



6578

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422622	1	Timing gear casing		
2	941510	1	· Pin		
3	941511	1	· Pin		
4	354671	1	Tachometer sensor		SEE GROUP 3
5	925059	1	O-ring		
6	468557	1	Gasket		
7	941572	5	Lock washer		
8	423080	1	Crankshaft gear	02A-0375	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
9	422253	1	Woodruff key	02A-0375	
10	423177	1	Oil deflector	02A-0375	
11	467463	1	Bearing spindle		
12	467461	1	Drive		
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
13	467529	1	Thrust washer		
13A	467528	1	Bearing shield		
14	942180	3	Washer		
15	468738	3	Screw		
16	423079	1	Gear	02A-0475	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
17	950588	1	Pin		
18	467055	3	Washer		
19	467052	1	Lock washer		
20	940128	3	Screw		
21	423079	1	Gear		SEE GROUP 2C
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
22	422047	1	Gear	02A-0950	
23	420183	1	Cover		
24	820751	1	Gasket		
25	940115	2	Screw		
26	942336	2	Spring washer		
27	823637	1	Cover		
28	941666	1	· Felt ring		
29	837851	1	· Sealing ring		
30	422626	1	Gasket		
31	940162	10	Screw		
32	942336	20	Spring washer		
33	955538	2	Screw		
34	955541	2	Screw		
35	955544	6	Screw		
36	420183	1	Cover		
37	420213	1	Seal		
38	940115	2	Screw		
39	942336	2	Spring washer		
40	820957	1	Gear		SEE GROUP2B. FOR BB115 WITH VOLVO PENTA REDUCTION REVERSE GEAR.
41	950564	1	· Pin		
42	941939	4	Screw		
43	955537	1	Screw		
44	420178	1	Cover		
45	413619	1	Gasket		
46	955576	3	Screw		
47	941911	3	Spring washer		
48		1	CIRCULATION PUMP		SEE GROUP 2B
49		1	FUEL INJECTION PUMP		SEE GROUP 2C
50		1	EXTRA DRIVE TAKE OFF		SEE GROUP 9