

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	275038	6	Cylinder liner kit		
2	275734	6	• Sealing ring kit		(275739)
3	275304	6	• Piston ring kit		
4	422344	6	• Piston pin		STD D
	422345	6	• Piston pin		0,05MM O.S
	422347	6	• Piston pin		0,20MM O.S
5	417466	12	• Lock ring		
6	896718	6	Crankshaft		
7	21660	12	• Pin		
8	417463	6	• Bushing		
9	417464	12	• Screw		
10	846442	1	Crankshaft		(837639)
11	422253	1	• Woodruff key	02A-0650	
12	423080	1	Crankshaft gear	02A-0650	
			Bulletin 45-01	45-01-EN	Timing Gears, 71, 100, 121
13	423177	1	Oil deflector	02A-0650	
14	469489	1	Hub		(422123)
15	422124	1	Washer		
16	941494	1	Screw		
17	823027	1	Vibration damper		
18	956601	12	Screw		
19	270099	6	Big end bearing kit		STD D
	270100	6	Big end bearing kit		0,25MM U.S
	270101	6	Big end bearing kit		0,50MM U.S
	270102	6	Big end bearing kit		0,75MM U.S
	270103	6	Big end bearing kit		1,00MM U.S
	270104	6	Big end bearing kit		1,25MM U.S
20		7	BEARING CAP	02A-0150	
21	270438	7	Main bearing kit		STD D
	270439	7	Main bearing kit		0,25MM U.S
	270440	7	Main bearing kit		0,50MM U.S
	270441	7	Main bearing kit		0,75MM U.S
	270442	7	Main bearing kit		1,00MM U.S
	270443	7	Main bearing kit		1,25MM U.S
22	276758	1	Thrust washer kit		STD D
	276759	1	Thrust washer kit		0,1MM O.S
	276760	1	Thrust washer kit		0,2MM O.S
	276761	1	Thrust washer kit		0,3MM O.S
23	847168	1	Flywheel		(814746)
	837040	1	Flywheel		SEE GROUP 9. FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
24	423082	1	• Gear ring		
	822020	1	• Gear ring		SEE GROUP 9. FOR ENGINE WITH AQ DRIVE 100B, 270, 280 OR REVERSE GEAR TYPE BORG WARNER.
25	941570	10	Screw		
26	467773	10	Washer		
27	422619	X	Shim		TH = 0,20 MM
	422620	X	Shim		TH = 0,30 MM
	422621	X	Shim		TH = 0,50 MM
28			EXTRA PULLEY		SEE GROUP 9