



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	851100	1	Reversing gear		RATIO 2,91:1
2	851145	1	• Gear housing		
3	832668	1	• Cover		
4	956585	3	• Screw		
5	832669	1	• Gasket	IK	
6	814643	1	• Hollow screw		
7	955989	1	• O-ring	IK	
8	943866	X	• Adjusting washer		TH = 0,1 MM
	943867	X	• Adjusting washer		TH = 0,2 MM
	943868	X	• Adjusting washer		TH = 0,4 MM
9	183729	2	• Bearing		
10	839027	1	• Drive gear set		
11	897312	2	• Lock ring		
12	850422	1	• Spacer ring		
13	852433	1	• Wear washer		(850243)
14	181359	4	• Needle bearing		
15	897308	2	• Spacer ring		
16	897385	1	• Shaft		
17	951077	1	• Lock ring		
18	26411	1	• Spacer		
19	813970	1	• Spring		
20	852548	1	• Sliding sleeve		
21	850433	1	• Lock ring		
22	949071	X	• Adjusting washer		TH = 0,1 MM
	949072	X	• Adjusting washer		TH = 0,15 MM
	949073	X	• Adjusting washer		TH = 0,35 MM
	949074	X	• Adjusting washer		TH = 0,50 MM
22A	851539	1	• Spacer washer		
23	832644	1	• Bearing sleeve		
24	946179	1	• Adjusting washer		TH = 0,1 MM
	943870	1	• Adjusting washer		TH = 0,2 MM
25		1	• NUT		
	839332		• Nut		ALT TH = 2,10 MM
	839333		• Nut		ALT TH = 2,37 MM
	839334		• Nut		ALT TH = 2,65 MM
26	181301	1	• Cone		
26A	181302	1	• Cup		
27	851107	1	• Gear set		
28	181303	1	• Roller bearing, CONE		
28A	181304	1	• Cup, CUP		
29	87655	X	• Adjusting washer		TH = 0,1 MM
	191840	X	• Adjusting washer		TH = 0,15 MM
	87654	X	• Spacer		TH = 0,35 MM
30	925258	1	• O-ring		
31	851144	1	• Bearing cover		
32	955318	4	• Screw		
32A	960148	4	• Washer		
33	957173	1	• Gasket	IK	
34	960628	1	• Plug		
35	875425	1	• Bearing box		
36	951940	1	• • Tensioning din		
37	183247	1	• • Bearing		
38	183668	1	• • Roller bearing		
39	897772	1	• • Oil deflector		
40	925256	1	• O-ring	IK	
41	941826	X	• Adjusting washer		TH = 0,05 MM
	941827	X	• Adjusting washer		TH = 0,2 MM
	948230	X	• Shim		TH = 0,35 MM
42	839253	1	• Sealing ring	IK	
43	914538	1	• Lock ring		
44	832675	1	• Washer		
45	956000	1	• O-ring	IK	
46	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0,1 MM

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
46	943873	X	• Shim		TH = 0,2 MM
47	839013	1	• Washer		
48	851293	1	• Screw		
49	850275	1	• Axle shaft		
50	850276	1	• Intermediate section		
51	965185	6	• Flange screw		
52	925267	1	• O-ring	IK	
53	851494	X	• Adjusting washer		TH = 0,1 MM
	851495	X	• Adjusting washer		TH = 0,15 MM
	851496	X	• Adjusting washer		TH = 0,35 MM
54	183668	2	• Roller bearing		
54A	851577	1	• Spacer sleeve		
54B	84219	1	• Adjusting washer		TH = 0,1 MM
	84218	1	• Spacer		TH = 0,35 MM
55	851143	1	• Housing		
56	946671	6	• Flange screw		
57	925095	1	• O-ring	IK	
58	958880	1	• Sealing ring	IK	
59	125018	1	• O-ring	IK	
60	914540	1	• Lock ring		
61	925069	1	• O-ring		
62	850417	1	• Slip clutch		
			• COMPONENTS		
63	850471	1	• Washer		
64	947855	1	• Lock nut		
65	839504	1	• Shift mechanism		
66	839505	1	• • Bearing housing		
67	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
68	814603	1	• • Dog		
69	814184	1	• • Spring		
70	897711	1	• • Screw		
71	897871	X	• • Adjusting washer		TH = 0,2 MM
72	958838	1	• • Sealing ring		(941866)
73	951924	1	• • Tensioning din	IK	
74	942871	1	• • Pin		
75	925093	1	• • O-ring	IK	
76	955273	4	• Screw		
77	941906	4	• Spring washer		
78	850350	1	• Cable attachment		
79	819068	1	• Washer		
80	819067	1	• Brace		
81	940092	2	• Nut		
82	950022	2	• Screw		
83	852363	1	• Lever		(834021)
84	955781	2	• Nut		
85	955948	2	• Lock washer		
86	955270	2	• Screw		
87	804312	1	• Cube		
88	955892	1	• Washer		
89	17276	1	• Cotter pin		
90	851525	1	• Oil cooler		
91	851537	1	• End cover		
92	851538	1	• End cover		
93	942353	1	• O-ring	IK	
94	851531	2	• Gasket		
95	940326	3	• Screw		
96	955278	2	• Screw		
97	804107	1	• Zinc electrode		
98	800475	1	• Plug		
99	839351	1	• Oil dipstick		
100	955974	1	• O-ring		
101	897682	1	• Gasket		
102	814179	1	• Plug		

