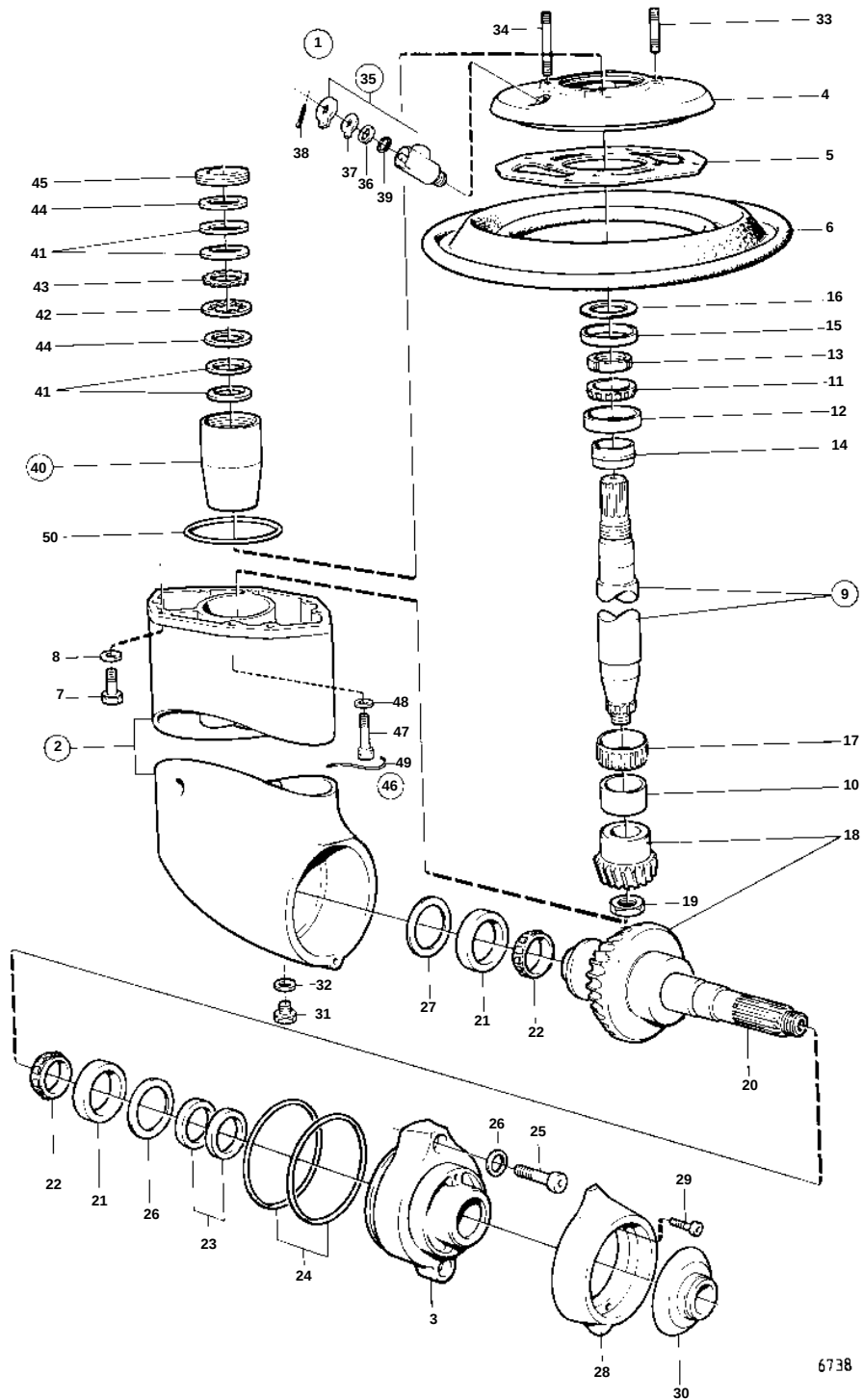




| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC. | NOTES                                                                                       |
|-----|----------|-----|------------------------|----------|---------------------------------------------------------------------------------------------|
| 1   | 852487   | 1   | Gear under             |          | RATIO 2,2:1                                                                                 |
| 2   | 851646   | 1   | • Housing              |          |                                                                                             |
| 3   | 851647   | 1   | • • Bearing housing    |          |                                                                                             |
| 4   | 851971   | 1   | • Intermediate section |          |                                                                                             |
| 5   | 851996   | 1   | • Gasket               | IK       |                                                                                             |
| 6   | 850265   | 1   | • Sealing strip        |          |                                                                                             |
|     |          |     | • Bulletin 48-10       | 48-10-EN | Sealing Strip                                                                               |
| 7   | 946543   | 6   | • Screw                |          |                                                                                             |
| 8   | 941670   | 6   | • Washer               |          |                                                                                             |
| 9   | 852484   | 1   | • Countershaft         |          |                                                                                             |
| 10  |          | 1   | • • RING               |          |                                                                                             |
| 11  | 183752   | 2   | • Cone                 |          |                                                                                             |
| 12  | 183750   | 2   | • Cup                  |          |                                                                                             |
| 13  | 852485   | 1   | • Lock nut             |          |                                                                                             |
| 14  | 851974   | 1   | • Collet               |          |                                                                                             |
| 15  | 852162   | 1   | • Spacer sleeve        |          |                                                                                             |
| 16  | 948298   | X   | • Adjusting washer     |          | TH = 0,10 MM                                                                                |
|     | 948299   | X   | • Adjusting washer     |          | TH = 0,15 MM                                                                                |
|     | 948300   | X   | • Adjusting washer     |          | TH = 0,35 MM                                                                                |
|     | 948303   | X   | • Adjusting washer     |          | TH = 1,0 MM                                                                                 |
| 17  | 852508   | 1   | • Needle bearing       |          |                                                                                             |
| 18  | 851649   | 1   | • Gear set             |          |                                                                                             |
| 19  | 850981   | 1   | • Nut                  | IK       |                                                                                             |
| 20  | 851652   | 1   | • Driveshaft           |          |                                                                                             |
| 21  | 181587   | 2   | • Ring                 |          |                                                                                             |
| 22  | 181588   | 2   | • Ring                 |          |                                                                                             |
| 23  | 851979   | 2   | • Sealing ring         | IK       |                                                                                             |
