

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	6	Cylinder liner kit		Replaced by cylinderliner kit 876844.
876844	6	Cylinder liner kit		SNXXXXXXXXXXXX/23991-
	6	• Cylinder liner		
	6	• Piston		SNXXXXXXXXXXXX/23991-
1556939	6	• Piston pin		(1556401)
914532	12	• Snap ring		
270935	6	• Sealing ring kit		
1543507	6	• • Sealing ring		UPPER
	6	• • Sealing ring		
	12	• • Sealing ring		
	6	• • Sealing ring		
876831	6	• Piston ring kit		
		• Bulletin 47-05	47-05-EN	New Piston & Piston Rings
	6	• • Compression ring		
	6	• • Compression ring		
	6	• • Oil scraper ring		
270792	7	Main bearing kit	1839	STD
270793	7	Main bearing kit		U.S=0,25mm
270794	7	Main bearing kit		U.S=0,51mm
270795	7	Main bearing kit		U.S=0,76mm
270796	6	Big end bearing kit	1839	STD
270797	6	Big end bearing kit		U.S=0,25mm
270798	6	Big end bearing kit		U.S=0,51mm
270799	6	Big end bearing kit		U.S=0,76mm
270929	1	Thrust washer kit	1839	STD
270930	1	Thrust washer kit		O.S=0,10mm
270931	1	Thrust washer kit		O.S=0,20mm
270932	1	Thrust washer kit		O.S=0,30mm
276924	6	Gasket kit, cylinder head	1803	(271085). Bring also 1 ea sealing ring 1543507 / cylinder.
1543576	6	• Sealing ring		
1543566	12	• Sealing ring		
1543580	12	• Sealing ring		
276836	6	Copper sleeve kit, fuel injector	1803	
1543223	6	• Spray sleeve		
1543225	6	• Sealing ring		
1543606	6	• Ring		
1543574	6	• O-ring		
876805	1	Gasket kit		For mounting of the inlet manifold. Bring also 4 ea sealing ring 3825197
1543172	6	• Sealing ring		
863209	4	• Sealing ring		
862583	1	• Gasket		
842137	1	• Gasket		
843584	1	• Sealing ring		
421158	1	• Sealing ring		
876806	1	Gasket kit, exhaust manifold	1131	
849399	2	• Gasket		REPL BY 1161231
1161231	1	Sealant		
949722	1	• O-ring		(925066)
925076	1	• Ring		
1543572	3	• Sealing ring		
8130038	6	• Gasket		(3165748)

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
863210	2	• Sealing ring		
1543579	2	• Sealing ring		
1544410	2	• Sealing ring		
876845	1	Gasket kit		SN-XXXXXXXXXX/19705. For mounting of the charge air cooler insert.
842137	1	• Gasket	1131	
848790	2	• Gasket		TH = 1,0mm
		• Bulletin 47-03	47-03-EN	New Charge Air Cooler Kit
849817	1	• Gasket		
863117	1	• Gasket		
863118	1	• Gasket		
863209	4	• Sealing ring		
863779	1	• Sealing ring		
3828317	1	• Gasket		
865383	1	• Sealing strip		
925072	4	• O-ring		
3825197	4	• Sealing ring		
863016	1	• Sealing ring		FOR TAMD162A,B,C
876846	1	Gasket kit		SNXXXXXXXXXX/19706-. For mounting of the charge air cooler insert.
842137	1	• Gasket		
849817	1	• Gasket		
863117	1	• Gasket		
863118	1	• Gasket		
863209	4	• Sealing ring		
863779	1	• Sealing ring		
3828317	1	• Gasket		
865383	1	• Sealing strip		
925072	4	• O-ring		
3825197	4	• Sealing ring		
3825913	2	• Gasket		TH=0,6mm
863016	1	• Sealing ring		FOR TAMD162A,B,C
876804	1	Gasket kit, turbo connect.	1935	For mounting of the connecting pipe for the charge air cooler, bring also 4pcs sealing rings 3825197.
420641	1	• Gasket		
470939	1	• Gasket		
842913	2	• Sealing ring		
862637	2	• Gasket		
1543360	1	• Gasket		
863353	1	• Gasket		
863765	1	Repair kit, turbo	2000	
	2	• Bushing		
	4	• Lock ring		
	4	• Piston ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
469328	1	• Gasket		
479953	1	• Elbow nipple		
479979	1	• Plug		
925076	1	• Ring		
947760	1	• Flange screw		
954385	1	• Elbow nipple		
1543572	2	• Sealing ring		
3826149	1	• Coolant pipe		
3826170	1	• Air vent pipe		
3826461	1	• Coolant pipe		
3826556	6	• Gasket		
876838	1	Gasket kit, for installation of injec		
947620	19	• Gasket, leak off line		
1543751	6	• Sealing ring, valve cover		
876839	1	Gasket kit, valve adjustment	1803	
1543581	6	• Gasket, valve cover		
1543582	6	• Damping ring, valve cover		
876808	1	Gasket kit, additional recondition		
11994	5	• Gasket		
11996	2	• Gasket		
18665	6	• Gasket		
421158	1	• Sealing ring		
468094	1	• Sealing ring		
469328	1	• Gasket		
469606	7	• Sealing ring		
469846	1	• Sealing ring		
836169	2	• Gasket		
842137	1	• Gasket		
843584	2	• Sealing ring		
848912	2	• Gasket		
849266	1	• Gasket		
849817	1	• Gasket		
849823	1	• Gasket		
862575	1	• Gasket		
862583	2	• Gasket		
862602	1	• Gasket		
862637	1	• Gasket		
863209	2	• Sealing ring		
863210	2	• Sealing ring		
863599	2	• Sealing ring		
863715	1	• Gasket		
3827274	1	• Gasket	(864775)	
925054	12	• O-ring		
925072	2	• O-ring		
925073	3	• O-ring		
925078	1	• O-ring		
925079	1	• O-ring		
925092	1	• O-ring		
925096	1	• O-ring		
925266	1	• O-ring		
925276	1	• O-ring		
925278	3	• O-ring		
945512	1	• O-ring		
947281	4	• Gasket		
947622	2	• Gasket		
947624	6	• Gasket		
947626	2	• Gasket		
947629	1	• Gasket		
949329	1	• Gasket		
949659	1	• O-ring		
949722	1	• O-ring		

