

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876548	6	Cylinder liner kit	3489	SN-XXXXXXXXXX/97292
3827380	6	Cylinder liner kit		SNXXXXXXXXXX/97293-
	6	• Cylinder liner		SNXXXXXXXXXX/97292
	6	• Cylinder liner		SNXXXXXXXXXX/97293-
	6	• Piston		
3978588	6	• Piston pin		(477927)
914525	12	• Lock ring		
271159	6	• Sealing ring kit		
	6	• • Sealing ring		
	6	• • Sealing ring		
	12	• • Sealing ring		
876542	6	• Piston ring kit		
	6	• • Oil scraper ring		
	6	• • Piston ring		
	6	• • Piston ring		
270115	6	Big end bearing kit	3489	STD D
270116	6	Big end bearing kit		U.S=0,25mm
270117	6	Big end bearing kit		U.S=0,51mm
270118	6	Big end bearing kit		U.S=0,76mm
270119	6	Big end bearing kit		U.S=1,01mm
270120	6	Big end bearing kit		U.S=1,27mm
270432	7	Main bearing kit	3489	STD D. SN-XXXXXXXXXX/97292
270433	7	Main bearing kit		U.S=0,25mm. SN-XXXXXXXXXX/97292
270434	7	Main bearing kit		U.S=0,51mm. SN-XXXXXXXXXX/97292
270435	7	Main bearing kit		U.S=0,76mm. SN-XXXXXXXXXX/97292
270436	7	Main bearing kit		U.S=1,01mm. SN-XXXXXXXXXX/97292
270437	7	Main bearing kit		U.S=1,27mm. SN-XXXXXXXXXX/97292
276894	7	Main bearing kit		STD D. SNXXXXXXXXXX/97293-
276895	7	Main bearing kit		U.S=0,25mm. SNXXXXXXXXXX/97293-
276896	7	Main bearing kit		U.S=0,51mm. SNXXXXXXXXXX/97293-
276897	7	Main bearing kit		U.S=0,76mm. SNXXXXXXXXXX/97293-
276898	7	Main bearing kit		U.S=1,01mm. SNXXXXXXXXXX/97293-
	7	Main bearing kit		U.S=1,27mm. SNXXXXXXXXXX/97293-
276754	1	Thrust washer kit	3489	STD D. SN-XXXXXXXXXX/97292
276755	1	Thrust washer kit		O.S=0,10mm. SN-XXXXXXXXXX/97292
276756	1	Thrust washer kit		O.S=0,20mm. SN-XXXXXXXXXX/97292
276757	1	Thrust washer kit		O.S=0,30mm. SN-XXXXXXXXXX/97292
276890	1	Thrust washer kit		STD D. SNXXXXXXXXXX/97293-
276891	1	Thrust washer kit		O.S=0,10mm. SNXXXXXXXXXX/97293-
276892	1	Thrust washer kit		O.S=0,20mm. SNXXXXXXXXXX/97293-
276893	1	Thrust washer kit	SO	O.S=0,30mm. SNXXXXXXXXXX/97293-
276816	2	Gasket kit, cylinder head	4383	(275779)
	2	• Gasket		
465784	12	• Sealing ring		
466421	16	• Sealing ring		
422413	2	• Sealing ring		
276130	6	Copper sleeve kit, fuel injector	4383	
477928	6	• Spray sleeve		
466405	6	• Rubber ring		
466420	6	• Steel ring		
466922	6	• O-ring		
876625	1	Gasket kit, exhaust manifold		
477059	1	• O-ring		
847778	2	• Gasket		
848163	1	• Gasket		
947620	2	• Gasket		
877063	1	Gasket kit, induction manifold	3942	

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
125362	2	• O-ring		
424612	2	• Gasket		
3826293	1	• Gasket		
876718	1	Gasket kit, fuel system		
11994	2	• Gasket		
947281	4	• Gasket		
947620	15	• Gasket		
969011	16	• Gasket		
876955	1	Gasket kit, turbo connect.		
