



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|----------------------|----------|--|
| 1 | 422622 | 1 | Timing gear casing | | |
| 2 | 941510 | 1 | • Pin | | |
| 3 | 941511 | 1 | • Pin | | |
| 4 | 943681 | 1 | Plug | | |
| 4A | 354671 | 1 | Tachometer sensor | | (837783) SEE GROUP 3 |
| 5 | 925059 | 1 | O-ring | IK | |
| 6 | 468557 | 1 | Gasket | | |
| 7 | 941572 | 5 | Lock washer | | |
| 8 | 423080 | 1 | Crankshaft gear | 02A-0350 | |
| | | | Bulletin 45-01 | 45-01-EN | Timing Gears, 71, 100, 121 |
| 9 | 422253 | 1 | Woodruff key | 02A-0350 | |
| 10 | 423177 | 1 | Oil deflector | 02A-0350 | |
| | | | | | |
| 11 | 467463 | 1 | Bearing spindle | | |
| | | | | | |
| 12 | 467461 | 1 | Drive | | |
| | | | Bulletin 45-01 | 45-01-EN | Timing Gears, 71, 100, 121 |
| | | | | | |
| 13 | 467529 | 1 | Thrust washer | | |
| 13A | 467528 | 1 | Bearing shield | | INCL IN GASKET KIT 875534 (COMPRESSION 8,4:1). |
| | | | | | |
| 14 | 942180 | 1 | Washer | | |
| 15 | 468738 | 3 | Screw | | |
| 16 | 423079 | 1 | Gear | 02A-0450 | |
| | | | Bulletin 45-01 | 45-01-EN | Timing Gears, 71, 100, 121 |
| 17 | 950588 | 1 | Pin | 02A-0450 | |
| 18 | 467055 | 3 | Washer | 02A-0450 | |
| 19 | 467052 | 1 | Lock washer | 02A-0450 | |
| 20 | 940128 | 3 | Screw | 02A-0450 | |
| 21 | 423079 | 1 | Gear, INJECTION PUMP | | SEE GROUP 2C |
| | | | Bulletin 45-01 | 45-01-EN | Timing Gears, 71, 100, 121 |
| 22 | 422047 | 1 | Gear | 02A-0950 | |
| 23 | 420183 | 1 | Cover | | |
| 24 | 820751 | 1 | Gasket | IK | |
| 25 | 940115 | 2 | Screw | | |
| 26 | 942336 | 2 | Spring washer | | |
| 27 | 823637 | 1 | Cover | | |
| 28 | 941666 | 1 | • Felt ring | | |
| 29 | 837851 | 1 | • Sealing ring | | |
| 30 | 422626 | 1 | Gasket | IK | |
| 31 | 940162 | 10 | Screw | | |
| 32 | 942336 | 20 | Spring washer | | |
| 33 | 955538 | 2 | Screw | | |
| 34 | 955541 | 2 | Screw | | |
| 35 | 955544 | 6 | Screw | | |
| 36 | 420183 | 1 | Cover | | |
| 37 | 420213 | 1 | Seal | IK | |
| 38 | 940115 | 2 | Screw | | |
| 39 | 942336 | 2 | Spring washer | | |
| 40 | 820957 | 1 | Gear, SEA WATER PUMP | | SEE GROUP 2B. FOR BB115 WITH VOLVO PENTA REDUCTION REVERSE GEAR. |
| 41 | 950564 | 1 | • Pin | | SEE GROUP 2B |
| 42 | 941939 | 4 | Screw | | |
| 43 | 955537 | 1 | Screw | | |
| 44 | | | CIRCULATION PUMP | | SEE GROUP 2B |
| | | | | | |
| 45 | | | INJECTION PUMP | | SEE GROUP 2C |
| | | | | | |
| 46 | | | EXTRA DRIVE TAKE OFF | | SEE GROUP 9 |