



120S-D

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	Upper gear unit		
2	873085	1	• Gear housing		
3	873123	1	• Cover		
4	949962	1	• O-ring		Included in gasket kit.
5	1664473	1	• O-ring		Included in gasket kit.
6	946671	4	• Flange screw		
7	873095	1	• Gear set		
8	872710	1	• Bearing box		
9	851621	1	• Guide disc		
10	181302	1	• Cup		
11	181301	1	• Inner ring		
12	183750	1	• Cup		
13	183752	1	• Inner ring		
14	851754	1	• Oil filler cap		
15	852485	1	• Lock nut		
16	873094	1	• Sealing ring		Included in gasket kit.
17	925093	1	• O-ring		Included in gasket kit.
18	940101	6	• Screw		
18A	941906	6	• Spring washer		
19	851622	X	• Shim		TH = 0,10mm
	851623	X	• Shim		TH = 0.15mm
	851624	X	• Shim		TH=0.35mm
20	851756	2	• Bearing		
21	852190	2	• Lock ring		
22	851626	1	• Sliding sleeve		
23	873099	1	• Shaft		
24	852184	X	• Shim		TH=0,05mm
	84219	X	• Shim		TH = 0,10mm
	949776	X	• Shim		TH = 0.15mm
	84218	X	• Spacer		TH=0.35mm
25	852079	2	• Lock washer		
26	852213	2	• Disc spring		
27	852080	6	• Disc spring		
28	852311	2	• Washer		TH=0,40mm
	852317	2	• Washer		TH = 0,80mm
29	851629	4	• Lock ring half		
30	851757	2	• Needle bearing		
31	851661	1	• Shift mechanism		
32	851662	1	• • Bearing housing		
33	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
34	851664	1	• • Dog		
35	925065	1	• • O-ring		Included in gasket kit.
36	814184	1	• • Spring		
37	897711	1	• • Screw		
38	897871	X	• • Shim		
39	873291	1	• • Sealing ring		Included in gasket kit.
40	942871	1	• • Pin		
41	951924	1	• • Tensioning din		
42	955296	2	• Screw		
43	941907	2	• Spring washer		
44	873149	1	• Bracket		
45	925262	1	• O-ring		Included in gasket kit.
46	945444	6	• Flange screw		
47	955894	2	• Washer		
48	852074	1	• Cable attachment		
49	819067	1	• Brace		
50	819068	1	• Washer		
51	955246	2	• Screw		
52	940090	2	• Washer		
53	946577	2	• Lock nut		
54	852363	1	• Lever		
55	955270	2	• Screw		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
56	955948	2	· Lock washer		
57	955781	2	· Nut		
58	804312	1	· Cube		
59	955892	1	· Washer		
60	17276	1	· Cotter pin		
61	873087	1	· Oil dipstick		
62	925055	1	· O-ring		
63	851777	1	· Tap		
63A	949791	1	· · Cotter pin		
64	955989	2	· · O-ring		
65	851783	1	· · Lock washer		
66	873088	1	· Nipple		
67	946541	3	· Screw		
68	941670	3	· Washer		
69	852719	1	· Intermediate section		
70		1	· Sealing strip	IK	Included in mounting kit 854934.
71	853892	1	Gasket		Included in mounting kit 854934.. Included in complete drive.
72	873126	1	Clamping ring		Included in complete drive.
73	946730	10	Screw		Included in complete drive.
74	941670	10	Washer		Included in complete drive.
75		X	Hose		SEE GROUP 44
76		1	Hose clamp		SEE GROUP 44
77	876391	1	Gasket kit		SEE GROUP 99
	854934	1	Mounting kit		SEE GROUP 99