

MD100B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	275038	6	Cylinder liner kit	
		6	• cylinder liner	
		6	• piston	
	275304	6	• Piston ring kit	
	275734	6	• Sealing ring kit	(275568)
	422344	6	• Piston pin	
	417466	12	• Snap ring	
	275304	6	Piston ring kit	
		6	• oil ring	
		12	• compression ring	
		6	• compression ring	
	275734	6	Sealing ring kit	(275739)
		6	• seal ring	
		12	• seal ring	
	270099	6	Big-end bearing kit	Std D
	270100	6	Big-end bearing kit	0,25mm u.s
	270101	6	Big-end bearing kit	0,50mm u.s
	270102	6	Big-end bearing kit	0,75mm u.s
	270103	6	Big-end bearing kit	1,00mm u.s
	270104	6	Big-end bearing kit	1,25mm u.s, Obsolete part
	270438	7	Main bearing kit	Std D
	270439	7	Main bearing kit	0,25mm u.s
	270440	7	Main bearing kit	0,50mm u.s
	270441	7	Main bearing kit	0,75mm u.s, Obsolete part
	270442	7	Main bearing kit	1,00mm u.s
	270443	7	Main bearing kit	1,25mm u.s, Obsolete part
	276758	1	Thrust washer kit	Std D
	276759	1	Thrust washer kit	0,1mm o.s
	276760	1	Thrust washer kit	0,2mm o.s
	276761	1	Thrust washer kit	0,3mm o.s, Obsolete part
	275551	6	Cylinder head gasket, cyl. head	
		6	• gasket, cyl. head	
	422415	12	• Sealing ring	D=18mm
	422414	12	• Sealing ring	D=32mm
	422413	6	• Sealing ring	D=11mm
	875414	1	Gasket kit, recondition engine	
	11992	40	• Gasket	
	957180	6	• Gasket	
	957184	2	• Gasket	
	400797	4	• O-ring	
	420213	1	• Seal	
	469328	8	• Gasket	
	837851	1	• Sealing ring	
	823185	3	• Gasket	
	802287	1	• Gasket	
	807578	2	• Gasket	
	820726	1	• Gasket	
	820751	1	• Gasket	
	820785	1	• Gasket	
	820877	2	• Gasket	
	821349	1	• Gasket	
	821754	1	• Sealing ring	
	836169	4	• Gasket	
	907137	2	• Gasket	
	949660	1	• O-ring	

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	925027	2	• O-ring	
	925057	4	• O-ring	
	925060	2	• O-ring	
	925095	1	• O-ring	
	941666	1	• Sealing ring	
	942551	6	• Washer	
	957171	5	• Gasket	
	957173	6	• Gasket	
	957178	20	• Gasket	
	957182	1	• Gasket	
	957181	3	• Gasket	
	821853	1	• Gasket	
	420269	1	• Sealing ring	
	925054	1	• O-ring	
	943821	1	• Sealing ring	
	800314	1	• Gasket	
	11994	5	• Gasket	
	11996	2	• Gasket	
	957181	3	• Gasket	
	957178	29	• Gasket	
	907132	4	• Gasket	
	18666	2	• Gasket	
	957185	5	• Gasket	
	18818	1	• Gasket	
	949656	2	• O-ring	(191058)
	925060	3	• O-ring	
	469205	6	• Sealing ring	
	413619	1	• Gasket	
	416033	3	• Sealing ring	
	469328	6	• Gasket	
	421158	1	• Sealing ring	
	422025	1	• Gasket	
	467409	3	• Gasket	
	422130	1	• Gasket	
	468556	1	• Gasket	
	422171	1	• Gasket	
	469327	12	• Gasket	(422182)
	468463	1	• Gasket	
	468557	1	• Gasket	
	422626	1	• Gasket	
	423054	1	• Gasket	
	423123	1	• Sealing ring	
	423127	1	• Gasket	
	423138	1	• Gasket	
	424342	6	• Sealing ring	
	469477	1	• Sealing ring	(424345)
	925054	1	• O-ring	
	925059	1	• O-ring	
	925062	2	• O-ring	
	940096	1	• Gasket	
	941580	1	• Sealing ring	
	957171	15	• Gasket	
	957173	2	• Gasket	
	957175	3	• Gasket	
	875537	1	De-carbonizing kit, decarbonizing	
	469456	12	• Protecting ring	(407224)
	423139	6	• Sealing ring	
	423145	6	• Gasket	
	423146	6	• Gasket	
	942580	26	• Gasket	
	837626	6	• Seal	

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	275451	1	Gasket kit, intake and exhaust manifold	
	422074	6	• Gasket	
	422174	6	• Rubber ring	
	275570	1	Oil pump kit, oil pump	
		1	• shaft with gear	
		1	• gear	
	470234	2	• Bushing	(940359)
	910115	1	• Woodruff key	
	424133	1	• Washer	
	875386	1	Repair kit, circulation pump	
	1542870	1	• Roller bearing	(11013)
	70913	1	• Deflector	
	181538	1	• Ball bearing	
	422171	1	• Gasket	
	181670	1	• Ball bearing	
	1545283	1	• Sealing ring	(1542833)
	421306	1	• Wear ring	
	422148	1	• Shaft	
	423127	1	• Gasket	
	423138	1	• Gasket	
	422171	1	• Gasket	
	821853	1	• Gasket	
	914462	1	• Snap ring	
	951969	1	• Spring pin	
	1542871	1	• Spacer sleeve	
	821627	1	Spare parts kit, sea water pump	
	807904	1	• Impeller	
	812966	1	• Spline seal	
	955512	5	• Hexagon screw	
	825728	1	• Gasket	
	812968	1	• Sealing ring	
	875594	1	Repair kit, water pump	
	826239	1	• Locking pin	
		1	• cover	
	804776	6	• Screw	
		1	• cam	
	808285	1	• Screw	
	826246	1	• Wear washer	
	822708	1	• Sealing	
		1	• slinger	
	809444	1	• Lock ring	
	825737	1	• Sealing	
	11013	2	• Ball bearing	
	914533	1	• Snap ring	
	940180	1	• Hexagon screw	
	955825	1	• Hexagon nut	
	941906	1	• Spring washer	
	942406	1	• Woodruff key	
	875593	1	Impeller kit	
		1	• impeller	
	827019	2	• Washer	
	808275	1	• Gasket	

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	875660	1	Impeller kit	
		1	▪ impeller	
	827020	1	▪ Washer	Obsolete part
	825728	1	▪ Gasket	
	846111	1	▪ Gasket	
	875660	1	Impeller kit, flushing pump	1 1/4"
	825728	1	▪ Gasket	
		1	▪ impeller	
	827020	1	▪ Washer	Obsolete part
	846111	1	▪ Gasket	
	1144066	1	Impeller kit	2"
	825728	1	▪ Gasket	
		1	▪ impeller	