



**HEAT EXCHANGER AND THERMOSTAT WITH INSTALLATION  
COMPONENTS: AQD70C**

**02B**

| REF | PART NO. | QTY | DESCRIPTION                         | SEE SEC.    | NOTES     |
|-----|----------|-----|-------------------------------------|-------------|-----------|
| 1   | 824113   | 1   | Heat exchanger housi                |             |           |
| 2   | 951961   | 1   | • Spring pin                        |             |           |
| 3   | 824287   | 1   | Heat exchanger eleme                |             |           |
| 4   | 925091   | 1   | O-ring                              |             |           |
| 5   | 824313   | 2   | Gasket                              |             |           |
| 6   | 837721   | 1   | End plate                           |             |           |
| 7   | 955526   | 8   | Screw                               |             |           |
| 8   | 823660   | 2   | Zinc electrode                      |             |           |
| 9   | 823661   | 2   | • Zinc electrode                    |             |           |
| 10  | 823662   | 2   | • Plug                              |             |           |
| 11  | 824305   | 1   | Bracket                             |             |           |
| 12  | 955560   | 1   | Screw                               |             |           |
| 13  | 940280   | 1   | Spring washer                       |             |           |
| 14  | 940135   | 2   | Screw                               |             |           |
| 15  | 941907   | 10  | Spring washer                       |             |           |
| 16  | 955533   | 4   | Screw                               |             |           |
| 17  | 941907   | 4   | Spring washer                       |             |           |
| 18  | 820232   | 1   | Sign                                |             |           |
| 19  | 950210   | 3   | Screw                               |             |           |
| 20  | 192618   | X   | Hose                                |             |           |
| 21  | 321973   | 1   | Filler cap                          |             |           |
| 22  |          | 1   | CONNECTION                          | 02B-2100    |           |
| 23  | 82745    | 3   | Tap                                 |             |           |
| 24  |          | 1   | COVER                               | 02B-2100    |           |
| 25  |          | 1   | INDUCTION MANIFOLD AND AFTER COOLER | 02B-2100    |           |
|     |          |     |                                     | 02B-2100    |           |
| 26  | 824136   | 1   | Thermostat housing                  |             |           |
| 27  | 420162   | 1   | Seal                                | 02B-1250    |           |
| 28  | 820604   | 1   | Gasket                              | IK 02B-2150 |           |
| 29  | 940134   | 4   | Screw                               |             |           |
| 30  | 941909   | 4   | Spring washer                       |             |           |
| 31  | 875788   | 2   | Thermostat kit                      |             | 70%Z9     |
|     | 875787   | 2   | Thermostat kit                      |             | 76%Z9     |
| 32  | 416033   | 2   | Sealing ring                        | IK          |           |
| 33  | 824235   | 1   | Cover                               |             |           |
| 34  | 955540   | 3   | Screw                               |             |           |
| 35  | 942336   | 3   | Spring washer                       |             |           |
| 36  | 952077   | 3   | Plug                                |             |           |
| 37  | 180761   | 1   | Plug                                |             |           |
| 38  | 11996    | 1   | Gasket                              | IK          |           |
| 39  | 82744    | 1   | Tap                                 |             |           |
| 40  | 821032   | 2   | Connector                           |             |           |
| 41  | 420171   | 2   | Gasket                              |             |           |
| 42  | 955525   | 4   | Screw                               |             |           |
| 43  | 941907   | 6   | Spring washer                       |             |           |
| 44  | 820800   | 1   | Tube                                |             |           |
| 45  | 420171   | 1   | Gasket                              |             |           |
| 46  | 956570   | 1   | Screw                               |             | L = 25 MM |
|     | 956571   | 1   | Screw                               |             | L = 32 MM |
| 47  | 836169   | 2   | Gasket                              |             |           |
| 48  | 952077   | 1   | Plug                                |             |           |
| 49  | 824292   | 1   | Hose                                |             |           |
| 50  | 824293   | 1   | Hose                                |             |           |
| 51  | 943479   | 4   | Hose clamp                          |             |           |
| 52  |          | 1   | CIRCULATION PUMP                    | 02B-1250    |           |
| 53  |          | 1   | EXHAUST MANIFOLD                    | 02B-2150    |           |