

TAMD120B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	275059	6	Cylinder liner kit	
	423124	12	• Snap ring	
	275730	6	• Sealing ring kit	
		6	• cylinder liner	
		6	• piston	
	423342	6	• Piston pin	
	275321	6	• Piston ring kit	MO33407/XXXX-
	275730	6	Sealing ring kit	
		6	• seal ring	
		12	• seal ring	
	468582	6	• Protecting ring	
	275321	6	Piston ring kit	MO33407/XXXX-
		6	• oil ring	
		6	• compression ring	
		6	• compression ring	
	270105	6	Big-end bearing kit	Std D
	270106	6	Big-end bearing kit	0,25mm u.s
	270107	6	Big-end bearing kit	0,50mm u.s
	270108	6	Big-end bearing kit	0,75mm u.s
	270449	7	Main bearing kit	Std D
	270450	7	Main bearing kit	0,25mm u.s
	270451	7	Main bearing kit	0,50mm u.s
	(270452)	7	Main bearing kit	0,75mm u.s, Obsolete part
	276791	1	Thrust washer kit	Std D
	276792	1	Thrust washer kit	0,1mm o.s
	276793	1	Thrust washer kit	0,2mm o.s
	275548	6	Cylinder head gasket, cylinder head	
		6	• gasket	
	422413	6	• Sealing ring	
	422415	12	• Sealing ring	
	423326	12	• Sealing ring	
	275598	1	Gasket kit, intake and exhaust manifold	
	468243	1	• Gasket	
	423174	6	• Rubber ring	
	468647	6	• Gasket	
	875700	1	Gasket kit, decarbonizing	
	836884	1	• Gasket	
	423057	4	• Sealing ring	
	822575	6	• Sealing ring	
	836026	1	• Gasket	
	875699	1	Gasket kit, recondition engine	
	11994	2	• Gasket	
	11996	1	• Gasket	
	18666	1	• Gasket	
	18818	1	• Gasket	
	190957	8	• Gasket	
	413619	1	• Gasket	
	416033	1	• Sealing ring	
	420213	1	• Seal	
	422130	1	• Gasket	

TAMD120B

REF	PART NO.	QTY	DESCRIPTION	NOTES
	466420	6	• Ring	
	422626	1	• Gasket	
	423123	1	• Sealing ring	
	423138	1	• Gasket	
	423351	1	• Gasket	
	423352	1	• Gasket	
	470133	1	• Gasket	(423365)
	424342	8	• Sealing ring	
	467409	3	• Gasket	
	468963	6	• Gasket	
	18671	4	• Gasket	
	11998	2	• Gasket	
	466922	6	• O-ring	
	466405	6	• Sealing ring	
	468461	2	• Gasket	
	468556	1	• Gasket	
	468557	1	• Gasket	
	802287	1	• Gasket	
	820751	1	• Gasket	
	822554	1	• Gasket	
	822589	3	• Gasket	
	822632	1	• Gasket	
	836169	4	• Gasket	
	842137	1	• Gasket	
	907132	3	• Gasket	
	821754	1	• Sealing ring	
	925092	3	• O-ring	
	925065	2	• O-ring	
	946729	3	• Gasket	
	925059	2	• O-ring	
	925060	3	• O-ring	
	925061	2	• O-ring	
	925062	1	• O-ring	
	940096	1	• Gasket	
	941580	1	• Sealing ring	
	942580	1	• Gasket	
	942703	1	• Gasket	
	949660	1	• O-ring	
	955977	1	• O-ring	
	957171	13	• Gasket	
	957173	4	• Gasket	
	948965	6	• Sealing ring	
	957178	20	• Gasket	
	957181	6	• Gasket	
	275731	1	Repair kit	(275571)
		1	• shaft with gear	
		1	• bearing pin	
		1	• gear	
	470234	2	• Bushing	(940359)
	910115	1	• Woodruff key	
	424133	1	• Washer	
	875461	1	Overhaul kit, circulation pump	
	823484	1	• Shaft	
	421306	1	• Wear ring	
	1542870	1	• Roller bearing	(11013)
	181538	1	• Ball bearing	
	181670	1	• Ball bearing	
	914462	1	• Snap ring	
	70913	1	• Deflector	
	1545283	1	• Sealing ring	(1542833)

TAMD120B

REF	PART NO.	QTY	DESCRIPTION	NOTES
	951969	1	• Spring pin	
	423138	1	• Gasket	
	422171	1	• Gasket	
	423351	1	• Gasket	
	423352	1	• Gasket	
	1542871	1	• Spacer sleeve	
	843424	1	Repair kit, turbo	MO23457/XXXX-
		3	• piston ring	
		2	• bearing	
	(417727)	4	• Lock ring	Obsolete part
	(422360)	1	• Lock ring	Obsolete part
		1	• sleeve	
		1	• thrust bearing	
		1	• o-ring	
	(422662)	1	• Splash plate	Obsolete part
	417378	1	• Gasket	
	417381	1	• Gasket	
	417382	1	• Gasket	
	875582	1	Gasket kit, turbo	
	417382	1	• Gasket	
	411710	1	• Gasket	MO23457/XXXX-
	417381	1	• Gasket	
	190957	1	• Gasket	
	417378	1	• Gasket	
	957181	1	• Gasket	
	942703	1	• Gasket	
	875594	1	Repair kit, water pump	
	826239	1	• Locking pin	
		1	• cover	
	804776	6	• Screw	
		1	• cam	
	808285	1	• Screw	
		1	• washer	
	822708	1	• Sealing	
		1	• slinger	
	809444	1	• Lock ring	
		1	• seal	
	11013	2	• Ball bearing	
	914533	1	• Snap ring	
	940180	1	• Hexagon screw	
	955825	1	• Hexagon nut	
	941906	1	• Spring washer	
	942406	1	• Woodruff key	
	875593	1	Impeller kit	
		1	• impeller	
	827019	2	• Washer	
	808275	1	• Gasket	
	875814	1	Impeller kit	
	825728	1	• Gasket	(812945)
	812966	1	• Spline seal	
		1	• impeller	
	875701	1	Repair kit	
	812959	1	• Wear washer	
	812964	1	• Deflector ring	

TAMD120B

REF	PART NO.	QTY	DESCRIPTION	NOTES
	812968	1	• Sealing ring	
	845795	1	• Sealing ring	
	875660	1	Impeller kit, flushing pump	11/4"
	825728	1	• Gasket	
		1	• impeller	
	(827020)	1	• Washer	Obsolete part
	846111	1	• Gasket	
	1144066	1	Impeller kit	2"
	825728	1	Gasket	
		1	• impeller	