



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	815221	1	Clutch	RATIO 4,7:1
2		1	· HOUSING	
3	16311	1	· Plug	
4	806161	2		
5	806162	2		
6	804063	1	· Cover	
7	955317	4	· Screw	
8	821126	2	· Connector	
9	805106	2	· Gasket	
10	955318	8	· Screw	
11	907132	8	· Gasket	
12	804051	1	· Bearing cover	
13	955341	15	· Screw	
14	940280	15	· Spring washer	
15	804055	1	· Cover	
16	955319	8	· Screw	
17	941908	8	· Spring washer	
18	190998	1	· Plug	
19	804062	1	· Sealing flange	
20	914137	1		
21	955341	6	· Screw	
22	940280	6	· Spring washer	
23	191822	2	· Sealing ring	
24	806051	1	· Oil dipstick	
25	405101	1	· Tube	
26	403965	1		
27	940096	1	· Gasket	
28	80903	1	· Collar	
29		1	· LIFT EYE	
30	815542	1	· Shaft	
31	945499	1	· Snap ring	(191823)
32	914167	1	· Lubricating nipple	
33	941295	1	· Nipple	
34	19480	1	· Roller bearing	
35	181528	1	· Roller bearing	
36	804066	1	· Sealing flange	
37	941291	X		TH = 0,10 MM
	941292	X	· Adjusting washer	TH = 0,35 MM
	941293	X	· Adjusting washer	TH = 0,50 MM
38	955340	6	· Screw	
39	940280	6	· Spring washer	
40	114242	1	· Sealing ring	(941773)
41	906638	1		
42	907028	1	· Lock washer	
43	806150	1	· Shaft	
44	181321	1	· Roller bearing	
45	806056	1	· Spacer ring	
46	906646	1		
47	907036	1	· Lock washer	
48	814850	1	· Gear	
49	814902	1	· Key	
50	181316	1	· Ball bearing	
51	804058	1	· Clutch flange	
52	906720	2		
53	955386	3	· Screw	
54	805104	1	· Gasket	
55	804067	1		
56	805952	1		

REF	PART NO.	QTY	DESCRIPTION	NOTES
63	805808	1	• Lever	
64	955563	1	• • Screw	
65	805430	1	• Shaft	
66	805739	1	• Release fork	
67	805557	2		
68	940162	2	• Screw	
69	955950	2	• Lock washer	
70	806009	1	• Drive ring	
71	806038	1	• Hose	
72	940152	1	• Nut	
73	914167	1	• Lubricating nipple	
74	805798	1		
75	804814	1	• Adjusting ring	
76	804807	2	• Disc	
77	804831	1	• Intermediate plate	
78	804853	1	• Pressure plate	
79	804854	4	• Lever	
80	825504	4	• Locating pin	
81	907881	4	• Cotter pin	(907877)
82	804857	8	• Washer	
83	806005	1	• Screw	
84	806859	1		
85	805409	1		
86	804834	8		
87	827354	8	• • Clevis pin	
88	907861	8	• • Cotter pin	
89	805799	1		
90	805398	1	• • Ball bearing	
91	805670	1	• • Lock ring	
92	827631	1	• • Lock ring	