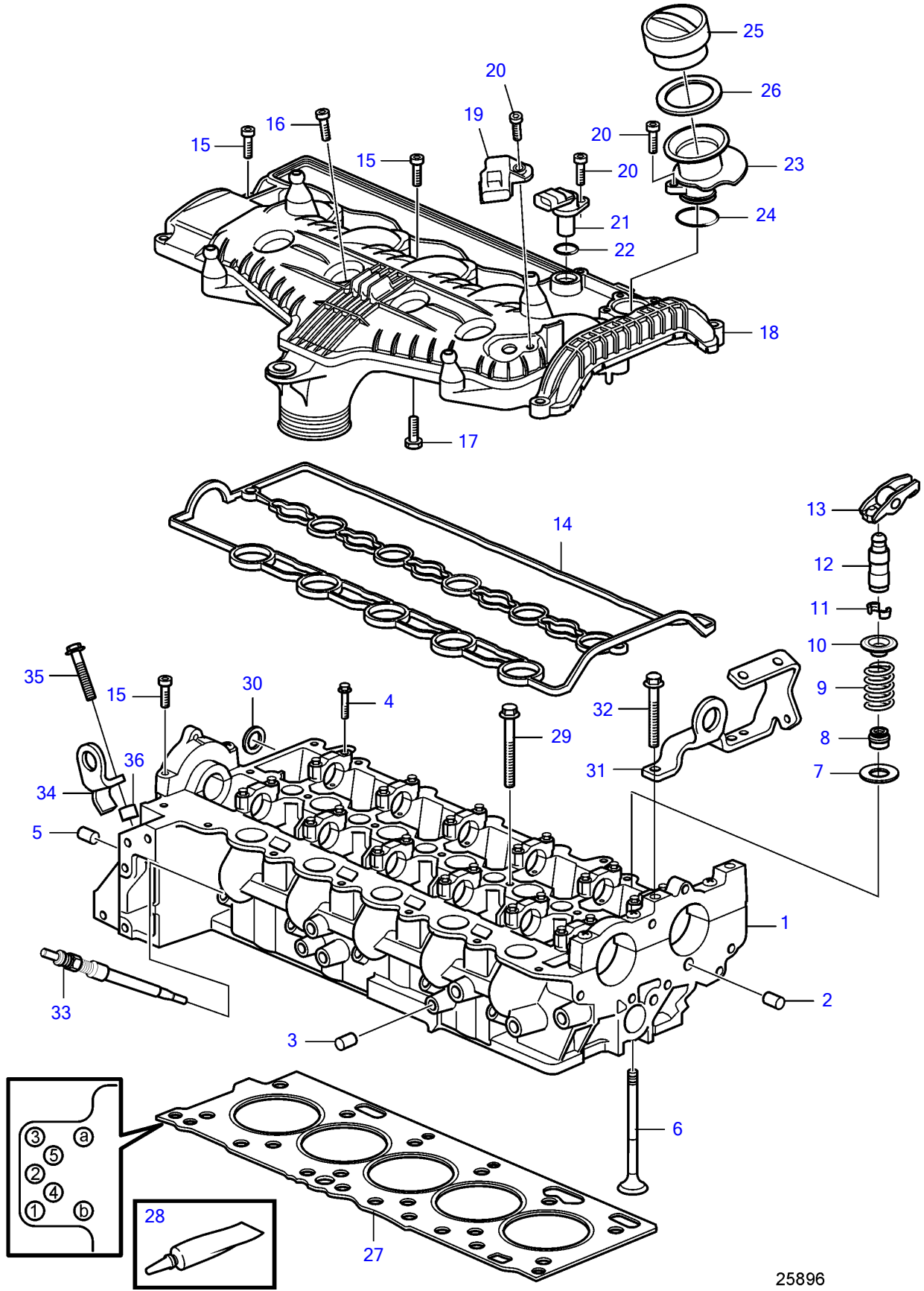


D3-110I-D, D3-110I-E, D3-110I-F, D3-140I-E, D3-140I-F, D3-140A-D, D3-140A-E, D3-140A-E, D3-140A-F, D3-150I-D, D3-150I-E, D3-150I-F, D3-170I-D, D3-170I-E, D3-170I-F, D3-170A-D, D3-170A-E, D3-170A-F, D3-200I-D, D3-200I-E, D3-200I-F, D3-200A-D, D3-200A-E, D3-200A-F, D3-220I-D, D3-220I-E, D3-220I-F, D3-220A-D, D3-220A-E, D3-220A-F



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D3-110I-D, D3-110I-E, D3-110I-F, D3-140I-E, D3-140I-F, D3-140A-D, D3-140A-E, D3-140A-E, D3-140A-F, D3-150I-D, D3-150I-E, D3-150I-F, D3-170I-D, D3-170I-E, D3-170I-F, D3-170A-D, D3-170A-E, D3-170A-F, D3-200I-D, D3-200I-E, D3-200I-F, D3-200A-D, D3-200A-E, D3-200A-F, D3-220I-D, D3-220I-E, D3-220I-F, D3-220A-D, D3-220A-E, D3-220A-F

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3801383	1	Cylinder head	
2	946780	1	• Cap plug	
3	946779	2	• Cap plug	
4	982761	24	• Flange screw	M6x35mm
5	981713	3	• Plug	
6	8631650	10	• Inlet valve	
	8631651	10	• Exhaust valve	
7	8631655	20	• Valve spring washer, lower	
8	8631652	20	• Valve stem seal	
9	31258132	20	• Valve spring	
10	8631654	20	• Valve spring washer, upper	
11	9454613	40	• Valve collet	
12	31251885	20	• Pivot	
13	8670045	20	• Tappet	
14	30777600	1	Gasket	
15	31272194	22	Spare parts kit	
16	987740	5	Flange screw	
17	987349	12	6 point socket screw	
18	31286262	1	Valve cover	Replaced by 31330239
	31330239	1	Valve cover	Replaced by 31338169
	31338169	1	Valve cover	
19	31216308	1	Pressure sensor	
20	986072	5	6 point socket screw	M6x25mm
21	8658726	1	Sensor	
22	30756062	1	O-ring	
23	30777537	1	Oil filler pipe	
24	30757159	1	• O-ring	
25	30677517	1	Oil filler cap	
26	30677740	1	• O-ring	
27				Gasket (a) not valid for VP
	31336211	1	Cylinder head gasket	Hole 5 and b, Class 1
	31336212	1	Cylinder head gasket	Hole 4, 5 and b, Class 2
	31336213	1	Cylinder head gasket	Hole 3, 4, 5 and b, Class 3
	31336214	1	Cylinder head gasket	Hole 2, 3, 4, 5 and b, Class 4
	31336215	1	Cylinder head gasket	Hole 1, 5 and b, Class 5
28	1161059	X	Sealing compound	
29	30777636	12	Flange screw	M12x197mm
30	8631561	1	Sealing ring	
31	21806510	1	Lifting eye	Obsolete part
32	965181	2	Flange screw	M8x70mm
33	8631607	5	Glow plug	12V, SOLAS
34	(21146441)	1	Lifting eye	Obsolete part
35	965193	1	Flange screw	M12x50mm
36	973528	1	Spacer sleeve	