

PART NO.	QTY	DESCRIPTION	NOTES
275038	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275304	6	• Piston ring kit	
275734	6	• Sealing ring kit	(275568)
422344	6	• Piston pin	
417466	12	• Lock ring	
275304	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
275734	6	Sealing ring kit	(275739)
	6	• SEAL RING	
	12	• SEAL RING	
270099	6	Big end bearing kit	STD D
270100	6	Big end bearing kit	0,25 MM U.S
270101	6	Big end bearing kit	0,50 MM U.S
270102	6	Big end bearing kit	0,75 MM U.S
270103	6	Big end bearing kit	1,00 MM U.S
270104	6	Big end bearing kit	1,25 MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25MM U.S
270440	7	Main bearing kit	0,50MM U.S
270441	7	Main bearing kit	0,75MM U.S
270442	7	Main bearing kit	1,00MM U.S
270443	7	Main bearing kit	1,25MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,1MM O.S
276760	1	Thrust washer kit	0,2MM O.S
276761	1	Thrust washer kit	0,3MM O.S
275551	6	Gasket kit, CYL. HEAD	
	6	• GASKET, CYL. HEAD	
422415	12	• Sealing ring	D = 18 MM
422414	12	• Sealing ring	D = 32 MM
422413	6	• Sealing ring	D = 11 MM
875414	1	Gasket kit, RECONDITION ENGINE	
11992	40	• Gasket	
957180	6	• Gasket	
957184	2	• Washer	
400797	4	• O-ring	
420213	1	• Seal	
469328	8	• Gasket	
837851	1	• Sealing ring	
823185	3	• Gasket	
802287	1	• Gasket	
807578	2	• Gasket	
820726	1	• Gasket	
820751	1	• Gasket	
820785	1	• Gasket	
820877	2	• Gasket	
821349	1	• Gasket	
821754	1	• Sealing ring	
836169	4	• Gasket	
907137	2	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
949660	1	• O-ring	
925027	2	• O-ring	
925057	4	• Rubber ring	
925060	2	• O-ring	
925095	1	• O-ring	
941666	1	• Felt ring	
942551	6	• Washer	
957171	5	• Gasket	
957173	6	• Gasket	
957178	20	• Gasket	
957182	1	• Washer	
957181	3	• Gasket	
821853	1	• Gasket	
420269	1	• Sealing ring	
925054	1	• O-ring	
943821	1	• Ring	
800314	1	• Gasket	
11994	5	• Gasket	
11996	2	• Gasket	
957181	3	• Gasket	
957178	29	• Gasket	
907132	4	• Gasket	
18666	2	• Gasket	
957185	5	• Gasket	
18818	1	• Gasket	
949656	2	• O-ring	(191058)
925060	3	• O-ring	
469205	6	• O-ring	
413619	1	• Gasket	
416033	3	• Sealing ring	
469328	6	• Gasket	
421158	1	• Sealing ring	
422025	1	• Gasket	
467409	3	• Gasket	
422130	1	• Gasket	
468556	1	• Gasket	
422171	1	• Gasket	
469327	12	• Gasket	(422182)
468463	1	• Gasket	
468557	1	• Gasket	
422626	1	• Gasket	
423054	1	• Gasket	
423123	1	• Sealing ring	
423127	1	• Gasket	
423138	1	• Gasket	
424342	6	• Sealing ring	
469477	1	• O-ring	(424345)
925054	1	• O-ring	
925059	1	• O-ring	
925062	2	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
957171	15	• Gasket	
957173	2	• Gasket	
957175	3	• Gasket	
875537	1	Gasket kit, DECARBONIZING	
469456	12	• Protecting ring	(407224)
423139	6	• Seal	
423145	6	• Gasket	
423146	6	• Gasket	
942580	26	• Gasket	
837626	6	• Seal	

PART NO.	QTY	DESCRIPTION	NOTES
875660	1	Impeller kit	
	1	• IMPELLER	
827020	1	• Washer	
825728	1	• Gasket	
846111	1	• Gasket	
875660	1	Impeller kit, FLUSHING PUMP	1 1/4"
825728	1	• Gasket	
	1	• IMPELLER	
827020	1	• Washer	
846111	1	• Gasket	
1144066	1	Impeller kit	2"
		BILGE PUMP	
825728	1	• Gasket	
	1	• IMPELLER	