



| REF | PART NO. | QTY | DESCRIPTION         | SEE SEC. | NOTES                  |
|-----|----------|-----|---------------------|----------|------------------------|
| 1   | 834360   | 1   | Reversing gear      |          | RATIO 1,91:1           |
| 2   | 827617   | 1   | • Companion flange  |          |                        |
| 3   | 959223   | 4   | • Screw             |          |                        |
| 4   | 941907   | 4   | • Spring washer     |          |                        |
| 5   | 834036   | 1   | • Cover             |          |                        |
| 6   | 852156   | 1   | • Gasket            | IK       |                        |
| 7   | 958878   | 1   | • Sealing ring      | IK       |                        |
| 8   | 914472   | 1   | • Lock ring         |          |                        |
| 9   | 947545   | X   | • Adjusting washer  |          | TH = 0,05 MM           |
|     | 947546   | X   | • Adjusting washer  |          | TH = 0,10 MM           |
|     | 947547   | X   | • Adjusting washer  |          | TH = 0,30 MM           |
| 10  | 183803   | 1   | • Ball bearing      |          |                        |
| 11  | 947549   | X   | • Adjusting washer  |          | TH = 0,05 MM           |
|     | 947550   | X   | • Adjusting washer  |          | TH = 0,10 MM           |
|     | 947551   | X   | • Adjusting washer  |          | TH = 0,20 MM           |
|     | 947552   | X   | • Adjusting washer  |          | TH = 0,40 MM           |
| 12  | 914540   | 1   | • Lock ring         |          |                        |
| 14  | 839629   | 1   | • Plug              |          |                        |
| 15  | 925063   | 1   | • O-ring            | IK       |                        |
| 16  | 839673   | 1   | • Screw             |          |                        |
| 17  | 839631   | 1   | • Washer            |          |                        |
| 18  | 839630   | 1   | • Washer            |          |                        |
| 19  | 25930    | X   | • Adjusting washer  |          | TH = 0,10 MM           |
|     | 120073   | X   | • Shim              |          | TH = 0,50 MM           |
| 20  | 839670   | 1   | • Washer            |          |                        |
| 21  | 839623   | 1   | • Gear              |          |                        |
| 22  | 944013   | 1   | • Key               |          |                        |
| 23  | 181268   | 4   | • Needle bearing    |          |                        |
| 24  | 813939   | 2   | • Spacer ring       |          |                        |
| 25  | 839628   | 1   | • Sliding sleeve    |          |                        |
| 26  | 839625   | 1   | • Gear              |          |                        |
| 27  | 914540   | 1   | • Lock ring         |          |                        |
| 28  | 19578    | 1   | • Ball bearing      |          |                        |
| 29  | 914472   | 1   | • Lock ring         |          |                        |
| 30  | 827589   | 1   | • Axle shaft        |          |                        |
| 31  | 850761   | 1   | • Pin               |          |                        |
| 32  | 839671   | 1   | • Spacer ring       |          |                        |
| 33  | 839672   | 1   | • Spacer ring       |          |                        |
| 34  | 814030   | 1   | • Lock ring         |          |                        |
| 35  | 827314   | 4   | • Bushing           |          |                        |
| 36  | 183366   | 4   | • Needle bearing    |          |                        |
| 37  | 827312   | 2   | • Gear              |          |                        |
| 38  | 834008   | 2   | • Spacer sleeve     |          |                        |
| 39  | 951931   | 2   | • Tensioning din    |          |                        |
| 40  | 827313   | 2   | • Planet shaft      |          |                        |
| 41  | 827306   | 1   | • Planetary housing |          |                        |
| 42  | 827889   | 1   | • Gasket            | IK       |                        |
| 43  | 960628   | 1   | • Plug              |          |                        |
| 44  | 834452   | 1   | • Gasket            | IK       |                        |
| 45  | 925093   | 1   | • O-ring            | IK       |                        |
| 46  | 941338   | X   | • Locking wire      |          | L = 300 MM, EARLY TYPE |

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| 47  | 839136   | 2   | • Spring                                  |             | EARLY TYPE                               |
| 48  | 60309    | 2   | • Ball                                    |             | EARLY TYPE                               |
| 49  | 955272   | 4   | • Screw                                   |             |  |
| 50  | 839505   | 1   | • Bearing housing                         |             |  |
| 51  | 814184   | 1   | • Spring                                  |             |  |
| 52  | 839646   | 1   | • Dog                                     |             |  |
| 53  | 958838   | 1   | • Sealing ring                            | IK          | (941866)                                 |
| 54  | 951924   | 1   | • Tensioning din                          |             |  |
| 55  | 942871   | 1   | • Pin                                     |             |  |
| 56  | 897816   | 1   | • Eccentric piston<br>• Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston        |
| 57  | 897871   | X   | • Adjusting washer                        |             | TH = 0,20 MM                             |
| 58  | 897711   | 1   | • Screw                                   |             |  |
| 60  | 827341   | 1   | • Oil dipstick                            |             |  |
| 61  | 925053   | 1   | • O-ring                                  | IK          |  |
| 62  | 198      | 1   | • Screw                                   |             |  |
| 63  | 15305    | 1   | • Gasket                                  | IK          |  |
| 64  | 955297   | 2   | • Screw                                   |             | LATE TYPE                                |
| 65  | 941907   | 4   | • Spring washer                           |             |  |
| 66  | 924062   | 2   | • Stud                                    |             | LATE TYPE                                |
| 67  | 955782   | 2   | • Nut                                     |             | LATE TYPE                                |
| 67A | 131251   | 1   | • Pin                                     |             |  |
| 68  | 827664   | 1   | • Reduction gear                          |             |  |
| 70  | 914465   | 1   | • • Lock ring                             |             |  |
| 71  | 827653   | 1   | • • Spacer ring                           |             |  |
| 72  | 11025    | 1   | • • Ball bearing                          |             |  |
| 73  | 827654   | 1   | • • Spacer ring                           |             |  |
| 74  | 183523   | 1   | • • Roller bearing                        |             |  |
| 75  | 827652   | 1   | • • Gear                                  |             |  |
| 76  | 827639   | 1   | • • Gear housing                          |             |  |
| 77  | 914389   | 2   | • • Plug                                  |             | LATE TYPE                                |
| 78  | 834452   | 2   | • • Gasket                                | IK          | LATE TYPE                                |
| 79  | 946185   | 2   | • • Plug                                  |             |  |
| 80  | 183524   | 1   | • • Ball bearing                          |             |  |
| 81  |          | 1   | • • SEAL RING                             |             | EARLY TYPE. REPLACED BY 942950 + 947044. |
|     | 942950   | 1   | • • Sealing ring                          | IK          | LATE TYPE                                |
| 82  | 947044   | 1   | • • Sealing ring                          | IK          | LATE TYPE                                |
| 83  | 914533   | 1   | • • Snap ring                             |             |  |
| 84  | 11023    | 1   | • • Ball bearing                          |             |  |
| 85  | 827651   | 1   | • • Gear                                  |             |  |
| 86  | 827659   | 1   | • • Washer                                |             |  |
| 87  | 940109   | 1   | • • Lock washer                           |             |  |
| 88  | 959640   | 1   | • • Screw                                 |             |  |
| 89  | 955998   | 1   | • • O-ring                                | IK          | LATE TYPE                                |
| 90  | 827936   | 1   | • • Plug                                  |             | LATE TYPE                                |
|     | 875577   | 1   | Gasket kit                                |             | SEE GROUP 10                             |