



6332

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	UPPER GEAR		EARLY TYPE OF UPPER GEAR 852488 IS REPLACED BY UPPER GEAR 852536 + SPLINE SLEEVE 852534., EARLY TYPE
	852536	1	Upper gear		OBSOLETE PART
2	852523	1	• Housing		OBSOLETE PART
3	852524	1	• Cover		(851614)
4	949962	1	• O-ring		
5	925254	1	• O-ring		
6	946671	4	• Flange screw		
7	851616	1	• Gear set		
8	851619	1	• Bearing box		
9	851621	1	• Turntable		
10	181302	1	• Cup		
11	181301	1	• Inner ring		
12	183750	1	• Cup		
13	183752	1	• Cone		
14	851754	1	• Filler cap		
15	852485	1	• Lock nut		
16	851755	1	• Sealing ring		
17	925093	1	• O-ring		
18	940101	6	• Hexagon screw		
19	851622	X	• Adjusting washer		TH = 0.10mm
	851623	X	• Adjusting washer		TH=0,15mm
	851624	X	• Adjusting washer		TH = 0.35mm
20	851756	2	• Bearing		
21	852190	2	• Lock ring		
22	851626	1	• Sliding sleeve		
23		1	• SHAFT		EARLY TYPE OF SHAFT IS REPLACED BY SAFT 852527 + SPLINE SLEEVE 852534., EARLY TYPE
	852527	1	• Shaft		
24	84219	X	• Shim		TH = 0.10mm
	949776	X	• Shim		TH=0,15mm
	84218	X	• Shim		TH = 0.35mm
25	852079	2	• Lock washer		
26	852213	2	• Disc spring		
27	852080	6	• Disc spring		
28	852311	2	• Washer		TH = 0.4mm
	852317	2	• Washer		TH = 0.8mm
29	851629	4	• Lock ring half		
30	851757	2	• Needle bearing		
31	851661	1	• Shift mechanism		
32	851662	1	• • Bearing housing		
33	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
34	851664	1	• • Dog		
35	925065	1	• • O-ring		
36	814184	1	• • Spring		
37	897711	1	• • Screw		
38	897871	X	• • Shim		TH = 0.20mm
39	958838	1	• • Sealing ring		
40	942871	1	• • Clevis pin		
41	951924	1	• • Spring pin		
42	955296	2	• Hexagon screw		
43	941907	2	• Spring washer		
44	851606	1	• Bracket		
45	925262	1	• O-ring		
46	945444	6	• Flange screw		
47	955894	2	• Washer		
48	852074	1	• Cable attachment		
49	21471054	1	• Bracket		
50	819068	1	• Washer		
51	955246	2	• Hexagon screw		
52	940090	2	• Washer		
53	946577	2	• Lock nut		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
54	852363	1	• Intermediate lever		
55	955270	2	• Hexagon screw		
56	955948	2	• Toothed washer		
57	955781	2	• Hexagon nut		
58	804312	1	• Cube		
59	955892	1	• Washer		
60	907834	1	• Split pin		(17276)
61	852314	1	• Oil dipstick		
62	925054	1	• • O-ring		
63	852228	1	• Tube		OBSOLETE PART
64	852229	1	• Cardboard tube		
65	925055	1	• O-ring		
66	956063	1	• Cross recessed screw		
67	955891	1	• Washer		
68	925260	1	• O-ring		
69	852106	1	• Intermediate section		OBSOLETE PART
70	959239	4	• Hex. socket screw		
71	942336	4	• Spring washer		
72	852662	1	Bracket		INCLUDED IN DRIVE UNIT 120S., OBSOLETE PART
73	952987	2	Stud		INCLUDED IN LOWER GEAR UNIT 852487., L = 70 MM
74	924066	2	Stud		INCLUDED IN LOWER GEAR UNIT 852487., L = 45 MM
75	963106	4	Lock nut		INCLUDED IN DRIVE UNIT 120S.
76	955894	4	Washer		INCLUDED IN DRIVE UNIT 120S.
77	955324	2	Hexagon screw		INCLUDED IN DRIVE UNIT 120S., L = 60 MM
78	942336	2	Spring washer		INCLUDED IN DRIVE UNIT 120S.