



6332

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	UPPER GEAR		EARLY TYPE. EARLY TYPE OF UPPER GEAR 852488 IS REPLACED BY UPPER GEAR 852536 + SPLINE SLEEVE 852534.
	852536	1	Upper gear unit		
2	852523	1	• Housing		
3	852524	1	• Cover		(851614)
4	949962	1	• O-ring	IK	
5	925254	1	• O-ring	IK	
6	946671	4	• Flange screw		
7	851616	1	• Gear set		
8	851619	1	• Bearing box		
9	851621	1	• Guide disc		
10	181302	1	• Cup		
11	181301	1	• Cone		
12	183750	1	• Cup		
13	183752	1	• Cone		
14	851754	1	• Oil filler cap		
15	852485	1	• Lock nut		
16	851755	1	• Sealing ring	IK	
17	925093	1	• O-ring	IK	
18	940101	6	• Screw		
19	851622	X	• Adjusting washer		TH = 0,10 MM
	851623	X	• Adjusting washer		TH = 0,15 MM
	851624	X	• Adjusting washer		TH = 0,35 MM
20	851756	2	• Bearing		
21	852190	2	• Lock ring		
22	851626	1	• Sliding sleeve		
23		1	• SHAFT		EARLY TYPE. EARLY TYPE OF SHAFT IS REPLACED BY SAFT 852527 + SPLINE SLEEVE 852534.
	852527	1	• Shaft		
24	84219	X	• Adjusting washer		TH = 0,10 MM
	949776	X	• Adjusting washer		TH = 0,15 MM
	84218	X	• Spacer		TH = 0,35 MM
25	852079	2	• Lock washer		
26	852213	2	• Disc spring		
27	852080	6	• Disc spring		
28	852311	2	• Washer		TH = 0,4 MM
	852317	2	• Washer		TH = 0,8 MM
29	851629	4	• Lock ring half		
30	851757	2	• Needle bearing		
31	851661	1	• Shift mechanism		
32	851662	1	• • Bearing housing		
33	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
34	851664	1	• • Dog		
35	925065	1	• • O-ring	IK	
36	814184	1	• • Spring		
37	897711	1	• • Screw		
38	897871	X	• • Adjusting washer		TH = 0,20 MM
39	958838	1	• • Sealing ring	IK	
40	942871	1	• • Pin		
41	951924	1	• • Tensioning din		
42	955296	2	• Screw		
43	941907	2	• Spring washer		
44	851606	1	• Bracket		
45	925262	1	• O-ring	IK	
46	945444	6	• Flange screw		
47	955894	2	• Washer		
48	852074	1	• Cable attachment		
49	819067	1	• Brace		
50	819068	1	• Washer		
51	955246	2	• Screw		
52	940090	2	• Washer		
53	946577	2	• Lock nut		

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54	852363	1	· Lever		
55	955270	2	· Screw		
56	955948	2	· Lock washer		
57	955781	2	· Nut		
58	804312	1	· Cube		
59	955892	1	· Washer		
60	907834	1	· Cotter pin		(17276)
61	852314	1	· Oil dipstick		
62	925054	1	· · O-ring	IK	
63	852228	1	· Tube		
64	852229	1	· Cap		
65	925055	1	· O-ring	IK	
66	956063	1	· Screw		
67	955891	1	· Washer		
68	925260	1	· O-ring	IK	
69	852106	1	· Intermediate section		
70	959239	4	· Screw		
71	942336	4	· Spring washer		
72	852662	1	Bracket		INCLUDED IN DRIVE UNIT 120S.
73	952987	2	Screw		L = 70 MM. INCLUDED IN LOWER GEAR UNIT 852487.
74	924066	2	Stud		L = 45 MM. INCLUDED IN LOWER GEAR UNIT 852487.
75	963106	4	Nut		INCLUDED IN DRIVE UNIT 120S.
76	955894	4	Washer		INCLUDED IN DRIVE UNIT 120S.
77	955324	2	Screw		L = 60 MM. INCLUDED IN DRIVE UNIT 120S.
78	942336	2	Spring washer		INCLUDED IN DRIVE UNIT 120S.