

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|----------------------------------|----------|-----------------------|
| 3817034 | 4 | Cylinder liner kit | | (3581714) |
| | 4 | • Cylinder liner | | |
| | 4 | • Piston | | |
| 422793 | 4 | • Piston pin | | |
| 914519 | 8 | • Lock ring | | |
| 1542361 | 4 | • O-ring | | |
| 275751 | 8 | • Sealing ring kit | | (1542323) |
| | 4 | • O-ring | | |
| | 4 | • Piston ringupper | | |
| | 4 | • Piston ringlower | | |
| | 4 | • Oil scraper ring | | |
| 1542320 | 4 | • Oil jet, piston cooling | | |
| 955981 | 4 | • O-ring, piston cooling | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| 275751 | 4 | Sealing ring kit, cylinder liner | | |
| | 4 | • O-ring | | |
| 1542361 | 4 | • O-ring | | |
| 275751 | 8 | • Sealing ring kit | | (1542323) |
| | | | | |
| 3817033 | 4 | Piston ring kit | | (876528) |
| | 4 | • Compression ring | | (860153) |
| | 4 | • Compression ring | | |
| | 4 | • Oil scraper ring | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| 876511 | 4 | Big end bearing kit | | STD |
| 876512 | 4 | Big end bearing kit | | U.S=0,25mm |
| 876513 | 4 | Big end bearing kit | | U.S=0,50mm |
| 876514 | 4 | Big end bearing kit | | U.S=0,75mm |
| | | | | |
| 876515 | 4 | Main bearing kit | | STD |
| 876516 | 4 | Main bearing kit | | U.S=0,25mm |
| 876517 | 4 | Main bearing kit | | U.S=0,50mm |
| 876518 | 4 | Main bearing kit | | U.S=0,75mm |
| | | | | |
| 876519 | 1 | Thrust bearing | | STD |
| 876520 | 1 | Thrust bearing | | O.S=0,10mm/U.S=0,25mm |
| 876521 | 1 | Thrust bearing | | O.S=0,20mm/U.S=0,50mm |
| 876522 | 1 | Thrust bearing | | O.S=0,20mm/U.S=0,75mm |
| | | | | |
| 276166 | 1 | Oil pump kit | | |
| 470234 | 2 | • Bushing | | |
| 860722 | 1 | • Shaft | | |
| 425185 | 1 | • Gear | | |
| 424133 | 1 | • Washer | | |
| 910115 | 1 | • Key | | |

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|------------------------------|----------|----------------|
| 3582563 | 1 | Connector kit, turbo | | |
| 3582676 | 1 | • Gasket | | |
| 838855 | 1 | • Sealing ring | | |
| 838864 | 1 | • Clamp | | |
| 864723 | 1 | • Sealing ring | | |
| 967944 | 1 | • O-ring | | |
| 969011 | 2 | • Gasket | | |
| 420641 | 1 | • Gasket | | |
| 860105 | 1 | • Gasket | | |
| 11994 | 3 | • Gasket | | |
| 18665 | 1 | • Gasket | | |
| 976044 | 1 | • O-ring | | |
| 842986 | 1 | • Gasket | | |
| 861501 | 1 | Repair kit, turbo | | |
| | 2 | • Bushing | | |
| | 4 | • Lock ring | | |
| | 2 | • Piston ring | | |
| | 1 | • Thrust bearing | | |
| | 1 | • Oil deflector | | |
| | 1 | • Piston ring | | |
| 838567 | 1 | • O-ring | | |
| | 1 | • O-ring | | |
| | 4 | • Screw | | |
| | 1 | • Nut | | |
| 955270 | 6 | • Screw | | |
| | 4 | • Segment | | |
| | 3 | • Segment | | |
| 955293 | 6 | • Screw | | |
| 876793 | 1 | Repair kit, water pump | | |
| 181538 | 1 | • Ball bearing | | |
| 1660609 | 1 | • Ball bearing | | |
| | 1 | • Shaft | | |
| 914462 | 1 | • Lock ring | | |
| 1676432 | 1 | • Sealing ring | | |
| 859027 | 1 | • Gasket | | |
| | 1 | • Impeller | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| 876088 | 1 | Overhaul kit, sea water pump | | REPL BY 877373 |
| 11010 | 2 | • Ball bearing | | |
| 801566 | 1 | • Screw | | |
| 808285 | 1 | • Screw | | |
| 860751 | 1 | • Cover | | |
| | 1 | • Cam | | |
| 827011 | 1 | • Cam | | |
| | 1 | • Shaft | | |
| 841693 | 6 | • Screw | | |
| 827247 | 2 | • Sealing ring | | |
| 960166 | 1 | • O-ring | | |
| 914523 | 1 | • Lock ring | | |
| | | | | |
| 877373 | 1 | Overhaul kit, sea water pump | | |
| 11010 | 2 | • Ball bearing | | |

