



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875545	6	Cylinder liner kit		
2	275729	6	· Gasket kit		(275550)
3	275309	6	· Piston ring kit		
4	423342	6	· Piston pin		STD D
5	423124	12	· Lock ring		
6	468582	6	Protecting ring		MO12309/XXXX-
7	822530	6	Connecting rod		
8	21660	12	· Pin		
9	423147	6	· Bushing		
10	417464	12	· Screw		
11	846444	1	Crankshaft		(837641)
12	422253	1	· Woodruff key	02A-0700	
13	423080	1	Crankshaft gear	02A-0700	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
14	423177	1	Oil deflector	02A-0700	
15	469489	1	Hub		(422123)
16	422124	1	Washer		
17	941494	1	Screw		
18	823027	1	Vibration damper		
19	956601	12	Screw		
20	270105	6	Big end bearing kit		STD D
	270106	6	Big end bearing kit		0,25MM U.S
	270107	6	Big end bearing kit		0,50MM U.S
	270108	6	Big end bearing kit		0,75MM U.S
21		7	BEARING CAP	02A-0200	
				02A-0250	
22	270449	7	Main bearing kit		STD D
	270450	7	Main bearing kit		0,25MM U.S
	270451	7	Main bearing kit		0,50MM U.S
	270452	7	Main bearing kit		0,75MM U.S
23	276791	1	Thrust washer kit		STD D
	276792	1	Thrust washer kit		0,1MM O.S
	276793	1	Thrust washer kit		0,2MM O.S
24	814746	1	Flywheel		
	837040	1	Flywheel		SEE GROUP 9. FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
25	423082	1	· Gear ring		
	822020	1	· Gear ring		SEE GROUP 9. FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
26	941570	10	Screw		
27	467773	10	Washer		
28	468271	X	Shim		TH = 0,20 MM
	468272	X	Shim		TH = 0,30 MM
	468273	X	Shim		TH = 0,50 MM
29			EXTRA PULLEY		SEE GROUP 9