

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	875549	3	Cylinder liner kit	
		3	• CYLINDER LINER	
	875550	3	• Sealing ring kit	
		9	• • O-RING	
		3	• • O-RING	
		6	• • O-RING	
		3	• • O-RING	
	875551	3	• Piston kit	
	875498	3	• • Piston ring kit	
	833185	3	• • Piston pin	
	914515	6	• • Snap ring	
	875491	3	Big-end bearing kit	STD D
	875492	3	Big-end bearing kit	0,25 MM U.S
	875493	3	Big-end bearing kit	0,50 MM U.S
	875494	3	Big-end bearing kit	0,75 MM U.S, OBSOLETE PART
	875483	2	Main bearing kit	STD D
	875485	2	Main bearing kit	0,25 MM U.S
	875486	2	Main bearing kit	0,50 MM U.S, OBSOLETE PART
	875487	2	Main bearing kit	0,75 MM U.S
	875484	2	Main bearing kit	STD D
	875488	2	Main bearing kit	0,25 MM U.S
	875489	2	Main bearing kit	0,50 MM U.S
	875490	2	Main bearing kit	0,75 MM U.S, OBSOLETE PART
	875572	1	Gasket kit, DECARBONIZING	
	416033	1	• Sealing ring, THERMOSTAT	(418361)
	802399	3	• Gasket, VALVE COVER	
	803068	3	• O-ring, SLEEVE	
	803374	1	• Gasket, FLANGE	
	833453	3	• Gasket, CYL. HEAD	
	833598	3	• Gasket, EXHAUST MANIFOLD	
	1306630	6	• Valve stem seal, VALVE	(833347)
	925053	3	• O-ring, SHAFT	
	957171	8	• Gasket, FUEL PIPE	
	957191	3	• Gasket, PLUG	
	896580	6	• Valve cap	
	875573	1	Gasket kit, RECONDITION	
	11991	7	• Gasket, SCREW	
	11994	2	• Gasket, SCREW	
	18806	3	• Gasket, SCREW	
	11992	4	• Gasket, SCREW	
	18840	1	• Gasket, SENDER	
	957181	2	• Gasket, PLUG	
	907132	4	• Gasket, HOLLOW BOLT	
	957178	8	• Gasket, HOLLOW BOLT	
	925091	1	• O-ring, WATER PUMP	
	803227	1	• Gasket, REVERSE GEAR	
	852632	1	• O-ring	
	925260	1	• O-ring	
	833044	1	• Gasket, COVER	
	957170	1	• Gasket	
	418411	2	• Sealing ring	
	944181	1	• Sealing ring, CRANKSHAFT	
	829714	2	• Sealing ring, PIPE	
	803361	1	• Gasket, MANUAL STARTER	
	955990	1	• O-ring, MANUAL STARTER	
	833856	1	• Gasket, OIL PUMP	

REF	PART NO.	QTY	DESCRIPTION	NOTES
	833855	1	• Gasket, OIL PUMP	
	807276	1	• Gasket, MANUAL STARTER	
	807278	1	• Gasket, MANUAL STARTER	
	897255	1	• Gasket, MANUAL STARTER	
	833759	1	• Sealing ring, MANUAL STARTER	
	833174	1	• Gasket, COVER	
	833048	1	• Gasket, INJ. PUMP	
	833047	1	• Gasket, OIL PAN	
	833780	3	• Spacer, CYLINDER	TH = 0.2mm
	833781	3	• Spacer, CYLINDER	TH = 0.3mm
	925053	1	• O-ring, SHAFT	
	946742	1	• O-ring, OIL DIPSTICK	
	942353	1	• O-ring, FUEL PUMP	
	957171	8	• Gasket, HOLLOW BOLT	
	48588	5	• Gasket	
	940096	1	• Gasket, COVER	
	833760	1	• Sealing ring, MANUAL STARTER	
	946781	1	• O-ring, CONTROL ROD	
	947789	2	• O-ring, STOP SCREW	
	957175	2	• Gasket, CONTROL	
	834255	1	Repair kit	FÖR FUEL PUMP 833323.
		1	• FUEL FILTER	
	418948	1	• Gasket	
	956076	3	• Cross recessed screw	
	15521	1	• Gasket	
	875698	1	Repair kit	
	840387	1	• Shaft	
		1	• CAM	
	804693	1	• Screw	
	840386	1	• Cardboard tube	
	840384	6	• Screw	
	833996	2	• Sealing ring	
	914515	1	• Snap ring	
	181717	2	• Ball bearing	