



5084

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275055	6	Cylinder liner kit		
2	275735	6	· Sealing ring kit		
3	275308	6	· Piston ring kit		
4	421033	6	· Piston pin		STD D
	421300	6	· Piston pin		0,05MM O.S
	421302	6	· Piston pin		0,20MM O.S
5	914525	12	· Lock ring		
6	842326	6	Connecting rod		
7	21660	12	· Pin		MO-82063/XXXX
8	421142	6	· Bushing		
9	420126	12	· Screw		
10	847998	1	Crankshaft		
11	422253	1	· Woodruff key		
12	421080	1	Crankshaft gear	02A-1100	
13	420172	1	Oil deflector	02A-1100	
14	421400	1	Hub		
15	420124	1	Washer		
16	417464	1	Screw		
17	421401	1	Absorber		
18	955548	6	Screw		
19	270093	6	Big end bearing kit		STD D
	270094	6	Big end bearing kit		0,25MM U.S
	270095	6	Big end bearing kit		0,50MM U.S
	270096	6	Big end bearing kit		0,75MM U.S
	270097	6	Big end bearing kit		1,00MM U.S
	270098	6	Big end bearing kit		1,25MM U.S
20		7	BEARING CAP	02A-0300	
21	270432	7	Main bearing kit		STD D
	270433	7	Main bearing kit		0,25MM U.S
	270434	7	Main bearing kit		0,50MM U.S
	270435	7	Main bearing kit		0,75MM U.S
	270436	7	Main bearing kit		1,00MM U.S
	270437	7	Main bearing kit		1,25MM U.S
22	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0,1MM O.S
	276756	1	Thrust washer kit		0,2MM O.S
	276757	1	Thrust washer kit		0,3MM O.S
23	848350	1	Flywheel		
		1	FLYWHEEL		FLYWHEEL INSTALLED FOR CLUTCH 813028 SEE GROUP 4A, FLYWHEEL INSTALLED FOR AIR STARTER SEE GROUP 9.
24	420067	1	· Gear ring		
		1	· RING GEAR		FLYWHEEL INSTALLED FOR CLUTCH 813028 SEE GROUP 4A, FLYWHEEL INSTALLED FOR AIR STARTER SEE GROUP 9.
25	950677	1	Pin		
26	944710	6	Screw		
27	467773	6	Washer		
28	466114	X	Adjusting washer		TH = 0,2 MM
	466183	X	Adjusting washer		TH = 0,3 MM
	466184	X	Adjusting washer		TH = 0,5 MM
29		1	EXTRA PULLEY		SEE GROUP 9