



| REF | PART NO. | QTY | DESCRIPTION         | SEE SEC. | NOTES                          |
|-----|----------|-----|---------------------|----------|--------------------------------|
| 1   | 275065   | 6   | Cylinder liner kit  |          | (275049)                       |
| 2   | 275736   | 6   | • Sealing ring kit  |          | (275738)                       |
| 3   | 275320   | 6   | • Piston ring kit   |          |                                |
| 4   | 420258   | 6   | • Piston pin        |          | STD D                          |
|     | 420259   | 6   | • Pin               |          | 0,05MM O.S                     |
|     | 420261   | 6   | • Piston pin        |          | 0,20MM O.S                     |
| 5   | 914523   | 12  | • Lock ring         |          |                                |
| 6   | 842324   | 6   | Connecting rod      |          |                                |
| 7   | 420257   | 6   | • Bushing           |          |                                |
| 8   | 420126   | 12  | • Screw             |          |                                |
| 9   | 465755   | 1   | Crankshaft          |          | (465678)                       |
| 10  | 422253   | 1   | • Woodruff key      | 02A-1050 |                                |
| 11  | 421080   | 1   | Crankshaft gear     | 02A-1050 |                                |
| 12  | 420172   | 1   | Oil deflector       | 02A-1050 |                                |
| 13  | 421400   | 1   | Hub                 |          | (420123)                       |
| 14  | 420124   | 1   | Washer              |          |                                |
| 15  | 417464   | 1   | Screw               |          |                                |
| 16  | 420417   | 1   | Vibration damper    |          |                                |
| 17  | 955551   | 4   | Screw               |          |                                |
| 18  | 842258   | 1   | Pulley              |          |                                |
| 19  | 270081   | 6   | Big end bearing kit |          | STD D                          |
|     |          |     | Bulletin 45-30      | 45-30-EN | New connecting rod for TAMD60B |
| 19  | 270082   | 6   | Big end bearing kit |          | 0,25MM U.S                     |
|     | 270083   | 6   | Big end bearing kit |          | 0,50MM U.S                     |
|     | 270084   | 6   | Big end bearing kit |          | 0,75MM U.S                     |
|     | 270085   | 6   | Big end bearing kit |          | 1,00MM U.S                     |
| 20  |          | 7   | BEARING CAP         | 02A-0250 |                                |
| 21  | 271230   | 7   | Main bearing kit    |          | STD D (270426)                 |
|     | 271231   | 7   | Main bearing kit    |          | 0,25MM U.S (270427)            |
|     | 271232   | 7   | Main bearing kit    |          | 0,50MM U.S (270428)            |
|     | 271233   | 7   | Main bearing kit    |          | 0,75MM U.S (270429)            |
|     | 271234   | 7   | Main bearing kit    |          | 1,00MM U.S (270430)            |
|     | 271235   | 7   | Main bearing kit    |          | 1,25MM U.S (270431)            |
| 22  | 276751   | 1   | Thrust washer kit   |          | STD D                          |
|     | 276752   | 1   | Thrust washer kit   |          | 0,1MM O.S                      |
|     | 276753   | 1   | Thrust washer kit   |          | 0,2MM O.S                      |
|     | 276780   | 1   | Thrust washer kit   |          | 0,3MM O.S                      |
| 23  | 842761   | 1   | Flywheel            |          |                                |
| 24  | 420067   | 1   | • Gear ring         |          |                                |
| 25  | 950677   | 1   | Pin                 |          |                                |
| 26  | 944710   | 6   | Screw               |          |                                |
| 27  | 467773   | 6   | Washer              |          |                                |
| 28  | 465394   | X   | Adjusting washer    |          | TH = 0.20 MM                   |
|     | 465395   | X   | Adjusting washer    |          | TH = 0.30 MM                   |
|     | 465396   | X   | Adjusting washer    |          | TH = 0.50 MM                   |