



16355

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	877354	6	Cylinder liner kit	
2		6	· Cylinder liner	
3		6	· Piston	
4	1556939	6	· Piston pin	(1556401)
5	914532	12	· Snap ring	
6	270935	6	· Sealing ring kit	
7	1543507	6	· · Sealing ring	
8		6	· · Sealing ring	
9		12	· · Sealing ring	
		6	· · Sealing ring	
10	877356	6	· Piston ring kit	
11		6	· · Compression ring	
12		6	· · Compression ring	
13		6	· · Oil scraper ring	
13A	1548125	X	Shim	TH=0,20mm. Shims to adjust the cylinder liner level.
	1548126	X	Shim	TH = 0,30mm. Shims to adjust the cylinder liner level.
	1548127	X	Shim	TH = 0,50mm. Shims to adjust the cylinder liner level.
14	1161231	X	Sealant	304ml
	1161277	X	Sealant	10g
15	865964	6	Connecting rod	CLASSIFIED
16	1543035	12	· Screw	
17	1556321	6	· Bushing	
18	270796	6	Big end bearing kit	STD D
	270797	6	Big end bearing kit	U.S=0,25mm
	270798	6	Big end bearing kit	U.S=0,51mm
	270799	6	Big end bearing kit	U.S=0,76mm
19	863792	1	Crankshaft	CLASSIFIED
20	978130	6	· Plug	
21	422253	1	· Woodruff key	
22	950645	1	· Pin	
23	270792	7	Main bearing kit	STD D
	270793	7	Main bearing kit	U.S=0,25mm
	270794	7	Main bearing kit	U.S=0,51mm
	270795	7	Main bearing kit	U.S=0,76mm
24	270929	1	Thrust washer kit	STD D
	270930	1	Thrust washer kit	O.S=0,10mm
	270931	1	Thrust washer kit	O.S=0,20mm
	270932	1	Thrust washer kit	O.S=0,30mm
25	1543444	1	Gear	
26	3825678	1	Flywheel	
27	8193939	1	· Gear ring	
28	849912	14	Screw	
29	1543563	14	Washer	
30	848851	1	Hub	
31	945512	1	O-ring	
32	1543834	2	Vibration damper	
33	422124	1	Washer	
34	862504	1	Screw	
35	3825949	1	Spacer	L=41mm
36	3829683	1	· Wear ring, crankshaft seal	
37	947790	12	Flange screw	L=80mm
38	925054	12	O-ring	O.D=14,1mm
39	3825885	1	Hub	L=66,5mm
40	3825886	2	Gasket	
41	973253	12	Screw	L=180mm
42	4956010	12	Washer	
43	955974	12	O-ring	O.D=15,1mm
44	3825893	1	V-belt pulley	3-GROOVES, D=190mm
	863288	1	Pulley	3-GROOVES, D=208mm. Replaced by 1ea pulley 863272 and 1ea wear ring 3829683.
45		1	· V-belt pulley	3-GROOVES, D=190mm
	863272	1	· Pulley	3-GROOVES, D=208mm
46	3829683	1	· Wear ring, crankshaft seal	
47	955565	8	Screw, generator connection	

