



REF	PART NO.	QTY	DESCRIPTION		NOTES
1	832145	1	Gear under		
2	832147	1	· Housing		
3	832148	1	· · Bearing housing		
4	18559	1	· Ball bearing		
5	806655	1	· Shaft		
6	914459	1	· Lock ring		
7	26413	X	· Spacer		TH = 0,1 MM
	26411	X	· Spacer		TH = 1,0 MM
8	806620	1	· Roller bearing		
9	804303	X	· Adjusting washer		TH = 0,05 MM
	34615	X	· Spacer		TH = 0,1 MM
10	181288	1	· Needle bearing		
11	806625	1	· Drive gear set		
12	191573	1	· Lock washer	IK	
13	955852	1	· Nut		
14	875177	1	· Shaft		
15	181413	1	· · Needle bearing		
16	192365	1	· · Lock ring		
17	832966	1	· Protecting ring		
18	804278	1	· · Set screw		
19	909306	1	· Key		
20	906634	1	· Round nut		
21	907024	1	· Lock washer	IK	
22	804217	1	· Nut		
23	950331	1	· Screw		
24	940155	1	· Lock washer		
25	181286	1	· Ball bearing		
26	804303	X	· Adjusting washer		TH = 0,05 MM
	34615	X	· Spacer		TH = 0,1 MM
27	875810	1	· Zinc ring kit		(804417)
28	940203	2	· · Screw		
29	804209	2	· Sealing ring	IK	
30	925257	2	· O-ring	IK	
31	191544	2	· Stud		
32	804326	2	· Nut		
33	804395	2	· Striker plate		
34	804262	1	· Plug		
35	804261	1	· Gasket	IK	
36	806660	1	· Propeller cone		
37	806661	1	· Shear pin		
38	946713	1	· Cotter pin		
39	806675	1	· Washer		
40	804266	1	Gasket	IK	INCLUDED IN AQ DRIVE UNIT 832120.
41	804255	1	Guide ring		INCLUDED IN AQ DRIVE UNIT 832120.
42	940171	9	Screw		INCLUDED IN AQ DRIVE UNIT 832120.
43	875121	1	Splined sleeve		INCLUDED IN AQ DRIVE UNIT 832120.
44	914507	1	· Snap ring		