



DRIVE 280

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	839449	1			REPLACED BY 1EA 851340, 1EA 851267.
	850460	1	Upper gear unit		PZ-2898014. REPLACED BY 1EA 851340, 1EA 851267.
	851340	1	Upper gear unit		PZ2898015-. INCLUDED IN DRIVE UNIT 851317, 851318, 852161.
2	832674	1	· Housing		
3	941814	2	· Stud	04C-0800	
4	832667	1	· Gear housing cover		
5	814179	1	· Plug		
6	897682	1	· Gasket	IK	
7	941807	3	· Screw		
8	814643	1	· Hollow screw		
9	955989	1	· O-ring	IK	
10	832669	1	· Gasket	IK	
11	839027	1	· Drive gear set		
12	875425	1	· Bearing box		
13	951940	1	· · Tensioning din		
14	183247	1	· · · Bearing		
15	183668	1	· · · Roller bearing		
16	897772	1	· · · Oil deflector		EARLY TYPE
17	925256	2	· O-ring	IK	
18	941826	X	· Adjusting washer		TH = 0,05 MM
	941827	X	· Adjusting washer		TH = 0,2 MM
	948230	X	· Shim		TH = 0,35 MM
19	839253	1	· Sealing ring	IK	
20	914538	1	· Lock ring		
21	832675	1	· Washer		
22	956000	1	· O-ring	IK	
23	943871	X	· Shim		TH = 0,05 MM
	943872	X	· Shim		TH = 0,1 MM
	943873	X	· Shim		TH = 0,2 MM
24	839028	1	· Joint		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853560	1	· · Joint fork kit		
			· · Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25A	897774	1	· · · Joint fork		REPL BY 853560
			· · · Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25B	853331	2	· · · Lock ring		FOR 853255.
26	839026	1	· · Steering yoke		
27	897706	1	· · Intermediate section		
28	897707	2	· · Cross piece		PZ-28159836. REPLACED BY 853455.
	853255	2	· · Cross piece		PZ28159837-
29	897776	4	· · · Lock ring		FOR 897707
	853331	4	· · · Lock ring		FOR 853255.
30		8	· · · NEEDLE BEARING		
31		8	· · · PROTECTOR RING		
32		8	· · · CORK RING		
33	851293	1	· Screw		(945090)
34	839013	1	· Washer		
35	832573	1	· Clamping ring		PZ-2890112. INCLUDED IN AQ DRIVE UNIT 839400.
	839589	1	· Clamping ring		PZ-2898014. INCLUDED IN AQ DRIVE UNIT 850354.
	851265	1	· Clamping ring		PZ2898015-. INCLUDED IN AQ DRIVE UNIT 851317 AND 852161.
35A	852705	1	· Pivot pin		(851263) PZ2898015-
35B	941807	2	· Screw		PZ2898015-
36	956590	4	· Screw		
37	942598	4	· Washer		
38	853542	2	· Ball bearing		(183729)
39	832644	2	· Bearing sleeve		
40	943869	X	· Adjusting washer		TH = 0,05 MM
	946179	X	· Adjusting washer		TH = 0,1 MM
	943870	X	· Adjusting washer		TH = 0,2 MM
41	967352	X	· Adjusting washer		TH = 0,05 MM
	943866	X	· Adjusting washer		TH = 0,1 MM

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41	943867	X	· Adjusting washer		TH = 0,2 MM
	943868	X	· Adjusting washer		TH = 0,4 MM
42	897385	1	· Shaft		
43	814601	1	· Sliding sleeve		
			· Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
44	813970	1	· Spring		
45	26411	1	· Spacer		
46	951077	1	· Lock ring		
47	181359	4	· Needle bearing		
48	897308	2	· Spacer ring		
49	897313	1	· Spacer ring		
50	897312	2	· Lock ring		
51	839332	1	· Nut		TH = 2,00 MM
	839333	1	· Nut		TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
52	839504	1	· Shift mechanism		
53	839505	1	· · Bearing housing		
54	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
55	814603	1	· · Dog		
56	814184	1	· · Spring		
57	60309	2	· · Ball		PZ-2829528
58	839136	2	· · Spring		PZ-2829528
59	941338	X	· · Locking wire	IK	PZ-2829528 L = 300 MM
60	897711	1	· · Screw		
61	897871	X	· · Adjusting washer		TH = 0,2 MM
62	958838	1	· · Sealing ring	IK	(941866)
63	951924	1	· · Tensioning din	IK	
64	942871	1	· · Pin		
65	925093	1	· · O-ring	IK	
66	940169	4	· Screw		
67	875826	1	· Bellows kit		(875256)
	875256	1	· · Rubber bellows		
68	853013	1	· · Hose clamp		(961677)
69	853012	1	· · Hose clamp		(961676)
70	839351	1	· Oil dipstick		
71	955974	1	· O-ring	IK	
72	814687	1	· Sign		
73	804269	2	· Drive screw		
74	832716	1	Shoulder screw		PZ-2890112 1/2". INCLUDED IN AQ DRIVE UNIT 839400.
	839696	1	Shoulder screw		PZ-2898014 M18. INCLUDED IN AQ DRIVE UNIT 850354.
75	832570	1	Cover		
76	897873	1	· Latch		
77	943218	1	· Screw		
78	941816	1	Screw		
79	839465	1	Sign		AQ280