



HS1A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	873171	1	Reversing gear	RATIO 1,96:1
2	872500	1	• Gear housing	
3	872574	1	• Shield	
4	872501	1	• Cover	
5	872725	1	• Valve housing	
6	872510	1	• Drive gear set	RATIO 1,96:1
7	872505	1	• Bearing housing	
8	872506	1	• Bearing housing	
9	872502	1	• Oil pump housing	
10	945065	3	• Plug	
11	969011	3	• Gasket	
12	872507	1	• Drive gear set	
13	872515	1	• Shaft	
14		2	• WASHER	SEE GROUP 10A. INCLUDED IN DISC KIT 876591.
15		3	• PISTON RING	SEE GROUP 10A. INCLUDED IN PISTON KIT 876589.
16		14	• DISC	SEE GROUP 10A. INCLUDED IN DISC KIT 876591.
17		16	• DISC	SEE GROUP 10A. INCLUDED IN DISC KIT 876591.
18	872580	26	• Spring	
19	872518	2	• Piston	
20	977891	2	• O-ring	IK SEE GROUP 10A. INCLUDED IN PISTON KIT 876589.
21		2	• PISTON RING	SEE GROUP 10A. INCLUDED IN PISTON KIT 876589.
22		2	• O-RING	SEE GROUP 10A. INCLUDED IN PISTON KIT 876589.
23	872522	2	• Lock ring	
24	184175	4	• Needle bearing	
25	184239	2	• Washer	
26	872581	2	• Washer	
27	956000	2	• O-ring	IK
28	872570	2	• Thrust washer	
29	184798	4	• Needle bearing	
30	872587	1	• Roller bearing	
31	969072	1	• Round nut	IK
32	969073	2	• Round nut	IK
33	872520	1	• Washer	
34	969074	1	• Round nut	IK
35	181304	1	• Cup	
36	181303	1	• Roller bearing	
37	183403	2	• Cup	
38	183649	2	• Roller bearing	
39	181036	2	• Cup	
40	184797	2	• Roller bearing	
41	183232	1	• Roller bearing	
42	872521	1	• Spacer sleeve	
43	872568	1	• Pretensioning sleeve	
44	872569	1	• Pretensioning sleeve	
45	872523	1	• Companion flange	
46	872503	1	• Cover	
47	942001	6	• Screw	
48	6842273	1	• Sealing ring	IK
48A	872889		• Valve, ASSY	
49		1	• • VALVE	
50		1	• • SLEEVE	
51		1	• • MAGNET	
52	192601	1	• Ball	
53	872582	1	• Pump element	
54	872701	1	• Sealing ring	IK
55	872525	1	• Housing	
56	872585	1	• Spring	
57	471085	1	• Valve	
58	872567	1	• Cover	
59	977890	1	• O-ring	IK
60	925058	2	• O-ring	IK

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REF	PART NO.	QTY	DESCRIPTION		NOTES
61	872526	1	• Lever		
62	955252	1	• Screw		
62A	940090	2	• Washer		
63	963104	1	• Nut		
64	872075	1	• Anchorage		
65	968631	1	• Retaining ring		
66	872528	1	• Bracket		
67	872074	1	• Retainer		
68	872076	2	• Washer		
69	956083	2	• Screw		
70	965175	1	• Screw		
71	872529	1	• Cover		
72	955983	2	• O-ring	IK	
73	183801	1	• Ball		
74	872586	1	• Spring		
75	184796	1	• Needle bearing		
76	977913	X	• Shim		TH = 0,10 MM
	977914	X	• Shim		TH = 0,15 MM
	977915	X	• Shim		TH = 0,35 MM
77	977910	X	• Shim		TH = 0,10 MM
	977911	X	• Shim		TH = 0,15 MM
	977912	X	• Shim		TH = 0,35 MM
78	978912	X	• Shim		TH = 0,30 MM
	978913	X	• Shim		TH = 0,40 MM
	978914	X	• Shim		TH = 0,45 MM
	978915	X	• Shim		TH = 0,50 MM
	978916	X	• Shim		TH = 0,55 MM
	977909	X	• Shim		TH = 0,35 MM
	978917	X	• Shim		TH = 0,50 MM
80	422413	11	• Sealing ring	IK	
81	925263	3	• O-ring	IK	
82	925260	1	• O-ring	IK	
83	948866	1	• O-ring	IK	
84	925065	1	• O-ring	IK	
85	947760	28	• Flange screw		
86		1	• SIGN		
87	950885	2	• Drive screw		
88		1	• LIFTING EYE		
89	872605	1	• Bracket		
90	840274	1	• Nipple		
91	834337	1	• Oil filter		
92	872626	1	• Oil cooler		
93	872637	1	• Hydraulic hose		
94	872638	1	• Hydraulic hose		
95	192639	2	• Nipple		
96	947624	4	• Gasket	IK	
97	872615	1	• Bracket		
98	961674	2	• Clamp		
99	872538	1	• Dipstick		
100	872608	2	• Hub		
101	872611	2	• Cylinder		
102	978906	1	• Support washer		
103	977917	3	• Plug		
104	947620	3	• Gasket	IK	
105	872577	1	• Oil pump screen		
106	1381498	2	• Plug		
	876588	X	Gasket kit		SEE GROUP 10A