

AQD2B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	833377	1	Crankshaft		Obsolete part
2	10764	1	Nut		
3	15192	1	Washer		
4	833318	1	Flywheel		Engine with dynastart., Obsolete part
	833609	1	Flywheel		Engine with starter motor., Obsolete part
5	833489	1	• Gear ring		Obsolete part
6	803356	1	Sealing ring		
			•	13755	
7	910133	1	Woodruff key		Obsolete part
8	875483	2	Main bearing kit		Std D
	875485	2	Main bearing kit		0,25mm u.s
	875486	2	Main bearing kit		Obsolete part, 0,50mm u.s
	875487	2	Main bearing kit		Obsolete part, 0,75mm u.s
9	875484	1	Main bearing kit		Std D
	875488	1	Main bearing kit		0,25mm u.s
	875489	1	Main bearing kit		0,50mm u.s
	875490	1	Main bearing kit		Obsolete part, 0,75mm u.s
10	897223	1	Bearing		Obsolete part
11	70415	1	• Guide sleeve		Obsolete part
12	301718	1	• Guide sleeve		Obsolete part
13	955343	2	• Hexagon screw		
14	807039	2	Connecting rod		Obsolete part
15	803555	2	• Bushing		
16	807040	4	• Connecting rod bolt		Obsolete part
17	463643	4	• Nut		
18	875491	2	Big-end bearing kit		Std D
	875492	2	Big-end bearing kit		0,25mm u.s
	875493	2	Big-end bearing kit		0,50mm u.s
	875494	2	Big-end bearing kit		Obsolete part, 0,75mm u.s
19	875513	2	Cylinder block	13755	Obsolete part
20		2	• cylinder		
21	875551	2	• Piston kit		Std D
	875579	2	• Piston		0,75mm o.s
22	875498	2	• • Piston ring kit		Std D
	875499	2	• • Piston ring kit		0,75mm o.s
23	833185	2	• • Piston pin		
24	914515	4	• • Snap ring		
25	833497	2	• Spacer		TH=0.2mm
	833498	2	• Spacer		TH=0.3mm
26	807125	2	Plug		Obsolete part
27	18811	2	Gasket		
28	910121	1	Woodruff key		Obsolete part
29	910121	1	Woodruff key		Obsolete part, See group 4A
30	803515	2	Thrust washer		
31	802502	1	Support washer		Obsolete part
32	405025	1	Gear		Obsolete part
34	803225	1	Washer		Obsolete part
35	803226	1	Lock washer		
38	959664	1	Hexagon screw		Obsolete part, For engine with monoshift reverse gear., MD2B/HY.
39	899787	1	Sealing ring		
40	827658	1	Wear ring		Obsolete part
41	925063	1	O-ring		
42	827866	1	Companion flange		Obsolete part
43	808863	1	Plug		Obsolete part