

PART NO.	QTY	DESCRIPTION	NOTES
275036	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275304	6	• Piston ring kit	
275734	6	• Sealing ring kit	(275568)
422344	6	• Piston pin	
417466	12	• Lock ring	
275304	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
275734	6	Sealing ring kit	(275739)
	6	• SEAL RING	
	12	• SEAL RING	
270099	6	Big end bearing kit	STD D
270100	6	Big end bearing kit	0,25 MM U.S
270101	6	Big end bearing kit	0,50 MM U.S
270102	6	Big end bearing kit	0,75 MM U.S
270103	6	Big end bearing kit	1,00 MM U.S
270104	6	Big end bearing kit	1,25 MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25MM U.S
270440	7	Main bearing kit	0,50MM U.S
270441	7	Main bearing kit	0,75MM U.S
270442	7	Main bearing kit	1,00MM U.S
270443	7	Main bearing kit	1,25MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,1MM O.S
276760	1	Thrust washer kit	0,2MM O.S
276761	1	Thrust washer kit	0,3MM O.S
275490	6	Gasket kit, CYL. HEAD	EARLY TYPE
275551	6	Gasket kit, CYL. HEAD	
	6	• GASKET, CYL. HEAD	
422415	12	• Sealing ring	D = 18 MM
422414	12	• Sealing ring	D = 32 MM
422413	6	• Sealing ring	D = 11 MM
875414	1	Gasket kit, RECONDITION ENGINE	
11992	40	• Gasket	
957180	6	• Gasket	
957184	2	• Washer	
400797	4	• O-ring	
420213	1	• Seal	
469328	8	• Gasket	
837851	1	• Sealing ring	
823185	3	• Gasket	
802287	1	• Gasket	
807578	2	• Gasket	
820726	1	• Gasket	
820751	1	• Gasket	
820785	1	• Gasket	
820877	2	• Gasket	
821349	1	• Gasket	
821754	1	• Sealing ring	
836169	4	• Gasket	
907137	2	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
949660	1	• O-ring	
925027	2	• O-ring	
925057	4	• Rubber ring	
925060	2	• O-ring	
925095	1	• O-ring	
941666	1	• Felt ring	
942551	6	• Washer	
957171	5	• Gasket	
957173	6	• Gasket	
957178	20	• Gasket	
957182	1	• Washer	
957181	3	• Gasket	
821853	1	• Gasket	
420269	1	• Sealing ring	
925054	1	• O-ring	
943821	1	• Ring	
800314	1	• Gasket	
11994	5	• Gasket	
11996	2	• Gasket	
957181	3	• Gasket	
957178	29	• Gasket	
907132	4	• Gasket	
18666	2	• Gasket	
957185	5	• Gasket	
18818	1	• Gasket	
949656	2	• O-ring	(191058)
925060	3	• O-ring	
469205	6	• O-ring	
413619	1	• Gasket	
416033	3	• Sealing ring	
469328	6	• Gasket	
421158	1	• Sealing ring	
422025	1	• Gasket	
467409	3	• Gasket	
422130	1	• Gasket	
468556	1	• Gasket	
422171	1	• Gasket	
469327	12	• Gasket	(422182)
468463	1	• Gasket	
468557	1	• Gasket	
422626	1	• Gasket	
423054	1	• Gasket	
423123	1	• Sealing ring	
423127	1	• Gasket	
423138	1	• Gasket	
424342	6	• Sealing ring	
469477	1	• O-ring	(424345)
925054	1	• O-ring	
925059	1	• O-ring	
925062	2	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
957171	15	• Gasket	
957173	2	• Gasket	
957175	3	• Gasket	
875537	1	Gasket kit, DECARBONIZING	
469456	12	• Protecting ring	(407224)
423139	6	• Seal	
423145	6	• Gasket	
423146	6	• Gasket	
942580	26	• Gasket	
837626	6	• Seal	

