



5348

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275069	1	Cylinder liner kit		
2	275730	6	• Sealing ring kit	IK	
3	275321	6	• Piston ring kit	IK	
4	423342	6	• Piston pin	IK	STD D
5	423124	12	• Lock ring	IK	
6	468582	6	• Protecting ring	IK	
7	822530	6	Connecting rod		
8	21660	12	• Pin		
9	423147	6	• Bushing		
10	417464	12	• Screw		
11	846444	1	Crankshaft		
12	422253	1	• Woodruff key	02A-0725	
13	423080	1	Crankshaft gear	02A-0725	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
14	423177	1	Oil deflector	02A-0725	
15	469489	1	Hub		
16	422124	1	Washer		
17	941494	1	Screw		
18	823027	1	Vibration damper		
19	956601	12	Screw		
20	270105	6	Big end bearing kit		STD D
	270106	6	Big end bearing kit		0.25 MM U.S
	270107	6	Big end bearing kit		0.50 MM U.S
	270108	6	Big end bearing kit		0.75 MM U.S
21		7	BEARING CAP	02A-0275	
22	270449	7	Main bearing kit		STD D
	270450	7	Main bearing kit		0.25 MM U.S
	270451	7	Main bearing kit		0.50 MM U.S
	270452	7	Main bearing kit		0.75 MM U.S
23	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		0.1 MM O.S
	276793	1	Thrust washer kit		0.2 MM O.S
24	847168	1	Flywheel		
25	423082	1	• Gear ring		
26	941570	10	Screw		
27	467773	10	Washer		
28	468271	X	Shim		TH = 0.20 MM
	468272	X	Shim		TH = 0.30 MM
	468273	X	Shim		TH = 0.50 MM
29		1	EXTRA PULLEY		SEE GROUP 9