



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3580784	1	Circulation pump		REPL BY 3809412. Replaced by 1 pc 3809412, coolant pump, 1 pc 3588385, pulley and 4 pcs 947760, flange screw.
1	3809412	1	Circulation pump		
	3803869	1	Circ. pump, exch		Exchange unit
2	184861	1	• Ball bearing		Included in overhaul kit.
3	3588402	1	• Hub		
4	3583087	1	• Impeller		Included in overhaul kit.
5	914462	1	• Lock ring		Included in overhaul kit.
6	479977	1	• Plug		
7	1660609	1	• Ball bearing		Included in overhaul kit.
8	1676432	1	• Sealing ring		Included in overhaul kit.
9	3588385	1	Pulley		LATE TYPE. For multi-V-belt.
10	876794	1	Repair kit	3434	
11	859027	1	Gasket		Included in overhaul kit.
11A	947760	6	Flange screw		
12	3582167	1	Bracket		Included in service kit.
12A	3582168	1	Gear		Included in service kit.
13	3582189	1	Spacer		Included in service kit.
13A	982331	1	Square neck screw		Included in service kit.
14	3582324	1	Tension pulley		Included in service kit.
15	976945	1	Washer		Included in service kit.
16	971095	1	Nut		Included in service kit.
17	3582677	1	Nut		Included in service kit.
18	3582424	1	Drive belt		
19		1	Screw		SEE GROUP 22
20	846780	1	Bracket		
21	955894	1	Washer		
22	952635	1	Clamp		
23	955893	1	Washer		
24	948746	1	Flange screw		(968855)
25	3581099	1	Hose		Heat exchanger-expansion tank-water pump.
26	943478	1	Clamp		
27	860388	1	Drive belt		
28	860454	1	Pulley		
29	947760	4	Flange screw		
30	977542	1	V-belt		
31	877180	1	Service kit	3434	
			Bulletin 44-48	44-48-EN	Belt tensioner Upgrade Kit for D32, 42WJ, 42, 42, 44