



8558

**HEAT EXCHANGER AND THERMOSTAT WITH INSTALLATION  
COMPONENTS: AQD40A**

**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	842667	1			EARLY TYPE. REPLACED BY 1EA 844271, 1EA 844132, 1EA 955324, 1EA 955333.
	844271	1	Housing		REPL BY 846573
					MO-25799
	846573	1	Housing		MO 25800-
1A	846584	2	Bushing		MO 25800-
2	842695	2	Rubber gaiter	IK	
3	842693	1	Insert		
4	925062	2	O-ring	IK	
5	842669	1	Gasket	IK	
6	842683	1	Thermostat housing		
7	955309	4	Screw		
8	955306	2	Screw		
9	941907	6	Spring washer		
10	875788	1	Thermostat kit		70C
	875787	1	Thermostat kit		76C
11	416033	2	· Sealing ring	IK	(418361)
12	842966	2	Pipe seal		
13	925063	4	O-ring	IK	
14	842687	1	Upper section		
15	192154	1	· Plug		EARLY TYPE
15A	942806	1	Hollow screw		LATE TYPE
16	955304	2	Screw		
17	955302	2	Screw		
18	941907	4	Spring washer		
19	845587	1	Filler cap		(843390)
20	842965	2	Tube		
21	925067	4	O-ring	IK	
22	842608	2	Bracket		EARLY TYPE
	842608	1	Bracket		LATE TYPE
	844132	1	Bracket		LATE TYPE
23	941908	4	Spring washer		
24	955317	4	Screw		EARLY TYPE, L = 25 MM
	955317	2	Screw		LATE TYPE, L = 25 MM
25	955324	2	Screw		MO-6918 L = 60 MM
	955326	2	Screw		MO6919- L = 70 MM
26	843260	1	Bracket		
27	844122	1	Bracket		USED WHEN EXPANSION TANK IS INSTALLED ON THERMOSTAT HOUSING
28	955318	4	Screw		USED WHEN EXPANSION TANK IS INSTALLED ON THERMOSTAT HOUSING
29	941908	4	Spring washer		USED WHEN EXPANSION TANK IS INSTALLED ON THERMOSTAT HOUSING
30		1	EXPANSION TANK		MO-4256. REPLACED BY 1EA 843759, 1EA 844624.
	843759	1	Expansion tank		MO4257-
31	829205	1	Cover		MO-4256
	844624	1	Pressure cap		MO4257-
32	843266	1	Clamp		
33	952969	X	Rubber hose		(943368)
34	943472	2	Hose clamp		
35	941534	1	Elbow nipple, ANGLE NIPPLE		EARLY TYPE
				02B-0900	
36	844416	1	Hose attachment		LATE TYPE
37	418445	1	Sealing ring, GASKET	IK	LATE TYPE
				02B-0900	
38	955271	2	Screw		LATE TYPE
39	843247	1	Tube		MO-4256
40	836268	2	Plug		
41	943366	X	Hose		
42	945652	2	Hose clamp		
43	843273	1	Hose coupling		EARLY TYPE

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**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
43				02B-2000	
	844419	1	Hose connection		LATE TYPE
44	957173	1	Gasket		
45	949658	2	O-ring	IK	(925061)
46	82745	1	Tap		MO-13005
46A	800475	1	Plug		MO13006-. REPLACED BY 1EA PLUG-838928 AND 1EA ZINCELECTRODE-838929.
	838928	1	Plug		
46B	838929	1	Zinc anod		
47	944507	1	Plug		MO7054-
48	957184	1	Washer		MO7054-
49	955317	2	Screw		
	955322	1	Screw		L = 120 MM
	955332	1	Screw, SCREW		L = 120 MM, EARLY TYPE
				02B-2150	
49	955333	1	Screw, SCREW		L = 130 MM, LATE TYPE
				02B-2150	
50	941908	4	Spring washer		
51	845277	1	Heating output	02B-0900	
52	16291	2	· Nipple		
53	365287	2	· Tap		
54	961666	2	· Hose clamp		