



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	860452	1	Water pump	SN-2204208023. For V-belt
	861549	1	Water pump	SN2204208024-. For multi-V-belt.
2	70913	1	• Deflector	Included in overhaul kit.
3	181538	1	• Ball bearing	Included in overhaul kit.
4	421306	1	• Wear ring	Included in overhaul kit.
5	860455	1	• Hub	
6		1	• Shaftwith blade wheel	Included in overhaul kit.
7	914462	1	• Lock ring	Included in overhaul kit.
8	479977	1	• Plug	(952077)
9	1542235	1	• Pulley	FOR 860452. For V-belt
				SN-2204208023
9A	861541	1	• Pulley	FOR 861549. For multi-V-belt.
				SN2204208024-
10	1545283	1	• Sealing ring	Included in overhaul kit.
11	1660609	1	• Ball bearing	Included in overhaul kit.
11A	876544	1	Repair kit	SEE GROUP 99
12	860454	1	Pulley	
13	860610	1	Bracket	
14	977542	1	V-belt	
15	947760	4	Flange screw	
16	859027	1	Gasket	Included in overhaul kit.
17	947760	6	Flange screw	
18	860658	1	Tensioner	M6, SN-2204207319
				REPLACED BY 861672
	861672	1	Tensioner	M8, SN2204207320-
19	945407	1	Flange nut	M6, SN-2204207319
	968862	1	Nut	M8, SN2204207320-
20	1328811	1	Screw	M6, SN-2204207319
	860928	1	Screw	M8, SN2204207320-
21	876562	1	Mounting kit	
22	965187	1	• Screw	
23	861557	1	Tension pulley	(860714). For V-belt
24	976483	1	V-belt kit, V-belt	
25	861113	1	Hose	Heat exchanger-expansion tank-water pump.
26	943477	1	Hose clamp	
28	861560	1	Bracket	
29	861652	1	Lock washer	
30	946441	1	Screw	
31	861563	1	Tension pulley	For multi-V-belt.
32	959245	1	Screw	
33	960144	1	Washer	
34	861564	1	Drive belt, multi-V	
35			Screw	SEE GROUP 22
36	846780	1	Bracket	
37	955894	1	Washer	
38	952635	1	Clamp	
39	955893	1	Washer	
40	968855	1	Flange screw	