



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	840007	1			RATIO 1,91:1
2	827617	1	• Companion flange		
3	959223	4	• Screw		
4	941907	4	• Spring washer		
5	834036	1	• Cover		
6	852156	1	• Gasket	IK	
7	958878	1	• Sealing ring	IK	
8	914472	1	• Lock ring		
10	19578	1	• Ball bearing		
12	914540	1	• Lock ring		
13	914517	1	• Lock ring		
14	827317	1	• Plug		
15	955997	1	• O-ring	IK	
16	827583	1	• Screw		
17	827665	1	• Washer		
18	827315	1	• Washer		
19	25930	X	• Adjusting washer		TH = 0,10 MM
	120073	X	• Shim		TH = 0,50 MM
21	827309	1	• Gear		
22	944013	1	• Key		
23	181268	4	• Needle bearing		
24	813939	2	• Spacer ring		
25	827590	1	• Sleeve		
26	827310	1	• Gear		
27	914540	1	• Lock ring		
28	19578	1	• Ball bearing		
29	914472	1	• Lock ring		
30	827589	1	• Axle shaft		
31	850761	1	• Pin		
33	813941	1	• Spacer ring		
34	814030	1	• Lock ring		
35	827314	4	• Bushing		
36	183366	4	• Needle bearing		
37	827312	2	• Gear		
38	834008	2	• Spacer sleeve		
39	951931	2	• Tensioning din		
40	827313	2	• Planet shaft		
41	827816	1	• Planetary housing		
42	960628	1	• Plug		
43	834452	1	• Gasket	IK	
44	827889	1	• Gasket	IK	
45	925093	1	• O-ring	IK	
46	941338	X	• Locking wire		L = 300 MM, EARLY TYPE
47	839136	2	• Spring		EARLY TYPE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
48	60309	2	• Ball		EARLY TYPE
49	955272	4	• Screw		
50	839505	1	• Bearing housing		
51	814184	1	• Spring		
52	814603	1	• Dog		
53	958838	1	• Sealing ring	IK	(941866)
54	951924	1	• Tensioning din		
55	942871	1	• Pin		
56	897816	1	• Eccentric piston		
			• Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	897871	X	• Adjusting washer		TH = 0,20 MM
58	897711	1	• Screw		
59	833560	1	• Oil dipstick		
60	15305	1	• Gasket	IK	
61	955297	4	• Screw		EARLY TYPE
	955297	2	• Screw		LATE TYPE
62	941907	4	• Spring washer		
63	924062	2	• Stud		LATE TYPE
64	955782	2	• Nut		LATE TYPE
65	827664	1	• Reduction gear		
66	944562	X	• Adjusting washer		TH = 0,10 MM
	945733	X	• Adjusting washer		TH = 0,35 MM
67	914465	1	• Lock ring		
68	827653	1	• Spacer ring		
69	11025	1	• Ball bearing		
70	827654	1	• Spacer ring		
71	183523	1	• Roller bearing		
72	827652	1	• Gear		
73	827639	1	• Gear housing		
74	914389	2	• Plug		LATE TYPE
75	834452	2	• Gasket	IK	LATE TYPE
76	946185	2	• Plug		
77	183524	1	• Ball bearing		
78		1	• SEAL RING		EARLY TYPE. REPLACED BY 942950 + 947044.
	942950	1	• Sealing ring	IK	LATE TYPE
79	947044	1	• Sealing ring	IK	LATE TYPE
80	914533	1	• Snap ring		
81	11023	1	• Ball bearing		
82	827651	1	• Gear		
83	827659	1	• Washer		
84	940109	1	• Lock washer		
85	959640	1	• Screw		
86		1	• GASKET		EARLY TYPE. REPLACED BY 955998 + 827936.
	955998	1	• O-ring	IK	LATE TYPE
87		1	• PLUG		EARLY TYPE. REPLACED BY 955998 + 827936.
	827936	1	• Plug		LATE TYPE
	875577	1	Gasket kit		SEE GROUP 10