

THAMD70C,AQD70CL

PART NO.	QTY	DESCRIPTION	NOTES
875541	1	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275735	6	• Sealing ring kit	
275375	6	• Piston ring kit	
421033	6	• Piston pin	STD D
421300	6	• Piston pin	0,05MM O.S
421302	6	• Piston pin	0,20MM O.S
914525	12	• Lock ring	
275735	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
275375	6	Piston ring kit	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
	6	• OIL RING	
	2	• GASKET KIT, CYL HEAD	
275525	2	• Gasket kit	
422414	12	• Sealing ring	
466421	16	• Sealing ring	
422413	2	• Sealing ring	
875521	1	Gasket kit, GASKET KIT RECONDITIONING	
11994	2	• Gasket	
957181	2	• Gasket	
907132	9	• Gasket	
957178	24	• Gasket	
957185	4	• Gasket	
949657	1	• O-ring	
469205	6	• O-ring	
420166	4	• Gasket	
420167	1	• Gasket	
420171	1	• Gasket	
421057	1	• Gasket	
421121	2	• Gasket	
469328	16	• Gasket	
421158	1	• Sealing ring	
421187	1	• Gasket	
421215	1	• Gasket	
422130	1	• Gasket	
423123	1	• Sealing ring	
469952	2	• Sealing ring	
469846	4	• Sealing ring	
469482	3	• O-ring	
471027	1	• Gasket	
471028	1	• Gasket	
471041	1	• Gasket	
471045	3	• Sealing ring	
471055	1	• Sealing ring	
471056	1	• Seal	
925058	3	• O-ring	
925059	3	• O-ring	
949659	1	• O-ring	
925095	2	• O-ring	
925254	1	• O-ring	
941580	1	• Sealing ring	
941899	1	• Oil sealing ring	

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PART NO.	QTY	DESCRIPTION	NOTES
943821	1	• Ring	
955984	6	• Sealing ring	
957171	3	• Gasket	
957173	2	• Gasket	
960236	1	• O-ring	
875321	1	Gasket kit, GASKET KIT DECARBONIZING	
957171	13	• Gasket	
957178	1	• Gasket	
957185	2	• Gasket	
420162	1	• Seal	
420171	1	• Gasket	
421066	2	• Gasket	
469846	4	• Sealing ring	
469482	1	• O-ring	
957181	1	• Gasket	
875520	1	Gasket kit, GASKET KIT IND AND EXH MANIFOLD	
421071	2	• Gasket	
842531	2	• Gasket	
836820	1	• Gasket	
875474	1	Repair kit, REPAIR KIT CIRCULATION PUMP	
19258	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
420162	1	• Seal	
420169	1	• Gasket	
420171	1	• Gasket	
421148	1	• Shaft	
421215	1	• Gasket	
421306	1	• Wear ring	
941907	6	• Spring washer	
914462	1	• Lock ring	
951970	1	• Pin	
1545283	1	• Sealing ring	
875595	1	Repair kit, REPAIR KIT WATER PUMP	
826239	1	• Lock pin	
	1	• COVER	
804776	6	• Screw	
827011	1	• Cam	
808285	1	• Screw	
826246	1	• Washer	
822708	1	• Seal	
	1	• SLINGER	
809444	1	• Lock ring	
825737	1	• Seal	
11013	2	• Ball bearing	
914533	1	• Snap ring	
940180	1	• Screw	
955825	1	• Nut	
941906	1	• Spring washer	
942406	1	• Key	
875593	1	Impeller kit	
	1	• IMPELLER	

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827019	2	· Sealing washer	
875519	1	Gasket kit, GASKET KIT TURBO	
957178	2	· Gasket	
957185	4	· Gasket	
424631	1	· Gasket	
421324	1	· Gasket	
836181	1	· Gasket	
420641	1	· Gasket	
420423	1	· Gasket	
424629	1	· Gasket	
836947	1	Repair kit, REPAIR KIT TURBO	
	2	· BUSHING	
	2	· WASHER	
	4	· PISTON RING	
	X	· SHIM	TH = 0,1 MM
	X	· SHIM	TH = 0,15 MM
	1	· NUT	
	6	· SPRING WASHER	
	6	· NUT	
	4	· LOCK WASHER	
	1	· SEAL RING	
	1	· SEAL RING	
	8	· NUT	
	3	· SCREW	
	3	· SPRING WASHER	
18830	7	· Gasket	
273187	1	Repair kit, REPAIR KIT TURBO	EARLY TYPE
842836	1	Repair kit, REPAIR KIT TURBO	LATE TYPE
421324	1	· Gasket	
420423	1	· Gasket	
420641	1	· Gasket	
411809	8	· Spring washer	
420469	8	· Washer	
	1	· BUSHING	
	1	· THRUST BEARING	LATE TYPE
	3	· PISTON RING	
	1	· THRUST PLATE	
	1	· THRUST RING	
465027	1	· O-ring	
875694	1	Gasket kit, GASKET AND CIRCLIP KIT	AQD70CL/750
190427	1	· Washer	
832494	1	· Snap ring	
897682	1	· Gasket	
907026	1	· Washer	
907029	1	· Lock washer	
914472	1	· Lock ring	
914476	1	· Snap ring	
914486	1	· Lock ring	
914517	2	· Lock ring	
925074	2	· O-ring	
925094	1	· O-ring	
925095	2	· O-ring	
925264	1	· O-ring	

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PART NO.	QTY	DESCRIPTION	NOTES
943632	2	· Sealing ring	
943943	1	· O-ring	
943946	1	· Snap ring	
944586	1	· Sealing ring	
944587	1	· O-ring	
944686	2	· O-ring	
945329	1	· Sealing ring	
958228	1	· O-ring	
960162	2	· O-ring	