

KAD42P-A, KAMD42P-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3817034	6	Cylinder liner kit		(3581714)
		6	• Cylinder liner		
		6	• Piston		
	422793	6	• Piston pin		
	914519	12	• Snap ring		
		6	• Sealing ring		
		12	• O-ring		
		6	• Compression ring		
		6	• Oil scraper ring		
	1542361	6	• O-ring		
		6	• Piston ring, upper		
		6	• Piston ring, lower		
		6	• Oil scraper ring		
	1542320	6	• Oil jet		
	877223	1	Overhaul kit, basic		
	876511	6	• Big-end bearing kit		
	876515	6	• Main bearing kit		
	876519	1	• Thrust bearing		
	876774	1	• Overhaul gasket kit		
	877386	1	• Gasket kit		
	3582563	1	• Connector kit		
	3583787	1	• De-carbonizing kit		
	3817034	6	• Cylinder liner kit		
	275751	6	Sealing ring kit		
		6	• O-ring		
	1542361	6	• O-ring		
		12	• O-ring		
					Std
	876528	6	Piston ring kit		0,25mmU.S
		6	• Compression ring		(860153)
		6	• Compression ring		(1545066)
		6	• Oil scraper ring		
					Std
	876511	6	Big-end bearing kit		0,25mmU.S
	876512	6	Big-end bearing kit		0,50mm under size
	876513	6	Big-end bearing kit		U.S=0,75mm
	876514	6	Big-end bearing kit		U.S=0,75mm
					O.S=0,10mm/U.S=0,25mm
	876515	6	Main bearing kit		O.S=0,20mm/U.S=0,75mm
	876516	6	Main bearing kit		0,25mmU.S
	876517	6	Main bearing kit		0,50mm under size
	876518	6	Main bearing kit		U.S=0,75mm
	876519	1	Thrust bearing		Std
	876520	1	Thrust bearing		O.S=0,10mm/U.S=0,25mm
	876521	1	Thrust bearing		O.S=0,20mm/U.S=0,50mm
	876522	1	Thrust bearing		O.S=0,20mm/U.S=0,75mm
	276166	1	Oil pump kit		
	470234	2	• Bushing		
	860722	1	• Shaft		
	425185	1	• Gear		
	424133	1	• Washer		
	910115	1	• Woodruff key		
	876312	1	Connector kit, turbo		
	859111	1	• Gasket		
	838855	1	• Sealing ring		
	838864	1	• V-band clamp		
	864723	1	• Sealing ring		
	967944	1	• O-ring		

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	969011	2	• Gasket		
	420641	1	• Gasket		
	860105	1	• Gasket		
	907132	1	• Gasket		
	11994	3	• Gasket		
	861501	1	Repair kit, turbo		For 861260
	(838562)	2	• Bushing		Obsolete part
	(845042)	4	• Lock ring		Obsolete part
		2	• Piston ring		
	(858710)	1	• Thrust bearing		Obsolete part
	(845047)	1	• Oil deflector		Obsolete part
		1	• Piston ring		
	838567	1	• O-ring		
	(838426)	1	• O-ring		Obsolete part
		4	• Screw		
	(866276)	1	• Nut		Obsolete part
	955270	6	• Hexagon screw		
	(858662)	4	• Segment		Obsolete part
	(858664)	3	• Segment		Obsolete part
	955293	6	• Hexagon screw		
	876794	1	Repair kit, water pump		
	181538	1	• Ball bearing		
	1660609	1	• Ball bearing		For 861260
		1	• Shaft		
	914462	1	• Snap ring		
	1676432	1	• Sealing ring		
	859027	1	• Gasket		
		1	• Impeller		
	876088	1	Repair kit, sea water pump		
	11010	2	• Ball bearing		
	801566	1	• Screw		
	808285	1	• Screw		
	860751	1	• Cardboard tube		
		1	• Cam		
	827011	1	• Cam		
		1	• Shaft		
	841693	6	• Screw		
	827247	2	• Sealing ring		
	960166	1	• O-ring		
	914523	1	• Snap ring		
	3841697	1	Impeller kit		(877061)
		1	• Impeller		
	808275	2	• Gasket		
	827019	1	• Washer		
	3862178	1	• Grease		
	876110	1	Gasket kit, intercooler		
	860920	2	• Gasket		
	838831	1	• Sealing strip		
	847573	1	• Sealing strip		
	858979	1	• Sealing ring		
	858986	4	• Sealing ring		
	864723	1	• Sealing ring		
	876104	1	De-carbonizing kit, decarbonizing		
	11994	4	• Gasket		
	469846	6	• Sealing ring		
	838653	1	• Gasket		
	838654	3	• Gasket		

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	838766	1	• Sealing ring		
	843449	1	• Gasket		
	876853	1	• Gasket		
			• Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
1	876144	3	• Gasket kit		
	948610	6	• O-ring		
	940096	1	• Gasket		
	947624	1	• Gasket		
	957171	2	• Gasket		
	969198	2	• O-ring		
	1306630	12	• Valve stem seal		
	1542052	3	• Sealing		
	1542187	1	• Gasket		
	1542198	1	• Sealing ring		
	876774	1	Overhaul gasket kit, reconditioning		(876362)
	11994	12	• Gasket		
	416033	2	• Sealing ring		
	3501530	1	• Gasket		
	829487	1	• Gasket		
	838807	1	• Sealing ring		
	842913	1	• Sealing ring		
	859038	1	• Gasket		
	968971	3	• O-ring		
	1542052	3	• Sealing		
		1	• Sealing ring		
	469483	8	• Sealing ring		
	980936	2	• O-ring		
	469482	1	• Sealing ring		
	471956	1	• Gasket		
	949659	2	• O-ring		
	967343	1	• O-ring		
	949659	1	• O-ring		
	949721	1	• O-ring		
	947627	4	• Gasket		
	955981	6	• O-ring		
	957181	4	• Gasket		
	3582851	1	• Sealing ring		
	859039	1	• Gasket		
	859027	1	• Gasket		
	861251	1	• Gasket		
	1542318	1	• Sealing ring		
	876557	1	Decal set		The kit includes all decals that is used on the engine., Kamd
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