



**REVERSE GEAR TWIN DISC MG514 WITH INSTALLATION COMPONENTS:
TAMD120A**

04A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	REV. GEAR, RATIO 1,5:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 2:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 3:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 3,5:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 4,13:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 4,5:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 5,16:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 5,16:1		MG514 CLASS DNV. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 6:1		MG514 CLASS DNV. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
1		1	REV. GEAR, RATIO 6:1		MG514. REPLACED BY HYDRAULIC PUMP 852500 + BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
2	824311	1	Bracket		
	837088	1	Bracket		REPLACED BY BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
3	836123	1	Bracket		
	837068	1	Bracket		REPLACED BY BRACKET 852568 + 4EA SCREW 950161 + 4EA NUT 955826.
4	955601	12	Screw		
5	941914	12	Spring washer		
6	836890	1	Coolant pipe		SEE GROUP 2B
7	943372	X	Rubber hose		L = 110 MM SEE GROUP 2B
8	943479	8	Hose clamp		(951795) SEE GROUP 2B
10	955561	8	Screw		
11	940280	8	Spring washer		
12	940098	4	Screw		
13	942336	4	Spring washer		
14	940134	10	Screw		
15	941909	12	Spring washer		

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MD120A, TMD120A, TAMD120A, MD120B, TMD120B, TAMD120B

**VOLVO
PENTA**

**REVERSE GEAR TWIN DISC MG514 WITH INSTALLATION COMPONENTS:
TAMD120A**

04A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
16	953290	2	Stud		
17	940157	2	Nut		
18	954303	X	Copper tube		L = 5000 MM
19	954320	2	Nut		
20	800314	1	Gasket		
21	954334	1	Fitting		
22	836064	1	Nipple		
23	836192	1	Nipple		
24	824487	1	Oil hose		
25	836476	1	Hose		
26	837099	1	Oil cooler	04A-0750	
27	824374	2	Intermediate plate		
28	955589	4	Screw		
29	836961	2	Rubber element		
30	959827	2	Screw		
31	955829	2	Nut		
32	941912	6	Spring washer		
33	836325	2	Washer		
34	836962	2	Washer		
35	836963	2	Rubber washer		
36	837093	1	Companion flange		SPEC 867001,-002,-140,-141.. 1" HOLE FOR PROPELLER SHAFT.
37	907661	2	Pin		
38	955772	8	Screw		
39	955889	8	Castle nut		
40	907881	8	Cotter pin		(907877)
41	836141	1	Valve		TWIN DISC XA 6575 B
			COMPONENTS		
42	836139	1	Bracket		
43	955538	2	Screw		
44	814082	1	Cube		
45	907824	1	Cotter pin		
46	819067	1	Brace		
47	819068	1	Washer		
48	950021	2	Screw		
49	836117	1	Bracket		
50	813674	1	Cube		
51	907824	1	Cotter pin		
52	819067	1	Brace		
53	819068	1	Washer		
54	950021	2	Screw		
55			CONTROL		SEE GROUP 9
56			CONTROL CABLE		SEE GROUP 9
57	837781	1	Pressure sensor		SEE GROUP 3
58	957181	1	Gasket		SEE GROUP 3
59	843706	1	Nipple		
60	844795	1	Elbow nipple		
61	947624	1	Gasket		
62	960632	1	Plug		