

D9A2A 425, 500, 575, D9A2A MH

PART NO.	QTY	DESCRIPTION	NOTES
3817084	1	Cylinder liner kit	D9A2A 500, 575 SN-XXXXXXXXXX/14518
	1	• Cylinder liner	
	1	• Piston	
3817086	1	• Piston ring kit	
85103699	1	• Sealing ring kit	
3161087	2	• Lock ring	
3161285	1	• Piston pin	
3886775	6	Cylinder liner kit	D9A2A 500, 575 SNXXXXXXXXXX/14519-
	1	• Cylinder liner	
	1	• Piston	
3886774	1	• Piston ring kit	
85103699	1	• Sealing ring kit	
3161087	2	• Lock ring	
3161285	1	• Piston pin	
3817085	1	Cylinder liner kit	D9A2A MH 425
	1	• Cylinder liner	
	1	• Piston	
85103700	1	• Piston ring kit	
85103699	1	• Sealing ring kit	
3161087	2	• Lock ring	
3161285	1	• Piston pin	
3842941	1	Overhaul kit, basic	D9A2A MH 425
3817085	6	• Cylinder liner kit	
3093651	1	• Thrust washer kit	STD
85103707	7	• Main bearing kit	STD
85103713	6	• Big end bearing kit	STD
3843449	1	• Gasket kit, Cylinder Head	
3817206	1	• Gasket kit, inlet, exhaust pipe	
3807684	1	• Gasket kit, turbo	
3807681	1	• De-carbonizing kit	
3842945	1	• Gasket kit, additional recondition	
3842943	1	Overhaul kit, basic	D9A2A 500, 575
3817084	6	• Cylinder liner kit	SN-XXXXXXXXXX/14518
3093651	1	• Thrust washer kit	STD
85103707	7	• Main bearing kit	STD
85103713	6	• Big end bearing kit	STD
3843449	1	• Gasket kit, Cylinder Head	
3817206	1	• Gasket kit, inlet, exhaust pipe	
3807684	1	• Gasket kit, turbo	
3807681	1	• De-carbonizing kit	
3842945	1	• Gasket kit, additional recondition	
3886776	1	Overhaul kit	D9A2A 500, 575 SNXXXXXXXXXX/14519-
3886775	6	• Cylinder liner kit	
3093651	1	• Thrust washer kit	
85103707	1	• Main bearing kit	
85103713	6	• Big end bearing kit	
3843449	1	• Gasket kit	
3817206	1	• Gasket kit	
3807684	1	• Gasket kit	
3807681	1	• De-carbonizing kit	
3842945	1	• Gasket kit	
3093651	1	Thrust washer kit	STD
3093652	1	Thrust washer kit	O.S=00,1mm
3093653	1	Thrust washer kit	O.S=0,20mm

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PART NO.	QTY	DESCRIPTION	NOTES
3093654	1	Thrust washer kit	O.S=0,30mm
85103707	7	Main bearing kit	STD
85103708	7	Main bearing kit	O.S=0,25mm
85103709	7	Main bearing kit	O.S=0,50mm
	7	Main bearing kit	O.S=0,75mm
85103711	7	Main bearing kit	O.D=1,0mm
	7	Main bearing kit	O.D=1,25mm
85103713	12	Big end bearing kit	STD
85103714	12	Big end bearing kit	O.S=0,25mm
85103715	12	Big end bearing kit	O.S=0,50mm
	12	Big end bearing kit	O.S=0,75mm
85103717	12	Big end bearing kit	O.D=1,0mm
	12	Big end bearing kit	O.D=1,25mm
20463853	1	Shim	
20463854	1	Shim	0,30mm
20463855	1	Shim	0,50mm
3842942	1	Overhaul kit, Cylinder Head	D9A2A 500, 575
3183368	6	• Sleeve	
3818985	12	• Exhaust valve	
3817674	12	• Inlet valve	
20510747	48	• Valve collet	
3165303	24	• Valve guide	
20555102	12	• Valve seat, intake	
20555104	12	• Valve seat, exhaust	
3842944	1	Overhaul kit, Cylinder Head	D9A2A 500, 575
3183368	6	• Sleeve	
3817672	12	• Exhaust valve	
3817674	12	• Inlet valve	
20510747	48	• Valve collet	
3165303	24	• Valve guide	
20555102	12	• Valve seat	
20574175	12	• Valve seat	
3843449	1	Gasket kit, Cylinder Head	
20495935	1	• Gasket	
20479636	1	• Gasket, inlet, exhaust pipe	
20526428	1	• Sealing ring, turbo	
1677370	2	• Sealing ring	
3817206	1	Gasket kit, inlet, exhaust pipe	
8148172	6	• Gasket	
947281	1	• Gasket	
1161231	1	• Sealant	
3807684	1	Gasket kit, turbo	
420641	1	• Gasket	
1547255	2	• Sealing ring	
8194365	1	• Gasket	
420643	1	• Gasket	
469601	1	• Sealing ring	
3817589	1	Overhaul kit, sea water pump	
3587881	2	• Bearing	
3583605	4	• Screw	
3587882	1	• Seal	
3583609	1	• Seal	
3583614	1	• O-ring	
925259	1	• O-ring	

