

PART NO.	QTY	DESCRIPTION	NOTES
275059	6	Cylinder liner kit	
423124	12	• Lock ring	
275730	6	• Sealing ring kit	
	6	• CYLINDER LINER	
	6	• PISTON	
423342	6	• Piston pin	
275321	6	• Piston ring kit	MO33407/XXXX-
275730	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
468582	6	• Protecting ring	
275321	6	Piston ring kit	MO33407/XXXX-
	6	• OIL RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
270105	6	Big end bearing kit	STD D
270106	6	Big end bearing kit	0,25MM U.S
270107	6	Big end bearing kit	0,50MM U.S
270108	6	Big end bearing kit	0,75MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0,25MM U.S
270451	7	Main bearing kit	0,50MM U.S
270452	7	Main bearing kit	0,75MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0,1MM O.S
276793	1	Thrust washer kit	0,2MM O.S
275548	6	Gasket kit, CYLINDER HEAD	
	6	• GASKET	
422413	6	• Sealing ring	
422415	12	• Sealing ring	
423326	12	• Sealing ring	
275598	1	Gasket kit, INTAKE AND EXHAUST MANIFOLD	
468243	1	• Gasket	
423174	6	• Rubber ring	
468647	6	• Gasket	



PART NO.	QTY	DESCRIPTION	NOTES
875699	1	Gasket kit, RECONDITION ENGINE	
11994	2	• Gasket	
11996	1	• Gasket	
18666	1	• Gasket	
18818	1	• Gasket	
190957	8	• Gasket	
413619	1	• Gasket	
416033	1	• Sealing ring	
420213	1	• Seal	
422130	1	• Gasket	
466420	6	• Steel ring	
422626	1	• Gasket	
423123	1	• Sealing ring	
423138	1	• Gasket	
423351	1	• Gasket	
423352	1	• Gasket	
470133	1	• Gasket	(423365)
424342	8	• Sealing ring	
467409	3	• Gasket	
468963	6	• Gasket	
18671	4	• Gasket	
11998	2	• Gasket	
466922	6	• O-ring	
466405	6	• Rubber ring	
468461	2	• Gasket	
468556	1	• Gasket	
468557	1	• Gasket	
802287	1	• Gasket	
820751	1	• Gasket	
822554	1	• Gasket	
822589	3	• Gasket	
822632	1	• Gasket	
836169	4	• Gasket	
842137	1	• Gasket	
907132	3	• Gasket	
821754	1	• Sealing ring	
925092	3	• O-ring	
925065	2	• O-ring	
946729	3	• Gasket	
925059	2	• O-ring	
925060	3	• O-ring	
925061	2	• O-ring	
925062	1	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
942580	1	• Gasket	
942703	1	• Gasket	
949660	1	• O-ring	
955977	1	• Rubber ring	
957171	13	• Gasket	
957173	4	• Gasket	
948965	6	• Sealing ring	
957178	20	• Gasket	
957181	6	• Gasket	



PART NO.	QTY	DESCRIPTION	NOTES
875582	1	Gasket kit, TURBO	
417382	1	• Gasket	
411710	1	• Gasket	MO23457/XXXX-
417381	1	• Gasket	
190957	1	• Gasket	
417378	1	• Gasket	
957181	1	• Gasket	
942703	1	• Gasket	
875594	1	Repair kit, WATER PUMP	
826239	1	• Lock pin	
	1	• COVER	
804776	6	• Screw	
	1	• CAM	
808285	1	• Screw	
	1	• WASHER	
822708	1	• Seal	
	1	• SLINGER	
809444	1	• Lock ring	
	1	• SEAL	
11013	2	• Ball bearing	
914533	1	• Snap ring	
940180	1	• Screw	
955825	1	• Nut	
941906	1	• Spring washer	
942406	1	• Key	
875593	1	Impeller kit	
	1	• IMPELLER	
827019	2	• Sealing washer	
808275	1	• Gasket	
875814	1	Impeller kit	
825728	1	• Gasket	(812945)
812966	1	• Sealing washer	
	1	• IMPELLER	
875701	1	Repair kit SEA WATER PUMP	
812959	1	• Washer	
812964	1	• Deflector	
812968	1	• Sealing ring	
845795	1	• Sealing ring	
875660	1	Impeller kit, FLUSHING PUMP	11/4"
825728	1	• Gasket	
	1	• IMPELLER	
827020	1	• Washer	
846111	1	• Gasket	
1144066	1	Impeller kit BILGE PUMP	2"
825728	1	Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
	1	· IMPELLER	