



**HEAT EXCHANGER, AFTER COOLER AND THERMOSTAT WITH
INSTALLATION COMPS: TAMD40A**

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	844936	1	Heat exchanger housi		MO-37124. REPLACED BY HOUSING 838429+ZINK ELECTRODE 838929. 804107.
	838429	1	Heat exchanger housi		
2	951940	1	· Tensioning din		
3	924060	2	· Stud		
4	845285	1	Thermostat retainer		
5	875788	1	Thermostat kit		70C
	875787	1	Thermostat kit		76C. AQAD40A SPEC 867562 MO 21734-.
6	416033	2	Sealing ring	IK	
7	845852	1	Shield		
8	941670	2	Washer		
9	946330	2	Nut		
10	845291	2	Gasket		LATE TYPE
11	845284	1	Cover		
12	941907	4	Spring washer		
13	955295	4	Screw		
14	845879	1	Cover		
15	957184	2	Washer		
16	944507	2	Plug		
17	845198	1	Insert		REPL BY 838590
	838590	1	Heat exchanger eleme		REPL BY 858833
	858833	1	Insert		
18	925096	1	O-ring	IK	
19	845301	1	Gasket	IK	
20	845286	1	End cover		MO-29567. END COVER-845286 AND FLANGE-845300 ARE REPLACED BY ENDCOVER-846420.
21	845300	1	End cover		MO-29567. END COVER-845286 AND FLANGE-845300 ARE REPLACED BY ENDCOVER-846420.
21A	846240	1	End cover		MO29568-
21B	940132	4	Screw		
22	941907	4	Spring washer		MO-29567
23	955297	4	Screw		MO-29567
	940132	4	Screw		MO 29568-, L = 35 MM
24	838928	1	Plug		(800475)
25	838929	1	Zinc anod		(804107)
26	842965	2	Tube	02B-2200 02B-0900	
27	925067	4	O-ring	IK	
28	947893	1	Drain cock		
29	845137	1	Bracket		
30	941908	5	Spring washer		
31	955317	2	Screw		
32	845138	1	Bracket		
33	955333	3	Screw		EARLY TYPE
34	955334	5	Screw		
35	845373	1	End plate		
36	961678	2	Hose clamp		
37	858038	1	Tube		TAMD40A SPEC 867563, 867564.
	858039	1	Tube		SEE GROUP 4A. TAMd40A EXCL SPEC 867565.
38	947893	1	Drain cock		
40	952641	2	Clamp		
41	955268	2	Screw		
42	858471	X	Hose		(952976) L = 70 MM
43	845374	1	Tube		
44	961669	1	Hose clamp		
45	961670	2	Hose clamp		
46	845359	1	Hose		
47		1	INLET MANIFOLD	02B-2200	
48	845582	1	Housing		
49	844084	1	Gasket	IK 02B-2200	

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50	941907	6	Spring washer		
51	955304	4	Screw		L = 70 MM
	955303	2	Screw		L = 65 MM
52	844888	1	Intermed cooler kit		MO-38214
	838547	1	Insert		REPL BY 838547 MO38215-
53	845334	2	Gasket		MO-38214
	838979	2	Gasket	IK	MO38215-
54	845297	1	Cover		
55	940142	2	Screw		L = 30 MM
	955300	2	Screw		L = 50 MM
	955301	3	Screw		L = 55 MM
56	859047	1	Gasket	IK	(845585)
57	845583	1	Cover plate		
58	845336	1	Seal		
59	845584	1	Flange		
60	955271	8	Screw		
61	845385	1	Clamp		
62	845353	1	Gasket	02B-2200	
63	845323	1	Bracket		
64	955295	2	Screw		
65	941907	4	Spring washer		
66	955294	1	Screw		L = 16 MM
	955301	1	Screw		L = 55 MM
67	838928	1	Plug		(800476)
68	838929	1	Zinc anod		(800475)
69	845358	1	Coolant pipe		
70	845354	1	Sealing ring		
71	845704	1	Brace		
72	963554	1	Screw		
73	952974	X	Radiator hose		L = 60 MM
74	961670	2	Hose clamp		
75	838969	1	Oil cooler	02B-1400	