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PART NO.	QTY	DESCRIPTION	NOTES
809444	1	• Lock ring	
812951	1	• Lock ring	
812953	1	• Lock ring	
941914	1	• Spring washer	
807589	1	• Wear washer	
3817587	1	• Impeller kit	
3817587	1	Impeller kit, sea water pump	
3583602	1	• Impeller	
3587885	1	• O-ring	
949735	1	• Sealing ring	
3842945	1	Gasket kit, additional recondition	
8148017	1	• Sealing strip, oil cooler	
1547252	2	• Sealing ring, oil cooler	
11994	1	• Gasket, oil cooler	
20547565	1	• Sealing strip, timing gear cover	
1161277	1	• Sealant, flywheel housing	
20548007	1	• Seal, timing gear cover	
8148259	1	• Crankshaft seal, rear	
949735	1	• Sealing ring, flywheel housing	
1549398	1	• Crankshaft seal, front	
1636309	1	• Sealing ring, oil pump	
1543225	2	• Sealing ring, oil pump	
8170558	3	• Sealing ring, oil pump	
471956	4	• Sealing ring, oil pump	
469846	1	• Sealing ring, oil pump	
944126	1	• O-ring, oil pump	
948610	1	• O-ring, oil pump	
949656	1	• O-ring, oil dipstick	
421629	1	• Sealing ring, oil filling	
949721	1	• O-ring, draining	
18813	1	• Gasket, draining	
949187	2	• O-ring, oil dipstick	
20480827	1	• Gasket, oil-filter housing	
471626	2	• Sealing ring, oil-filter housing	
947627	2	• Gasket, oil-filter housing	
11994	1	• Gasket, oil-filter housing	
947622	1	• Gasket, oil-filter housing	
947629	1	• Gasket, oil-filter housing	
976039	1	• O-ring, oil-filter housing	
949659	1	• O-ring, oil-filter housing	
469846	1	• Sealing ring, oil-filter housing	
947627	1	• Gasket, oil-filter housing	
947624	1	• Gasket, oil-filter housing	
982721	2	• Gasket, fuel pipes	
982724	8	• Gasket, fuel pipes	
982723	12	• Gasket, fuel pipes	
977030	1	• O-ring, fuel pipes	
3169573	1	• Seal, fuel pipes	
3584461	1	• O-ring, crankcase vent.	
1547252	1	• Sealing ring, cylinder block	
967343	4	• O-ring, oil pan	
990058	2	• O-ring, oil pan	
11996	2	• Gasket, oil-filter housing	
469982	2	• Sealing ring, water pipe	
947281	1	• Gasket, water pipe	
1542781	2	• Sealing ring, intercooler	
1542783	1	• Sealing ring, intercooler	
3807481	1	• Sealing ring, intercooler	
8148213	1	• Gasket, oil pan	
948981	3	• O-ring, oil-filter housing	
948885	1	• Gasket, oil-filter housing	

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