420641	1	• Gasket		
421324	1	• Gasket		
424630	1	• Gasket		
424631	1	• Gasket		
469601	1	• Sealing ring		
470993	1	• Gasket		
471626	2	• Sealing ring		
831622	3	• Gasket		
842913	4	• Sealing ring		
864722	1	• Sealing ring		
864723	1	• Sealing ring		
864789	2	• Gasket		
948883	1	• Gasket		
866148	1	• O-ring		
866255	1	Overhaul kit, turbo	3668	
	2	• Bushing		
	4	• Lock ring		
	3	• Piston ring		
	1	• Thrust bearing		
	1	• Oil deflector		
847643	1	• O-ring		
	1	• O-ring		
	4	• Screw		
	4	• Washer		
	1	• Nut		
955270	8	• Screw		
	4	• Washer		
	4	• Segment		
	8	• Screw		
276156	1	Overhaul kit, oil pump	1036	FOR 864760
470347	4	• Bushing		
941907	5	• Spring washer		
	1	• Shaft, with gear		
	1	• Shaft, with gear		
876840	1	Overhaul kit, water pump	578	
181538	1	• Ball bearing		
	1	• Shaft		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
914462	1	• Lock ring		
914533	1	• Snap ring		
975691	1	• O-ring		
	1	• Impeller		
1676432	1	• Sealing ring		
1660609	1	• Ball bearing		
877065	1	Repair kit, sea water pump	OP 3576	
825730	1	• Screw		
826230	1	• Washer		
849321	1	• Cam		
864646	2	• Ball bearing		
864648	1	• O-ring		
864649	1	• Seal		
942368	3	• Cross recessed screw		
943468	3	• Lock ring		
963554	5	• Screw		
3826689	1	• Shaft		
3826690	1	• Cover		
3826725	1	• O-ring		
3826727	1	• Sealing ring		
877066	1	Impeller kit, sea water pump	3576	
	1	• Impeller		
3826725	1	• O-ring		
876618	1	De-carbonizing kit, additional decarbonizing	4383	
469456	12	• Protecting ring		
478074	12	• Valve cap		
471520	2	• Gasket		
471856	9	• Sealing ring		
469982	3	• Sealing ring		
471637	1	• Sealing ring		
1543579	1	• Sealing ring		
471708	1	• Sealing ring		
477059	1	• O-ring		
471626	2	• Sealing ring		
466740	1	• Sealing ring		
421121	2	• Gasket		
877064	1	Gasket kit, additional recondition		
469328	12	• Gasket		
947624	3	• Gasket		
925094	2	• O-ring		
947622	4	• Gasket		
940096	2	• Gasket		
947281	4	• Gasket		
949656	9	• O-ring		
1546221	1	• Sealing ring		
423123	1	• Sealing ring		
925257	1	• O-ring		
925260	1	• O-ring		
11030779	1	• Gasket		(865342)
865385	4	• Gasket		
18677	1	• Gasket		
470383	2	• Sealing ring		
471956	2	• Sealing ring		
466874	6	• Sealing ring		
949187	1	• O-ring		
471467	2	• Sealing ring		
969011	27	• Gasket		
947620	14	• Gasket		
907132	2	• Gasket		
11994	2	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
469455	6	• Sealing ring		
947627	2	• Gasket		
925095	1	• O-ring		
1544710	1	• Sealing ring		
471788	1	• Sealing ring		
471816	1	• Sealing ring		
862592	1	• Gasket		
477119	1	• Sealing ring		
61822	1	• Rubber plug		
957181	1	• Gasket		
477118	1	• Sealing ring		
949187	1	• O-ring		
469846	2	• Sealing ring		
949659	2	• O-ring		
944364	2	• O-ring		
949656	2	• O-ring		
947281	2	• Gasket		
421324	1	• Gasket		
420641	1	• Gasket		
470993	1	• Gasket		
469601	1	• Sealing ring		
831622	2	• Gasket		
11998	2	• Gasket		
947622	1	• Gasket		
949658	1	• O-ring		