



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	833860	1	Reversing gear		RATIO 1,91:1
2	827617	1	• Companion flange		
3	959223	2	• Screw		
	940142	2	• Screw		
4	941907	4	• Spring washer		
5	827584	1	• Intermediate housing		
6	852156	1	• Gasket	IK	
7	958878	1	• Sealing ring	IK	
8	914472	1	• Lock ring		
9	947545	X	• Adjusting washer		TH = 0,05 MM
	947546	X	• Adjusting washer		TH = 0,10 MM
	947547	X	• Adjusting washer		TH = 0,30 MM
10	183803	1	• Ball bearing		
11	947549	X	• Adjusting washer		TH = 0,05 MM
	947550	X	• Adjusting washer		TH = 0,10 MM
	947551	X	• Adjusting washer		TH = 0,20 MM
	947552	X	• Adjusting washer		TH = 0,40 MM
12	914540	1	• Lock ring		
13	839629	1	• Plug		
14	925063	1	• O-ring	IK	
15	839673	1	• Screw		
16	839631	1	• Washer		
17	839630	1	• Washer		
18	25930	X	• Adjusting washer		TH = 0,10 MM
	120073	X	• Shim		TH = 0,50 MM
19	839670	1	• Washer		
20	839623	1	• Gear		
21	944013	1	• Key		
22	181268	4	• Needle bearing		
23	813939	2	• Spacer ring		
24	839628	1	• Sliding sleeve		
25	839625	1	• Gear		
26	914540	1	• Lock ring		
27	19578	1	• Ball bearing		
28	914472	1	• Lock ring		
29	827589	1	• Axle shaft		
30	850761	1	• Pin		
31	839671	1	• Spacer ring		
32		1	• SPACER RING		
33	814030	1	• Lock ring		
34	827314	4	• Bushing		
35	183366	4	• Needle bearing		
36	827312	2	• Gear		
37	834008	2	• Spacer sleeve		
38	951931	2	• Tensioning din		
39	827313	2	• Planet shaft		
40	827816	1	• Planetary housing		
41	960628	1	• Plug		
42	834452	1	• Gasket	IK	
43	827889	1	• Gasket	IK	
44	925093	1	• O-ring	IK	
45	941338	X	• Locking wire		L = 300 MM, EARLY TYPE
46	839136	2	• Spring		EARLY TYPE
47	60309	2	• Ball		EARLY TYPE
48	955272	4	• Screw		
49	839505	1	• Bearing housing		
50	814184	1	• Spring		
51	839646	1	• Dog		
52	958838	1	• Sealing ring	IK	(941866)
53	951924	1	• Tensioning din		
54	942871	1	• Pin		
55	897816	1	• Eccentric piston		
			• Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
56	897871	X	• Adjusting washer		TH = 0,20 MM

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
57	897711	1	• Screw		
58	833560	1	• Oil dipstick		
59	15305	1	• Gasket	IK	
60	955297	2	• Screw		LATE TYPE
61	941907	4	• Spring washer		
62	924062	2	• Stud		LATE TYPE
63	955782	2	• Nut		LATE TYPE
64	827664	1	• Reduction gear		
65	914465	1	• • Lock ring		
66	827653	1	• • Spacer ring		
67	11025	1	• • Ball bearing		
68	827654	1	• • Spacer ring		
69	183523	1	• • Roller bearing		
70	827652	1	• • Gear		
71	827639	1	• • Gear housing		
72	914389	2	• • Plug		LATE TYPE
73	834452	2	• • Gasket	IK	LATE TYPE
74	946185	2	• • Plug		
75	183524	1	• • Ball bearing		
76		1	• • SEAL RING		EARLY TYPE. REPLACED BY 942950 + 947044.
	942950	1	• • Sealing ring	IK	LATE TYPE
77	947044	1	• • Sealing ring	IK	LATE TYPE
78	914533	1	• • Snap ring		
79	11023	1	• • Ball bearing		
80	827651	1	• • Gear		
81	827659	1	• • Washer		
82	940109	1	• • Lock washer		
83	959640	1	• • Screw		
84	955998	1	• • O-ring	IK	LATE TYPE
85	827936	1	• • Plug		LATE TYPE
	875577	1	Gasket kit		SEE GROUP 10