

DRIVE 280

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	851340	1	Upper gear unit		
2	832674	1	• Housing		
3	941814	2	• Stud	04C-0250	
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket	IK	
7	941807	3	• Screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring	IK	
10	832669	1	• Gasket	IK	
11	839027	1	• Drive gear set		
12	875425	1	• Bearing box		
13	951940	1	• • Tensioning din		
14	183247	1	• • Bearing		
15	183668	1	• • Roller bearing		
16	897772	1	• • Oil deflector		EARLY TYPE
17	925256	2	• O-ring	IK	
18	941826	X	• Adjusting washer		TH = 0,05 MM
	941827	X	• Adjusting washer		TH = 0,2 MM
	948230	X	• Shim		TH = 0,35 MM
19	839253	1	• Sealing ring	IK	
20	914538	1	• Lock ring		
21	832675	1	• Washer		
22	956000	1	• O-ring	IK	
23	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0,1 MM
	943873	X	• Shim		TH = 0,2 MM
24	839028	1	• Joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853560	1	• • Joint fork kit		
			• • Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25A	897772	1	• • • Oil deflector		REPL BY 853560
25B	853331	2	• • • Lock ring		FOR 853255.
26	839026	1	• • Steering yoke		
27	897706	1	• • Intermediate section		
28	897707	2	• • Cross piece		PZ-28159836. REPLACED BY 853455.
	853255	2	• • Cross piece		PZ28159837-
29	897776	4	• • • Lock ring		FOR 897707
	853331	4	• • • Lock ring		FOR 853255.
30		8	• • • NEEDLE BEARING		
31		8	• • • PROTECTOR RING		
32		8	• • • CORK RING		
33	851293	1	• Screw		(945090)
34	839013	1	• Washer		
35	851265	1	• Clamping ring		PZ2898015-
35A	852705	1	• Pivot pin		(851263) PZ2898015-
35B	941807	2	• Screw		PZ2898015-
36	956590	4	• Screw		
37	942598	4	• Washer		
38	853542	2	• Ball bearing		(183729)
39	832644	2	• Bearing sleeve		
40	943869	X	• Adjusting washer		TH = 0,05 MM
	946179	X	• Adjusting washer		TH = 0,1 MM
	943870	X	• Adjusting washer		TH = 0,2 MM
41	967352	X	• Adjusting washer		TH = 0,05 MM
	943866	X	• Adjusting washer		TH = 0,1 MM
	943867	X	• Adjusting washer		TH = 0,2 MM
	943868	X	• Adjusting washer		TH = 0,4 MM
42	897385	1	• Shaft		
43	814601	1	• Sliding sleeve		
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
44	813970	1	• Spring		
45	26411	1	• Spacer		

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46	951077	1	• Lock ring		
47	181359	4	• Needle bearing		
48	897308	2	• Spacer ring		
49	897313	1	• Spacer ring		
50	897312	2	• Lock ring		
51	839332	1	• Nut		TH = 2,00 MM
	839333	1	• Nut		TH = 2,37 MM
	839334	1	• Nut		TH = 2,65 MM
52	839504	1	• Shift mechanism		
53	839505	1	• • Bearing housing		
54	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
55	814603	1	• • Dog		
56	814184	1	• • Spring		
57	60309	2	• • Ball		PZ-2829528
58	839136	2	• • Spring		PZ-2829528
59	941338	X	• • Locking wire	IK	PZ-2829528 L = 300 MM
60	897711	1	• • Screw		
61	897871	X	• • Adjusting washer		TH = 0,2 MM
62	958838	1	• • Sealing ring	IK	(941866)
63	951924	1	• • Tensioning din	IK	
64	942871	1	• • Pin		
65	925093	1	• • O-ring	IK	
66	940169	4	• Screw		
67	875826	1	• Bellows kit		(875256)
	875256	1	• • Rubber bellows		REPL BY 875826
68	853013	1	• • Hose clamp		(961677)
69	853012	1	• • Hose clamp		(961676)
70	839351	1	• Oil dipstick		
71	955974	1	• O-ring	IK	
72	814687	1	• Sign		
73	804269	2	• Drive screw		
74	832716	1	Shoulder screw		PZ-2890112 1/2". INCLUDED IN AQ DRIVE UNIT 839400, 839401, 839402.
	839696	1	Shoulder screw		PZ-2898014 M18. INCLUDED IN AQ DRIVE UNIT 850354, 850356.
75	832570	1	Cover		
76	897873	1	• Latch		
77	943218	1	• Screw		
78	941816	1	Screw		
79	839465	1	Sign		AQ280