PART NO.	QTY	DESCRIPTION	NOTES
275451	1	Gasket kit, INTAKE AND EXHAUST MANIFOLD	
422074	6	• Gasket	
422174	6	• Rubber ring	
275570	1	Oil pump kit, OIL PUMP	
	1	• SHAFT WITH GEAR	
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875386	1	Repair kit, CIRCULATION PUMP	
1542870	1	• Ball bearing	(11013)
70913	1	• Deflector	
181538	1	• Ball bearing	
422171	1	• Gasket	
181670	1	• Ball bearing	
1545283	1	• Sealing ring	(1542833)
421306	1	• Wear ring	
422148	1	• Shaft	
423127	1	• Gasket	
423138	1	• Gasket	
422171	1	• Gasket	
821853	1	• Gasket	
914462	1	• Lock ring	
951969	1	• Pin	
1542871	1	• Spacer sleeve	
821627	1	Repair kit, SEA WATER PUMP	
807904	1	• Impeller	
812966	1	• Sealing washer	
955512	5	• Screw	
825728	1	• Gasket	
812968	1	• Sealing ring	
273179	1	Repair kit, TURBO	REPLACED BY COMPLETE FUEL FEED PUMP 826550.
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
417727	4	• Lock ring	
422668	1	• Rubber ring	
	4	• PISTON RING	
	1	• O-RING	
	2	• BEARING BUSHING	
	1	• SLEEVE	
	1	• THRUST BEARING	
276280	1	Repair kit, TURBO	AQ140A EXCL USA MO-7263/XXXX. AQ120B EXCL USA MO-903/XXXX. AQ140A USA MO-1400/XXXX. AQ120B USA MO-1705/XXXX.
335538	2	• Piston ring	
338587	1	• Gasket	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
417525	1	• O-ring	

PART NO.	QTY	DESCRIPTION	NOTES
417727	3	• Lock ring	
417731	2	• Piston ring	
417733	2		TH = 0,002"
417734	2		TH = 0,005"
417735	2		TH = 0,010"
417736	1	• Gasket	
422360	1	• Lock ring	
417741	4	• Lock plate	
417745	4	• Lock plate	
417748	4		
417749	4		
	2	• BUSHING	
	2	• THRUST WASHER	
		• THRUST BEARING	
275529	1	Gasket kit, TURBO	
411710	1	• Gasket	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
422075	1	• Gasket	
423336	1	• Gasket	
875428	1	Mounting kit	REPLACED BY COMPLETE FUEL FEED PUMP 826550.
823352	1	• Heat shield	
823241	1	• Protecting plate	
823242	1	• Protecting plate	
823243	1	• Protecting plate	
823244	1	• Protecting plate	
940113	20	• Screw	
941907	20	• Spring washer	
953272	6	• Stud	
820916	6	• Spacer sleeve	
943152	6	• Nut	
823336	1	• Exhaust riser	
411710	1	• Gasket	
807578	2	• Gasket	
955542	4	• Screw	
941912	4	• Spring washer	
192154	2	• Plug	
15193	3	• Lock washer	
875594	1	Repair kit, WATER PUMP	
826239	1	• Lock pin	
	1	• COVER	
804776	6	• Screw	
	1	• CAM	
808285	1	• Screw	
826246	1	• Washer	
822708	1	• Seal	
	1	• SLINGER	
809444	1	• Lock ring	
825737	1	• Seal	
11013	2	• Ball bearing	
914533	1	• Snap ring	
940180	1	• Screw	
955825	1	• Nut	
941906	1	• Spring washer	
942406	1	• Key	
875593	1	Impeller kit	
	1	• IMPELLER	

PART NO.	QTY	DESCRIPTION	NOTES
827019	2	• Sealing washer	
808275	1	• Gasket	
875660	1	Impeller kit	
	1	• IMPELLER	
827020	1	• Washer	
825728	1	• Gasket	
846111	1	• Gasket	
875660	1	Impeller kit, FLUSHING PUMP	1 1/4"
825728	1	• Gasket	
	1	• IMPELLER	
827020	1	• Washer	
846111	1	• Gasket	
1144066	1	Impeller kit	2"
		BILGE PUMP	
825728	1	• Gasket	
	1	• IMPELLER	