



21138

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3580784	1	Circulation pump		REPL BY 3809412. Replaced by 1pc coolant pump 3809412, 1pc pulley 3588385 and 4pcs flsnge screw 947760.
1	3809412	1	Circulation pump		
	3803869	1	Circ. pump, exch		Exchange unit
2	184861	1	· Ball bearing		Included in overhaul kit.
3	3588402	1	· Hub		
4	3583087	1	· Impeller, with shaft		Included in overhaul kit.
5	914462	1	· Lock ring		Included in overhaul kit.
6	479977	1	· Plug		
7	1660609	1	· Ball bearing		Included in overhaul kit.
8	1676432	1	· Sealing ring		Included in overhaul kit.
9	861541	1	Pulley		EARLY TYPE. For multi-V-belt.
9	3588385	1	Pulley		LATE TYPE
10	876794	1	Repair kit	3434	
11	859027	1	Gasket		Included in overhaul kit.
11A	947760	6	Flange screw		
12	861560	1	Bracket		
13	861652	1	Lock washer		
14	946441	1	Screw		
15	861563	1	Tension pulley		
16	959245	1	Screw		
17	960144	1	Washer		
18	861564	1	Drive belt		
19		1	Screw		SEE GROUP 22
20	846780	1	Bracket		
21	955894	1	Washer		
22	952635	1	Clamp		
23	955893	1	Washer		
24	948746	1	Flange screw		(968855)
25	3581099	1	Hose		Heat exchanger-expansion tank-water pump.
26	943478	1	Clamp		
27	860388	1	Drive belt		
28	860454	1	Pulley		
29	947760	4	Flange screw		
30	977542	1	V-belt		