



## DRIVE DP-D

| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC.    | NOTES                                |
|-----|----------|-----|--------------------------|-------------|--------------------------------------|
| 1   | 872013   | 1   | Upper gear unit          |             | ALSO AVAILABLE AS AN EXCHANGE PART.  |
| 2   | 854571   | 1   | · Housing                |             |                                      |
| 3   | 977241   | 2   | · Stud                   |             |                                      |
| 4   | 854677   | 1   | · Cover                  |             |                                      |
| 4A  | 854198   | 1   | · Plastic plug           |             |                                      |
| 5   | 814179   | 1   | · Plug                   |             |                                      |
| 6   | 897682   | 1   | · Gasket                 | IK          |                                      |
| 7   | 941807   | 3   | · Screw                  |             |                                      |
| 8   | 814643   | 1   | · Hollow screw           |             |                                      |
| 9   | 955989   | 1   | · O-ring                 | IK          |                                      |
| 10  | 832669   | 1   | · Gasket                 | IK          |                                      |
| 11  | 853917   | 1   | · Gear set               |             |                                      |
| 12  | 854025   | 1   | · Bearing box            |             |                                      |
| 13  | 853949   | 1   | · Roller bearing         |             |                                      |
| 14  | 183247   | 1   | · Bearing                |             |                                      |
| 15  | 852705   | 1   | · Pivot pin              |             |                                      |
| 15A | 941807   | 2   | · Screw                  |             |                                      |
| 16  | 956591   | 4   | · Screw                  |             |                                      |
| 16A | 942598   | 4   | · Washer                 |             |                                      |
| 17  | 853484   | 1   | · Pretensioning sleeve   |             |                                      |
| 18  | 925095   | 1   | · O-ring                 | IK          |                                      |
| 19  | 853034   | X   | · Adjusting washer       |             | TH = 0,10 MM                         |
|     | 853035   | X   | · Adjusting washer       |             | TH = 0,15 MM                         |
|     | 853036   | X   | · Adjusting washer       |             | TH = 0,35 MM                         |
| 20  | 839253   | 1   | · Sealing ring           | IK          |                                      |
| 21  | 832675   | 1   | · Washer                 |             |                                      |
| 22  | 956000   | 1   | · O-ring                 | IK          |                                      |
| 23  | 914538   | 1   | · Lock ring              |             |                                      |
| 24  | 872089   | 1   | · Universal joint        |             | REPL BY 854615                       |
|     |          |     | · Bulletin P-44-1-5      | P-44-1-5-EN | U-joints                             |
| 24  | 854615   | 1   | · Universal joint        |             |                                      |
|     |          |     | · Bulletin P-44-1-5      | P-44-1-5-EN | U-joints                             |
| 25  | 854616   | 1   | · · Fork                 |             |                                      |
| 26  | 854617   | 1   | · · Fork                 |             |                                      |
| 27  | 872088   | 1   | · · Intermediate section |             | REPL BY 854618                       |
|     | 854618   | 1   | · · Intermediate section |             |                                      |
| 28  | 854619   | 2   | · · Spider               |             |                                      |
| 29  | 24383    | 8   | · · Lock ring            |             |                                      |
| 30  | 854201   | 1   | · Screw                  |             |                                      |
| 31  | 853026   | 1   | · Washer                 |             |                                      |
| 32  | 854670   | 2   | · Ball bearing           |             |                                      |
| 33  | 943869   | X   | · Adjusting washer       |             | TH = 0,05 MM                         |
|     | 946179   | X   | · Adjusting washer       |             | TH = 0,10 MM                         |
|     | 943870   | X   | · Adjusting washer       |             | TH = 0,20 MM                         |
| 34  | 941826   | X   | · Adjusting washer       |             | TH = 0,05 MM                         |
|     | 941827   | X   | · Adjusting washer       |             | TH = 0,20 MM                         |
|     | 948230   | X   | · Shim                   |             | TH = 0,35 MM                         |
| 35  | 853916   | 1   | · Shaft                  |             |                                      |
| 36  | 854222   | 1   | · Sliding sleeve         |             |                                      |
|     |          |     | · Bulletin P-44-1-8      | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| 37  | 813970   | 1   | · Spring                 |             |                                      |
| 38  | 854126   | 1   | · Washer                 |             |                                      |
| 39  | 951078   | 1   | · Snap ring              |             |                                      |
| 40  | 853819   | 2   | · Needle bearing         |             |                                      |
| 41  | 854192   | 1   | · Spacer ring            |             |                                      |
| 42  | 853888   | 2   | · Lock ring              |             |                                      |
| 43  | 854228   | 1   | · Nut                    |             | 0 MM                                 |
|     | 854229   | 1   | · Nut                    |             | 0,20 MM                              |
|     | 854230   | 1   | · Nut                    |             | 0,40 MM                              |
|     | 854265   | 1   |                          |             | 0,60 MM                              |
| 44  | 850309   | 1   | · Shift mechanism        |             |                                      |
| 45  | 839505   | 1   | · · Bearing housing      |             |                                      |
| 46  | 897816   | 1   | · · Eccentric piston     |             |                                      |

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|     |          |     | • • Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston    |
| 47  | 839646   | 1   | • • Dog               |             |                                      |
| 48  | 814184   | 1   | • • Spring            |             |                                      |
| 49  | 897711   | 1   | • • Screw             |             |                                      |
| 50  | 897871   | X   | • • Adjusting washer  |             |                                      |
| 51  | 853868   | 1   | • • Sealing ring      | IK          |                                      |
| 52  | 951924   | 1   | • • Tensioning din    |             |                                      |
| 53  | 942871   | 1   | • • Pin               |             |                                      |
| 54  | 925093   | 1   | • • O-ring            | IK          |                                      |
| 55  | 940169   | 4   | • Screw               |             |                                      |
| 56  | 876294   | 1   | • Bellows kit         |             |                                      |
| 57  | 853013   | 1   | • • Hose clamp        |             |                                      |
| 58  | 853012   | 1   | • • Hose clamp        |             |                                      |
| 59  | 839351   | 1   | • Oil dipstick        |             |                                      |
| 60  | 955974   | 1   | • O-ring              |             |                                      |
| 61  | 853706   | 1   | • Type plate          |             |                                      |
| 62  | 804269   | 2   | • Drive screw         |             |                                      |
| 63  | 854713   | 1   | • Mantle attachment   |             |                                      |
| 64  | 854604   | 1   | Cover                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 64A | 925052   | 2   | Rubber ring           |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 65  | 854661   | 1   | Screw                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 66  | 872027   | 1   | Cross recessed screw  |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 67  | 876509   | 1   | Decal set             |             |                                      |
| 68  | 872222   | 1   | • Decal               |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 69  | 872236   | 1   | • Decal               |             | S.B. INCLUDED IN COMPLETE DRIVE UNIT |
|     | 872237   | 1   | • Decal               |             | P. INCLUDED IN COMPLETE DRIVE UNIT   |
| 70  | 854144   | 1   | Decal                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |