

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
877354	6	Cylinder liner kit		
	6	• Cylinder liner		
	6	• Piston		
1556939	6	• Piston pin		(1556401)
914532	12	• Snap ring		
270935	6	• Sealing ring kit		
1543507	6	• • Sealing ring		UPPER
	6	• • Sealing ring		
	12	• • Sealing ring		
	6	• • Sealing ring		
877356	6	• Piston ring kit		
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
270792	7	Main bearing kit	5291	STD
270793	7	Main bearing kit		U.S=0,25mm
270794	7	Main bearing kit		U.S=0,51mm
270795	7	Main bearing kit		U.S=0,76mm
270796	6	Big end bearing kit	5291	STD
270797	6	Big end bearing kit		U.S=0,25mm
270798	6	Big end bearing kit		U.S=0,51mm
270799	6	Big end bearing kit		U.S=0,76mm
270929	1	Thrust washer kit	5291	STD
270930	1	Thrust washer kit		O.S=0,10mm
270931	1	Thrust washer kit		O.S=0,20mm
270932	1	Thrust washer kit		O.S=0,30mm
276924	6	Gasket kit, cylinder head	5284	(271085). Bring also 1 ea sealing ring 1543507 / cylinder.
1543576	6	• Sealing ring		
1543566	12	• Sealing ring		
1543580	12	• Sealing ring		
276836	6	Copper sleeve kit, fuel injector	5284	
1543223	6	• Spray sleeve		
1543225	6	• Sealing ring		
1543606	6	• Ring		
1543574	6	• O-ring		
876805	1	Gasket kit, inlet pipe		For mounting of the inlet manifold. Bring also 4 ea sealing ring 3825197
1543172	6	• Sealing ring		
863209	4	• Sealing ring		
862583	1	• Gasket		
842137	1	• Gasket		
843584	1	• Sealing ring		
421158	1	• Sealing ring		
876806	1	Gasket kit, exhaust manifold	5325	
1161231	1	Sealant		
949722	1	• O-ring		(925066)
925076	1	• Ring		
1543572	3	• Sealing ring		
8130038	6	• Gasket		(3165748)
863210	2	• Sealing ring		
1543579	2	• Sealing ring		
1544410	2	• Sealing ring		



PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
276150	1	Overhaul kit, oil pump	5300	
	1	• Shaftwith gear		
	1	• Shaftwith gear		
	4	• Bushing		
8149980	1	Circulation pump, water pump	5350	(276636)
3803305	1	Circ. pump, exch		Exchange unit
968784	3	• Set screw		
184744	1	• Ball bearing		
914537	1	• Lock ring		
1675920	1	• Shaft		
184743	1	• Roller bearing		
958811	1	• Sealing ring		
1676432	1	• Sealing ring		
1556331	1	• Impeller		
1543188	1	• Screw		
925096	1	• O-ring		
1543908	1	• Sealing ring		
925266	1	• O-ring		
1556389	1	• Sealing ring		
1556412	1	• Ring		
1556397	1	• Sealing ring		
1543172	1	• Sealing ring		
1543580	2	• Sealing ring		
1543577	1	• Sealing ring		
975675	1	• O-ring		
876594	1	Repair kit, sea water pump 865241	5358	
11025	1	• Ball bearing		
183121	1	• Roller bearing		
863888	1	• O-ring		
863894	1	• Lock washer		
863896	1	• Lock ring		
863897	1	• Sealing ring		
863898	1	• Sealing ring		
863900	1	• Seal		
863901	1	• Spacer sleeve		
863905	1	• Snap ring		
865527	1	• Shim		TH=0,127mm
865528	1	• Shim		TH=0,25mm
865529	1	• Shim		TH=0,305mm
865530	1	• Shim		TH=0,38mm
941907	3	• Spring washer		
955295	3	• Screw		
875697	1	Impeller kit, sea water pump 3825493	5356	
825728	1	• Gasket		
844683	1	• Impeller		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876838	1	Gasket kit, for installation of injec		
947620	19	• Gasket, leak off line		
1543751	6	• Sealing ring, valve cover		
876839	1	Gasket kit, valve adjustment	5284	
1543581	6	• Gasket, valve cover		
1543582	6	• Damping ring, valve cover		
876808	1	Gasket kit, additional recondition		
11994	5	• Gasket		
11996	2	• Gasket		
18665	6	• Gasket		
421158	1	• Sealing ring		
468094	1	• Sealing ring		
469328	1	• Gasket		
469606	7	• Sealing ring		
469846	1	• Sealing ring		
836169	2	• Gasket		
842137	1	• Gasket		
843584	2	• Sealing ring		
848912	2	• Gasket		
849266	1	• Gasket		
849817	1	• Gasket		
849823	1	• Gasket		
862575	1	• Gasket		
862583	2	• Gasket		
862602	1	• Gasket		
862637	1	• Gasket		
863209	2	• Sealing ring		
863210	2	• Sealing ring		
863599	2	• Sealing ring		
863715	1	• Gasket		
3827274	1	• Gasket		(864775)
925054	12	• O-ring		
925072	2	• O-ring		
925073	3	• O-ring		
925078	1	• O-ring		
925079	1	• O-ring		
925092	1	• O-ring		
925096	1	• O-ring		
925266	1	• O-ring		
925276	1	• O-ring		
925278	3	• O-ring		
945512	1	• O-ring		
947281	4	• Gasket		
947622	2	• Gasket		
947624	6	• Gasket		
947626	2	• Gasket		
947629	1	• Gasket		
949329	1	• Gasket		
949659	1	• O-ring		
949722	1	• O-ring		
955977	2	• Rubber ring		
968971	1	• O-ring		
969011	21	• Gasket		
975610	2	• O-ring		
1543572	10	• Sealing ring		