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|--------------------------------------|----------|--|
| 801566 | 1 | • Screw | | |
| 808285 | 1 | • Screw | | |
| | 1 | • Cam | | |
| 827011 | 1 | • Cam | | |
| 827247 | 2 | • Sealing ring | | |
| 841693 | 6 | • Screw | | |
| | 1 | • Shaft | | |
| 860751 | 1 | • Cover | | |
| 914523 | 1 | • Lock ring | | |
| 960166 | 1 | • O-ring | | |
| | 1 | • Wear washer | | |
| | 1 | • Wear washer | | |
| 3841697 | 1 | Impeller kit, sea water pump | | (877061) |
| 825941 | 1 | • Impeller | | |
| 3581618 | 1 | • O-ring | | |
| 827019 | 2 | • Sealing washer | | |
| 808275 | 1 | • Gasket | | |
| 877180 | 1 | Service kit Bulletin 44-48 | 44-48-EN | Belt tensioner Upgrade Kit for D32, 42WJ, 42, 44 |
| 3582167 | 1 | • Bracket | | |
| 982331 | 1 | • Square neck screw | | |
| 3582189 | 1 | • Spacer | | |
| 3582166 | 1 | • Bracket | | |
| 982331 | 1 | • Square neck screw | | |
| 3582190 | 1 | • Spacer | | |
| 3582168 | 2 | • Gear | | |
| 3582324 | 2 | • Tension pulley | | |
| 976945 | 2 | • Washer | | |
| 971095 | 2 | • Nut | | |
| 3582677 | 2 | • Nut | | |
| 3582492 | 1 | • Bracket | | |
| 877386 | 1 | Sealing kit, intercooler | | |
| 860920 | 2 | • Gasket | | |
| 3582639 | 1 | • Sealing strip | | |
| 3583126 | 1 | • Sealing strip | | |
| 847573 | 1 | • Sealing strip | | |
| 858979 | 1 | • Sealing ring | | |
| 858986 | 4 | • Sealing ring | | |
| 864723 | 1 | • Sealing ring | | |
| 3582435 | 1 | Gasket kit, additional decarbonizing | | |
| 11994 | 4 | • Gasket | | |
| 469846 | 4 | • Sealing ring | | |
| 3582432 | 1 | • Gasket | | |
| 838652 | 1 | • Gasket | | |
| 838654 | 2 | • Gasket | | |
| 876144 | 2 | • Gasket kit | | |
| 838766 | 1 | • Sealing ring | | |
| 948610 | 6 | • O-ring | | |
| 1275379 | 1 | • Gasket | | |
| 947624 | 1 | • Gasket | | |
| 957171 | 2 | • Gasket | | |
| 1306630 | 4 | • Valve seal | | |
| 969198 | 2 | • O-ring | | |
| 1542052 | 2 | • Rubber seal | | |
| 3583913 | 1 | • Sealing ring | | (1542198) |
| 843449 | 1 | • Gasket | | |
| 1542187 | 1 | • Gasket | | |
| 1306630 | 4 | • Valve seal | | |

