



5084

| REF | PART NO. | QTY | DESCRIPTION         | SEE SEC. | NOTES         |
|-----|----------|-----|---------------------|----------|---------------|
| 1   | 875462   | 6   | Cylinder liner kit  |          |               |
| 2   | 275735   | 6   | · Sealing ring kit  |          |               |
| 3   | 275375   | 6   | · Piston ring kit   |          |               |
| 4   | 421033   | 6   | · Piston pin        |          | STD D         |
|     | 421300   | 6   | · Piston pin        |          | 0,05MM O.S    |
|     | 421302   | 6   | · Piston pin        |          | 0,20MM O.S    |
| 5   | 914525   | 12  | · Lock ring         |          |               |
| 6   | 842326   | 6   | Connecting rod      |          |               |
| 7   | 21660    | 12  | · Pin               |          | MO-82063/XXXX |
| 8   | 421142   | 6   | · Bushing           |          |               |
| 9   | 420126   | 12  | · Screw             |          |               |
| 10  | 847998   | 1   | Crankshaft          |          |               |
| 11  | 422253   | 1   | · Woodruff key      |          |               |
| 12  | 421080   | 1   | Crankshaft gear     | 02A-1100 |               |
| 13  | 420172   | 1   | Oil deflector       | 02A-1100 |               |
| 14  | 836304   | 1   | Hub                 |          |               |
| 15  | 420124   | 1   | Washer              |          |               |
| 16  | 417464   | 1   | Screw               |          |               |
| 17  | 844675   | 1   | Vibration damper    |          |               |
| 18  | 955548   | 8   | Screw               |          |               |
| 19  | 270093   | 6   | Big end bearing kit |          | STD D         |
|     | 270094   | 6   | Big end bearing kit |          | 0,25MM U.S    |
|     | 270095   | 6   | Big end bearing kit |          | 0,50MM U.S    |
|     | 270096   | 6   | Big end bearing kit |          | 0,75MM U.S    |
|     | 270097   | 6   | Big end bearing kit |          | 1,00MM U.S    |
|     | 270098   | 6   | Big end bearing kit |          | 1,25MM U.S    |
| 20  |          | 7   | BEARING CAP         | 02A-0300 |               |
| 21  | 270432   | 7   | Main bearing kit    |          | STD D         |
|     | 270433   | 7   | Main bearing kit    |          | 0,25MM U.S    |
|     | 270434   | 7   | Main bearing kit    |          | 0,50MM U.S    |
|     | 270435   | 7   | Main bearing kit    |          | 0,75MM U.S    |
|     | 270436   | 7   | Main bearing kit    |          | 1,00MM U.S    |
|     | 270437   | 7   | Main bearing kit    |          | 1,25MM U.S    |
| 22  | 276754   | 1   | Thrust washer kit   |          | STD D         |
|     | 276755   | 1   | Thrust washer kit   |          | 0,1MM O.S     |
|     | 276756   | 1   | Thrust washer kit   |          | 0,2MM O.S     |
|     | 276757   | 1   | Thrust washer kit   |          | 0,3MM O.S     |
| 23  | 848350   | 1   | Flywheel            |          |               |
| 24  | 420067   | 1   | · Gear ring         |          |               |
| 25  | 950677   | 1   | Pin                 |          |               |
| 26  | 944710   | 6   | Screw               |          |               |
| 27  | 467773   | 6   | Washer              |          |               |
| 28  | 466114   | X   | Adjusting washer    |          | TH = 0,2 MM   |
|     | 466183   | X   | Adjusting washer    |          | TH = 0,3 MM   |
|     | 466184   | X   | Adjusting washer    |          | TH = 0,5 MM   |
| 29  |          | 1   | EXTRA PULLEY        |          | SEE GROUP 9   |