket		
11998	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
421121	1	• Gasket		
424342	4	• Sealing ring		
824381	1	• Gasket		
955983	1	• O-ring		
940096	1	• Gasket		
469328	1	• Gasket		(468462)
469205	6	• O-ring		
420166	4	• Gasket		
469328	4	• Gasket		(468462)
421057	1	• Gasket		
421131	1	• Sealing ring		
465056	1	• Gasket		
423123	1	• Sealing ring		
925059	3	• O-ring		
413619	1	• Gasket		
465058	1	• Seal		
420025	1	• Gasket		
842928	1	• Gasket		
471056	1	• Seal		
420167	1	• Gasket		
949656	1	• O-ring		(191058)
949657	1	• O-ring		
949974	3	• O-ring		(925062)
955982	1	• O-ring		
925256	1	• O-ring		
957173	2	• Gasket		
907132	1	• Gasket		
421158	1	• Sealing ring		
824310	1	• Gasket		
420169	1	• Gasket		
420171	2	• Gasket		
11996	2	• Gasket		
907133	7	• Washer		
11992	4	• Gasket		
955987	1	• O-ring		
957184	2	• Washer		
957185	8	• Gasket		
806153	1	• Gasket		
806154	2	• Sealing ring		
842292	1	• Gasket		
925254	2	• O-ring		
416033	2	• Sealing ring		
843556	1	• Sealing ring		
957193	1	• Gasket		
469328	9	• Gasket		(468462)
11994	1	• Gasket		
925095	1	• O-ring		
925063	2	• O-ring		
949658	7	• O-ring		
925064	1	• O-ring		
957178	5	• Gasket		
955985	1	• O-ring		
842695	2	• Rubber gaiter		
824301	2	• Gasket		
836169	1	• Gasket		
275717	1	Gasket kit, DECARBONIZING		(875606)
416033	2	• Sealing ring		
420066	2	• Gasket		
420160	1	• Gasket		
421160	3	• Gasket		
424342	4	• Sealing ring		
465551	12	• Protecting ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
875686	1	Repair kit		(275607)
		CIRCULATION PUMP		
11013	1	• Ball bearing		
70913	1	• Deflector		
181538	1	• Ball bearing		
181670	1	• Ball bearing		
421148	1	• Shaft		
1545283	1	• Sealing ring		(1542833)
421306	1	• Wear ring		
914462	1	• Lock ring		
422202	1	• Spacer sleeve		
875687	1	Connector kit, TURBO		
421324	1	• Gasket		
842986	1	• Gasket		
420475	1	• Gasket		
18671	1	• Gasket		
11998	1	• Gasket		
957185	8	• Gasket		
420423	1	• Gasket		
347096	1	• Gasket		
845169	1	Repair kit		
		TURBO		
845041	2	• Bearing sleeve		
845042	4	• Lock ring		
845045	4	• Piston ring		
845046	1	• Bearing washer		
845047	1	• Oil deflector		
845036	1	• O-ring		
940326	4	• Screw		
844003	1	• Nut		
844004	8	• Screw		
845038	4	• Segment		
844005	8	• Spring washer		
845167	3	• Tensioning segment		
845168	6	• Nut plate		
940199	6	• Screw		
845035	3	• Segment		
875594	1	Repair kit, WATER PUMP		
826239	1	• Lock pin		
	6	• COVER		
804776	6	• Screw		
	1	• CAM		
808285	1	• Screw		
	1	• WASHER		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
822708	1	• Seal		
	1	• SLINGER		
809444	1	• Lock ring		
825737	1	• Seal		
11013	2	• Ball bearing		
914533	1	• Snap ring		
940180	1	• Screw		
955825	1	• Nut		
941906	1	• Spring washer		
942406	1	• Key		
875593	1	Impeller kit		
	1	• IMPELLER		
827019	2	• Sealing washer		
808275	1	• Gasket		