| 24  | 925256   | 2   | • O-ring               | IK       |                                                                                             |
| 25  | 946541   | 2   | • Screw                |          |                                                                                             |
| 26  | 897891   | 2   |                        |          |                                                                                             |
| 27  | 851980   | X   | • Adjusting washer     |          | TH = 0,10 MM                                                                                |
|     | 851981   | X   | • Adjusting washer     |          | TH = 0,15 MM                                                                                |
|     | 851982   | X   | • Adjusting washer     |          | TH = 0,35 MM                                                                                |
| 28  | 851983   | 1   | • Zink ring            |          |                                                                                             |
| 29  | 949823   | 2   | • Screw                |          |                                                                                             |
| 30  | 851984   | 1   | • Line cutter          |          |                                                                                             |
| 31  | 804262   | 1   | • Plug                 |          |                                                                                             |
| 32  | 804261   | 1   | • Gasket               | IK       |                                                                                             |
| 33  | 924066   | 2   | • Stud                 |          | L = 45 MM                                                                                   |
| 34  | 952987   | 2   | • Screw                |          | L = 70 MM                                                                                   |
| 35  | 851777   | 1   | • Tap                  |          |                                                                                             |
| 36  |          | 1   | • • WASHER             |          |                                                                                             |
| 37  | 851783   | 1   | • • Lock washer        |          |                                                                                             |
| 38  | 949791   | 1   | • • Cotter pin         |          |                                                                                             |
| 39  | 955989   | 2   | • • O-ring             | IK       |                                                                                             |
| 40  |          | 1   | • SPLINE SLEEVE        |          | EARLY TYPE. EARLY TYPE OF SPLINE SLEEVE IS REPLACED BY SHAFT 852527 + SPLINE SLEEVE 852534. |
|     | 852534   | 1   | Splined sleeve         |          | INCLUDED IN DRIVE UNIT 120S.                                                                |
| 41  |          | 4   | • CUP SPRING           |          |                                                                                             |
| 42  |          | 18  | • OUTER DISC           |          |                                                                                             |
| 43  |          | 17  | • INNER DISC           |          |                                                                                             |
| 44  |          | 2   | • THRUST WASHER        |          |                                                                                             |
| 45  |          | 1   | • ADJUSTING SCREW      |          |                                                                                             |
| 46  | 852675   | 1   | Spare parts kit        |          | INCLUDED IN DRIVE UNIT 120S.                                                                |
| 47  | 852670   | 4   | • Lock screw           |          |                                                                                             |
| 48  | 941670   | 4   | • Washer               |          |                                                                                             |
| 49  | 852669   | 1   | • Locking wire         |          |                                                                                             |
| 50  | 925256   | 1   | O-ring                 | IK       | INCLUDED IN DRIVE UNIT 120S.                                                                |