

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875675	1	Cylinder liner kit		
2	271160	6	• Sealing ring kit		(275735)
3	271117	6	• Piston ring kit		(275375)
4	421033	6	• Piston pin		STD D
	421300	6	• Piston pin		0,05MM O.S
	421302	6	• Piston pin		0,20MM O.S
5	914525	12	• Lock ring		
6	843678	6	Connecting rod		
7	471364	6	• Bushing		(466454)
8	420126	12	• Screw		
9	947527	6	Screw		
10	842376	1	Crankshaft		REPL BY 847998
	847998	1	Crankshaft		
11	422253	1	• Woodruff key		
12	421080	1	Crankshaft gear	02A-0300	
13	420172	1	Oil deflector	02A-0300	
14	421400	1	Hub		
15	420124	1	Washer		
16	1545479	1	Screw		(417464)
17	421401	1	Absorber		
18	955548	6	Screw		
19	270115	6	Big end bearing kit		STD D
	270116	6	Big end bearing kit		0,25MM U.S
	270117	6	Big end bearing kit		0,50MM U.S
	270118	6	Big end bearing kit		0,75MM U.S
	270119	6	Big end bearing kit		1,00MM U.S
	270120	6	Big end bearing kit		1,25MM U.S
20		7	BEARING CAP	02A-0100	
21	270432	7	Main bearing kit		STD D
	270433	7	Main bearing kit		0,25MM U.S
	270434	7	Main bearing kit		0,50MM U.S
	270435	7	Main bearing kit		0,75MM U.S
	270436	7	Main bearing kit		1,00MM U.S
	270437	7	Main bearing kit		1,25MM U.S
22	276754	1	Thrust washer kit		STD D
	276755	1	Thrust washer kit		0,1MM O.S
	276756	1	Thrust washer kit		0,2MM O.S
	276757	1	Thrust washer kit		0,3MM O.S
23	842704	1	Flywheel		REPL BY 848340
	848340	1	Flywheel		
	845675	1	Flywheel		WHEN AIR STARTER IS INSTALLED.
24	420067	1	• Gear ring		
	845702	1	• Gear ring		FOR 845675, 845676
25	950677	1	Pin		
27	466114	X	Adjusting washer		TH = 0,2 MM
	466183	X	Adjusting washer		TH = 0,3 MM
	466184	X	Adjusting washer		TH = 0,5 MM
28	823595	1	Pulley		
29	955551	6	Screw		